


intelligent performance  
TECHNICAL CATALOGUE V16



100% Made in Spain





One of nature's finest and versatile materials. STP "Pure Innovation" challenges the wood artisan wood masters with its innovative techniques and designs while respecting nature and the environment.

La madera es un material sorprendente por sus colores, matices y tramas, con todas las ventajas de un material completamente natural que, por ello debe ser protegido. STP "Pure Innovation" lleva a cabo una política eco-sostenible que limita los residuos y apoya la renovación de recursos.

Il legno è un materiale sorprendente per colori, sfumature e trame, con tutti i vantaggi di un elemento completamente naturale che, per questo, va protetto. STP "Pure Innovation" porta avanti una concreta politica eco-sostenibile, che limita gli sprechi e sostiene il rinnovamento delle risorse.

Le bois est un matériau surprenant pour ses couleurs, ses textures, et ses nuances avec tous les avantages d'un matériau complètement naturel et donc protégé. STP "Pure Innovation" soutient une politique respectueuse de l'environnement qui limite les déchets et prend en charge le renouvellement des ressources.

*The new dimension of wood*



|                        |    |                               |    |
|------------------------|----|-------------------------------|----|
| WOOD+ SIZES            | 3  | DIAMOND                       | 43 |
| WOOD+ COLOURS          | 7  | LOOPING 8                     | 44 |
| WOOD+ FINISHES         | 11 | DADOS                         | 47 |
| WOOD+ STRUCTURE        | 13 | BOARD DILATATION              | 48 |
| LOCKSTP                | 14 | STANDARD STAIRS               | 49 |
| WOOD+ MOUNTING SCHEMES | 15 | STP SILENT UNDERLAY           | 50 |
| WOOD+ MOUNTING TYPES   | 21 | ACCESSORIES                   | 51 |
| WOODMOSAIC             | 26 | FLOOR INSTALLATION            | 55 |
| CHEVRON                | 29 | WALL INSTALLATION             | 57 |
| RHOMBUS                | 33 | STANDARD INSTALLATION         | 59 |
| BRAID                  | 35 | INSTALLATION ON RADIANT FLOOR | 61 |
| TRENCADIS              | 36 | MAINTENANCE                   | 63 |
| SILHOUETTE             | 39 | WARRANTY                      | 65 |
| HEXAGON                | 40 | TECHNICAL FEATURES            | 67 |
| MORISCO                | 41 | PACKING                       | 68 |
| SQUAMA                 | 42 | NOTES                         | 69 |



**1160x1160**  
45,67"x45,67"



**1160x580**  
45,67"x22,83"



**1160x290**  
45,67"x11,42"



**870x870**  
34,25"x34,25"



**870x580**  
34,25"x22,83"



**870x290**  
34,25"x11,42"



**580x580**  
22,83"x22,83"



**580x290**  
22,83"x11,42"



**290x290**  
11,42"x11,42"



**2900x230**  
114,17"x9,06"



**2320x230**  
91,34"x9,06"



**2320x195**  
91,34"x7,68"



**2030x195**  
79,92"x7,68"



**2030x145**  
79,92"x5,71"



**1740x195**  
68,50"x7,68"



**1740x145**  
68,50"x5,71"



**1450x145**  
57,09"x5,71"



**1160x145**  
45,67"x5,71"



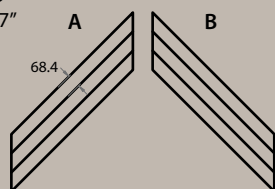
**870x145**  
34,25"x5,71"



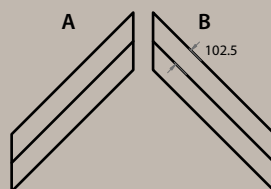
**580x145**  
22,83"x5,71"

**870x205**  
34,25"x8,07"

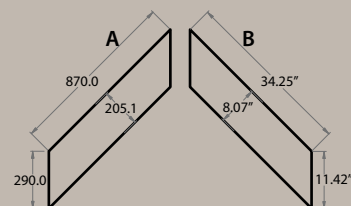
(3 strips)



(2 strips)

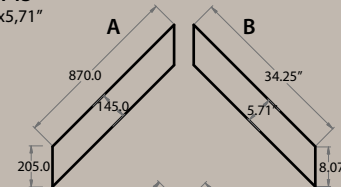


(1 strip)

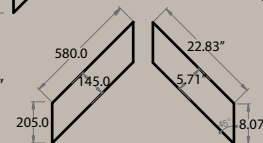


**870x145**  
34,25"x5,71"

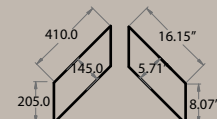
(1 strip)



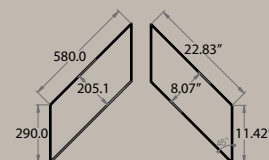
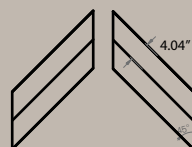
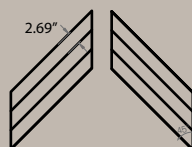
**580x145**  
22,83"x5,71"



**410x145**  
16,14"x5,71"

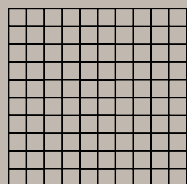


**580x205**  
22,83"x8,07"

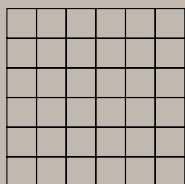


**290x290**  
11,42"x11,42"

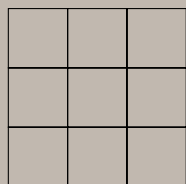
**16 mm/ SLIM 13 mm**  
0,63"/ SLIM 0,51"



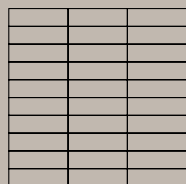
30x30 - 1,18"x1,18"



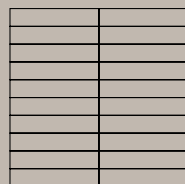
50x50 - 1,97"x1,97"



100x100 - 3,94"x3,94"



100x30 - 3,94"x1,18"



150x30 - 5,91"x1,18"

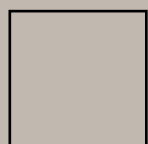


290x50 - 11,42"x1,97"

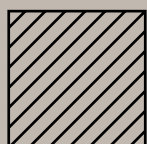


- Flexible formats under order.
- Disponibile también bajo pedido en formato flexible.
- Flessibile su ordinazione.
- Disponibile également sur commande en format flexible.

W<sup>+</sup> DESIGN<sup>®</sup>



**580x580**  
22,83"x22,83"



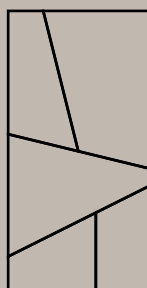
**45°**  
**580x580**  
22,83"x22,83"



**870x290**  
34,25"x11,42"



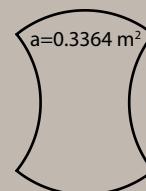
**DADOS**  
**290x290**  
11,42"x11,42"



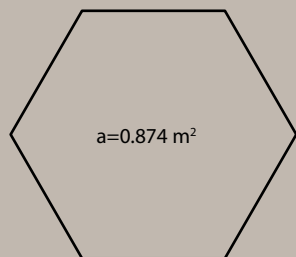
**TRENCADÍS**  
**1160x580**  
45,67"x22,83"



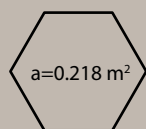
**RHOMBUS**  
**1160x290**  
45,67"x11,42"



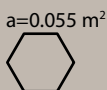
**SILHOUETTE**  
**580x783**  
22,83"x30,83"



**HEXAGON 1160**  
**1160x1004**  
45,67"x39,53"



**HEXAGON 580**  
**580x502**  
22,83"x19,76"



**HEXAGON 290**  
**290x251**  
11,42"x9,88"



**DIAMOND**  
**502x290**  
19,77"x11,42"



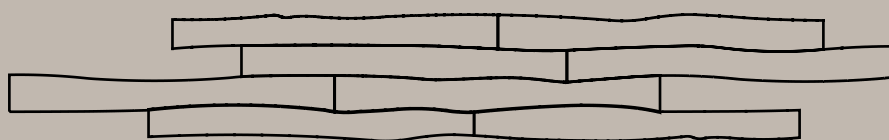
**MORISCO**  
**290x290**  
11,42"x11,42"



**SQUAMA**  
**290x290**  
11,42"x11,42"



W+Design Silhouette Oak Natural 783x580 / American Walnut Natural 783x580

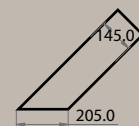


**LOOPING 8\***  
**Length= 2030**

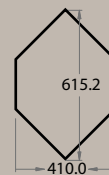
Length= 79,92"

\*Standard: Regular bevelled. Maxi-bevelled under request.

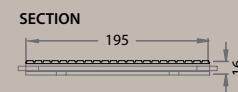
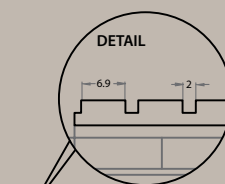
## BRAID COLLECTION



**BRAID A / B**  
**580x145**  
22,83"x5,71"

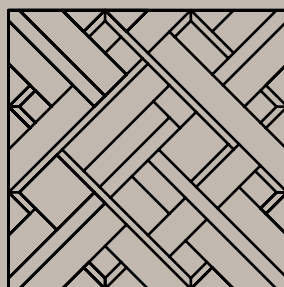


**BRAID HEXAGON**  
**615x410**  
24,21"x16,14"

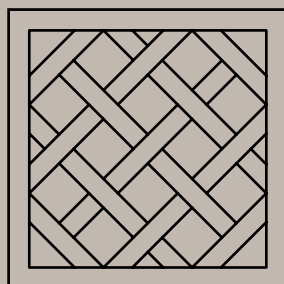


**MULTI-RIGATO**  
**2030x195**  
79,92"x7,68"

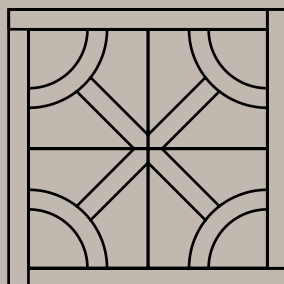
SIZES  
FORMATOS  
FORMATI  
FORMATS



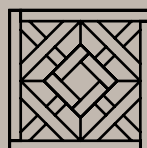
**BOUCHERON**  
**1160x1160**  
45,67"x45,67"



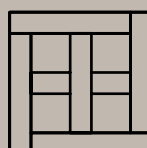
**CAPODIMONTE**  
**1160x1160 / 580x580**  
45,67"x45,67" / 22,83"x22,83"



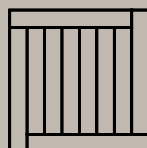
**CHANTILLY**  
**1160x1160 / 580x580**  
45,67"x45,67" / 22,83"x22,83"



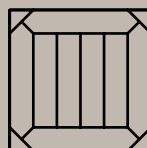
**ALHAMBRA**  
**580x580**  
22,83"x22,83"



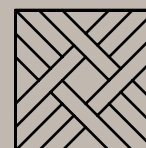
**CROSS CASSETTE**  
**580x580**  
22,83"x22,83"



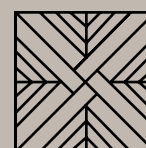
**MONET**  
**580x580**  
22,83"x22,83"



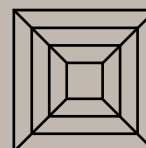
**TOP KAPI**  
**580x580**  
22,83"x22,83"



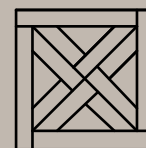
**ARGYLE**  
**580x580**  
22,83"x22,83"



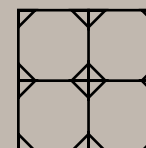
**FONTAINEBLEAU**  
**580x580**  
22,83"x22,83"



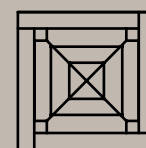
**PALAIS ROYAL**  
**580x580**  
22,83"x22,83"



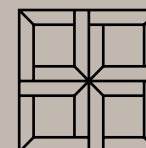
**VERSAILLES**  
**580x580**  
22,83"x22,83"



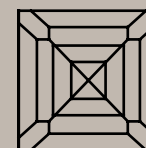
**BEAUVALLON**  
**580x580**  
22,83"x22,83"



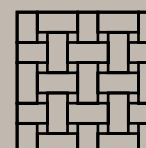
**HERMITAGE**  
**580x580**  
22,83"x22,83"



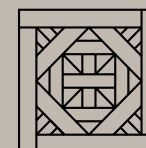
**RINALDI**  
**580x580**  
22,83"x22,83"



**BUCKINGHAM**  
**580x580**  
22,83"x22,83"



**MIRAMARE**  
**580x580**  
22,83"x22,83"



**TAJ MAHAL**  
**580x580**  
22,83"x22,83"







Palace  
WOOD+ FLOORING

by LOCKSTEP®  
EXCELLENT GLUELESS SYSTEM

Patent-protected  
worldwide

W+Design Palace Alhambra Oak Antique Lava 580x80

EUROPEAN WHITE OAK

COLOURS  
COLORES  
COLORI  
COULEURS



OAK  
ANTICATO



OAK  
ANTIQUE LAVA



OAK  
ANTIQUE SHADOW



OAK  
ASH



OAK  
BROWN



OAK  
BRUNELLO



OAK  
CHAMPAGNE



OAK  
DEKAPÉ GREY



OAK  
EXTRA WHITE (matt/shine)



OAK  
FLOURED



OAK  
FOREST



OAK  
GIULIETTA



OAK  
MOCCA (thermo)



OAK  
NATURAL



OAK  
NATURE



OAK  
OLIVE

100% Made in Spain



COLOURS  
COLORES  
COLORI  
COULEURS

100% Made in Spain



OAK  
BACCARAT



OAK  
BLACK PEARL (matt/shine)



OAK  
BORGHETTO (crosscut)



OAK  
BOTANIC



OAK  
DEKAPÉ NATURAL



OAK  
DEKAPÉ POLAR



OAK  
DEKAPÉ SMITS



OAK  
EMERALD



OAK  
GRIGIO SABBIA



OAK  
LAVA GREY



OAK  
LIMESTONE



OAK  
MAKE UP WHITE



OAK  
PIAZZA DEI SIGNORI



OAK  
QUERCIA ANTICA (wax uv)



OAK  
SBIANCATO



OAK  
SMOKED

100% Made in Spain

COLOURS  
COLORES  
COLORI  
COULEURS

EUROPEAN WHITE OAK



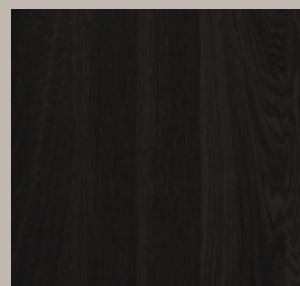
OAK  
SMOKED RED



OAK  
STONE



OAK  
SUN TAN



OAK  
TOBACCO

METALLIZZATI



OAK  
LAVA DARK



OAK  
MCLAREN

AMERICAN WALNUT



AMERICAN WALNUT  
ASH



AMERICAN WALNUT  
CAOBA - LUX

AFRICAN WALNUT\*



AFRICAN WALNUT  
AMAZOUKE GIORGIA

BEECH



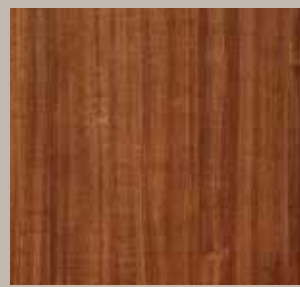
BEECH  
NATURAL

IROKO



IROKO  
NATURAL

JATOBA



JATOBA  
NATURAL

WENGE



WENGE  
DARK



WENGE  
NATURAL

AFROMOSIA\*



AFROMOSIA  
NATURAL

ANTIQUE FIR



ANTIQUE FIR-WOOD  
(FROM RAFTER)

## METALLIZZATI



OAK  
VATICANO GREY



OAK  
VILLA (crosscut)



OAK  
FOUR SEASONS



OAK  
GOLD DUST



AMERICAN WALNUT  
HONEY



AMERICAN WALNUT  
LIGHT



AMERICAN WALNUT  
NATURAL



AMERICAN WALNUT  
SBIANCATO

## MAPLE



MAPLE  
ICEBERG



MAPLE  
NATURAL



TEAK ASIA  
LIGHT



TEAK ASIA  
NATURAL

Wood colors may not be exactly as illustrated due to variations during printing. Always refer to the color samples in store.

\*African Walnut and Afromosia available in all series except W+Listone.

Debido a las variaciones causadas por el proceso de impresión, los colores de la madera representados en este documento son sólo de referencia. Consulte siempre a las muestras de color disponibles en las tiendas.

\*African Walnut y Afromosia disponibles en todas las colecciones excepto W+Listone.

A causa delle variazioni dovute al processo di stampa, i colori del legno rappresentati in questo documento sono solo indicativi. Si prega di visionare i campioni disponibili in negozio.

\*African Walnut e Afromosia disponibile in tutte le serie eccetto W+Listone.

En raison des variations causées par les procédés d'impression, les couleurs de bois représentées dans ce document sont fournies à titre indicatif seulement. Toujours se référer aux échantillons de couleurs disponibles en magasin.

\*African Walnut et Afromosia disponible dans toutes les séries sauf W+Listone.

COLOURS  
COLORES  
COLORI  
COULEURS

100% Made in Spain



WOOD+  
MORE THAN WOOD

W+ LISTONE®

Chevron  
WOOD+ FLOORING

W+ DESIGN®

FINISHES  
ACABADOS  
FINITURE  
FINITIONS



The mark of  
responsible forestry

CERTIFICATION FSC®, which identifies the products containing wood originated from forests which are managed in a correct and responsible way according to rigorous environmental, social and economical standards. The originating forest is controlled and valued independently according to these standards (principles and rules for a good forest management) which are established and approved by the Forest Stewardship Council a.c. with the participation and the consent of the involved parts. FSC under request.

## STANDARD FINISH

### CLASSIC



CLASSIC is a brushed finish, varnished with "oil effect", micro-bevelled on the four sides. Resistant to moderate traffic. Gloss 5.

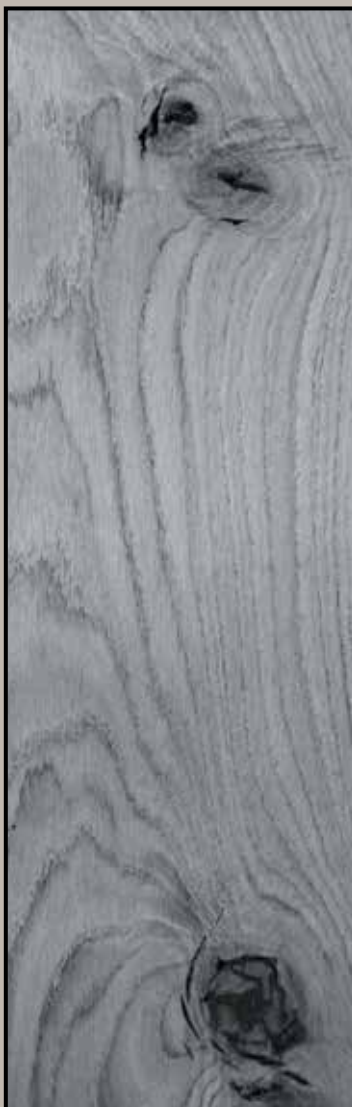
CLASSIC es un acabado cepillado, barnizado "efecto aceite", micro biselado en las cuatro caras. Resistencia al tráfico moderado. Gloss 5.

CLASSIC è una finitura spazzolata, verniciata "effetto olio" micro-bisello sui quattro lati. Resistente al traffico moderato. Gloss 5.

CLASSIC finition brossée, vernis « effet huilé », micro biseaux aux quatre côtés. Résistance modérée au trafic. Gloss 5.

In wood+ products with Traffic finish, 1st overlay High performance surface STP is a High performance protective overlay consisting of 3 coats of tinted varnish and 8 coats of varnish containing anti-skid particles ensuring exceptional resistance and flexibility, getting WR3 value according to Standard EN-14354 Annex D. Nominal top layer thickness is measured prior to the finishing process. Finishing process such as wire brushing, hand-scraped or sawcut may affect the overall thickness or bevels.

### TRADITIONAL



TRADITIONAL is a brushed finish varnished with "oil effect", micro-bevelled on the four sides, with knots. Resistant to moderate traffic. Gloss 5.

TRADITIONAL acabado cepillado, barnizado "efecto aceite", micro biselado a las cuatro caras con nudos. Resistencia al tráfico moderado. Gloss 5.

TRADITIONAL è una finitura spazzolata, verniciata "effetto olio", micro-bisello sui quattro lati con nodi. Resistente al traffico moderato. Gloss 5.

TRADITIONAL Finition brossée, vernis « effet huilé », micro biseaux aux quatre côtés avec présence de nœuds. Résistance modérée au trafic. Gloss 5.

## SPECIAL FINISH

### MATERICA



MATERICA is a brushed finish, based hydro top oil UV, micro-bevelled on the four sides. Resistant to moderate traffic. Silk touch.

MATERICA es un acabado aceitado UV y cepillado, micro biselado en las cuatro caras. Resistencia al tráfico moderado. Toque sedoso.

MATERICA è una finitura al olio UV e spazzolata, micro-bisello sui quattro lati. Resistente al traffico moderato. Natural touch.

MATERICA finition huilé UV et brossée, micro biseaux aux quatre côtés. Résistance modérée au trafic. Touche soyeuse.

En los productos Wood+ con acabado Traffic, la 1ª aplicación es una capa protectora High performance surface STP de altas prestaciones compuesta por 3 tintas y 8 capas de barniz además de partículas antideslizantes que ofrecen una alta resistencia y elasticidad obteniendo un valor WR3 según Norma EN-14354 Anexo D. El espesor nominal se mide antes del proceso de acabado. Acabados con cepillado, cepillado a mano o corte sierra pueden afectar al espesor total o el bisel.

### TRAFFIC BRUSHED



TRAFFIC is a varnished and brushed finish, micro-bevelled on the four sides. Resistant to heavy traffic. Gloss 30.

TRAFFIC es un acabado barnizado y cepillado, micro biselado en las cuatro caras. Resistencia al tráfico elevado. Gloss 30.

TRAFFIC è una finitura verniciata e spazzolata, micro-bisello sui quattro lati. Resistente al traffico elevato. Gloss 30.

TRAFFIC finition vernis et brossée, micro biseaux aux quatre côtés. Résistance intense au trafic. Gloss 30.

SHINE



SHINE is a brushed finish, micro-bevelled on the four sides. Resistant to moderate traffic. Gloss 85.

SHINE es un acabado cepillado, micro biselado en las cuatro caras. Resistencia al tráfico moderado. Gloss 85.

SHINE è una finitura spazzolata, micro-bisello sui quattro lati. Resistente al traffico moderato. Gloss 85.

SHINE finition brossée, micro biseaux aux quatre côtés. Résistance modérée au trafic. Gloss 85.

Nei prodotti Wood+ con la finitura Traffic, la 1ª Applicazione High performance surface STP è uno strato protettivo ad alte prestazioni composto da 3 mani di vernice per la colorazione e 8 mani di vernice protettiva con aggiunta di particelle anticivolo che offrono alta resistenza ed elasticità ottenendo un valore WR3 secondo la Norma EN-14354 Anexo D. Lo spessore nominale dello strato superiore è misurato prima del processo di finitura. Processi di finitura quali spazzolatura, piallato a mano o taglio a sega possono alterare lo spessore complessivo o il bisello.

LUX



LUX Semi-gloss varnished finish, "smooth" surface without brushing, micro-bevelled on the four sides. Resistant to moderate traffic. Gloss 25.

LUX acabado barnizado semibrillo, superficie "lisa", sin cepillar, micro biselado a las cuatro caras. Resistencia al tráfico moderado. Gloss 25.

LUX Finitura verniciata semi-lucida, superficie "liscia", senza spazzolatura, micro-bisello sui quattro lati. Resistente al traffico moderato. Gloss 25.

LUX Finition vernis semi brillant, surface « lisse », micro biseaux aux quatre côtés. Résistance modérée au trafic. Gloss 25.

HAND-SCRAPED



HAND-SCRAPED is a brushed finish with hand scraped, varnished with "oil effect". Resistant to moderate traffic. Gloss 5

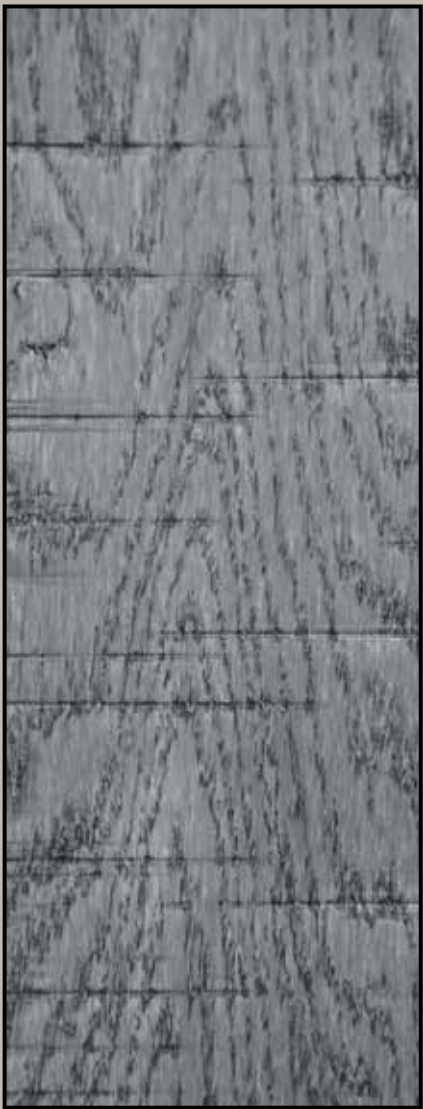
HAND-SCRAPED acabado con un cepillado a mano, barnizado "efecto aceite". Resistencia al tráfico moderado. Gloss 5.

HAND-SCRAPED è una finitura piallato a mano, verniciata "effetto olio". Resistente al traffico moderato. Gloss 5.

HAND-SCRAPED finition rabotées à la main, vernis « effet huilé », micro biseaux aux quatre côtés. Résistance modérée au trafic. Gloss 5.

Dans la gamme Wood+ avec finition Traffic, la 1<sup>o</sup> application est une couche protectrice High performance surface STP de grand rendement composée de 3 teintes et 8 couches de vernis intégrant des particules antidérapantes qui offrent une grande résistance et élasticité. Valeur WR3 suivant la norme EN-14354 annexe D. L'épaisseur nominale de la couche supérieure est mesuré avant le processus de finition. Processus de finition tels quels brossage, rabotage à la main ou coupe scie peuvent modifier l'épaisseur totale ou le biseau.

CROSS-CUT SAW



CROSS-CUT is a brushed finish with cross-cut saw, varnished with "oil effect". Resistant to moderate traffic. Gloss 5

CROSS-CUT acabado cepillado con un efecto de corte de sierra transversal, barnizado "efecto aceite". Resistencia al tráfico moderado. Gloss 5.

CROSS-CUT è una finitura spazzolata effetto taglio sega, verniciata "effetto olio". Resistente al traffico moderato. Gloss 5.

CROSS-CUT finition brossée effet coupe scie, vernis « effet huilé ». Résistance modérée au trafic. Gloss 5.

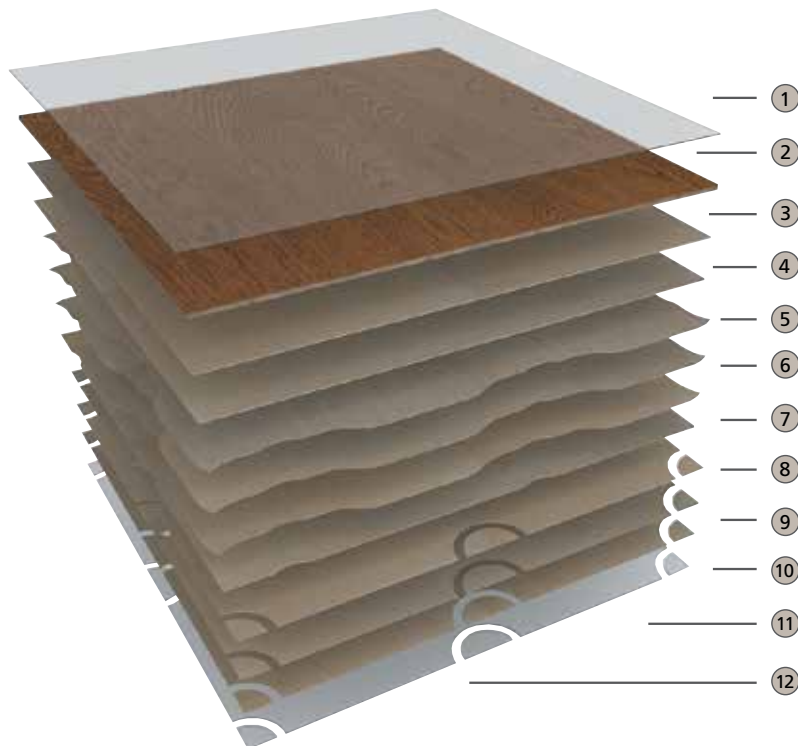
WOOD<sup>+</sup>  
MORE THAN WOOD

W<sup>+</sup> LISTONE<sup>®</sup>

Chevron<sup>®</sup>  
WOOD+ FLOORING

W<sup>+</sup> DESIGN<sup>®</sup>

STRUCTURE  
COMPOSICION  
COMPOSIZIONE  
LA COMPOSITION



ENG

- ① **1st Overlay STP Classic.**  
High performance protective overlay consisting of 3 coats of tinted varnish and 3 coats of varnish to produce a look oil effect.
- ② **1st Layer.** Noble wood with a thickness of approximately 3/4 mm (depending on collection and finish) micro-bevelled on all 4 sides.
- ③ **(3-11) The central layer.** Made of 9 layers of FSC engineered plywood that work as internal shaft and give to the whole structure a greater strength and stability (Thickness 12mm / 0.47").
- ⑫ **2nd Overlay: Waterproofing varnish.** Made of a layer of pore-filler varnish which helps to ensure the compact plan configuration of the piece.

IT

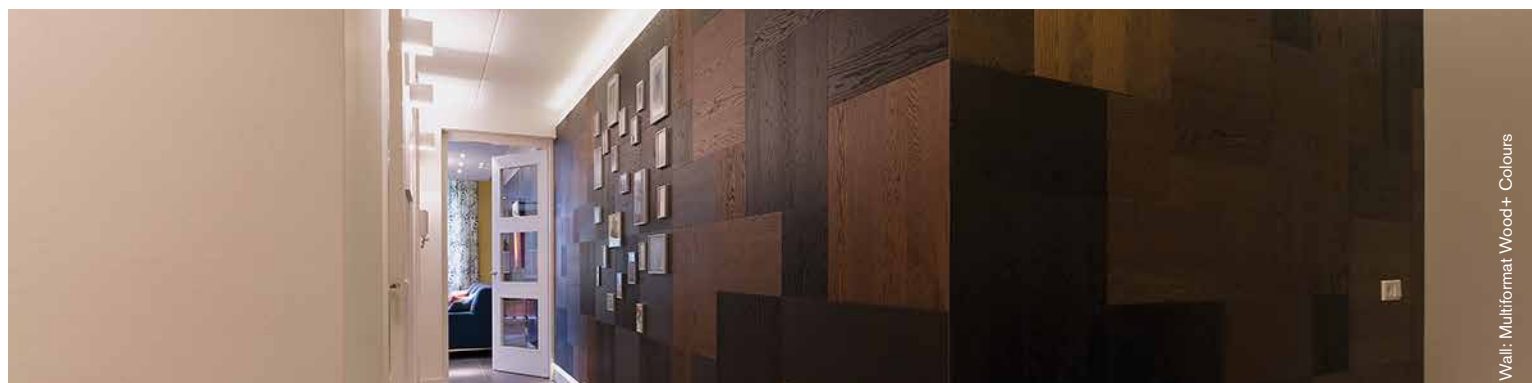
- ① **1ª Applicazione STP Classic.**  
Pellicola protettiva ad alte prestazioni composta da 3 mani di vernice per la colorazione e da 3 mani di vernice che conferiscono un aspetto effetto olio.
- ② **1° Strato.** Legno nobile con uno spessore di circa 3/4 millimetri (dipendendo della collezione e della finitura) micro-bisello sui 4 lati.
- ③ **(3-11) Il Cuore.** Formato da 9 strati alternati di multistrato FSC che hanno la funzione controbilanciante conferendo al manufatto una maggior robustezza e stabilità (12mm di spessore).
- ⑫ **2ª Applicazione:** Impermeabilizzante della controfaccia. Costituito da una pellicola di vernice per la chiusura dei pori che a sua volta contribuisce a garantire la planarità del pezzo.

ESP

- ① **1ª Aplicación STP Classic.**  
Capa protectora de altas prestaciones compuesta por 3 tintas y 3 capas de barnices que le confieren un aspecto efecto aceite.
- ② **1ª Capa.** Madera noble con un espesor aproximado de 3/4 mm (dependiendo de colección y acabado) con micro-bisel en las 4 caras.
- ③ **(3-11) El corazón.** Formado por 9 capas de madera contrachapada FSC mecanizadas, que cumplen la función de contra-tiro y que le confieren al conjunto mayor robustez y estabilidad (12mm de espesor).
- ⑫ **2ª Aplicación.** Impermeabilizante de la contra cara, compuesta por una capa de barniz tapa poros que a su vez contribuye a garantizar la planimetría de la pieza.

FR

- ① **1ère Application STP Classic.** Couche protectrice de haut rendement composée de 3 teintures et 3 couches de vernis qui donnent un aspect « effet huilé ».
- ② **1° Couche .** Bois noble avec une épaisseur d'environ 3/4 mm (en dépendant de la collection et de la finition), micro biseaux sur les quatre côtés.
- ③ **(3-11) Le cœur.** Composé de 9 couches de bois entrecroisées 100% bouleau, agissant comme un contre balancé et donnant à l'ensemble une plus grande robustesse et stabilité (12mm d'épaisseur).
- ⑫ **2ème Application,** Imperméabilisation de la partie inférieure de la lame. Par application d'une couche de vernis bouchant les pores en surface et garantissant la planéité de la pièce.



Wall: Multiformat Wood+ Colours

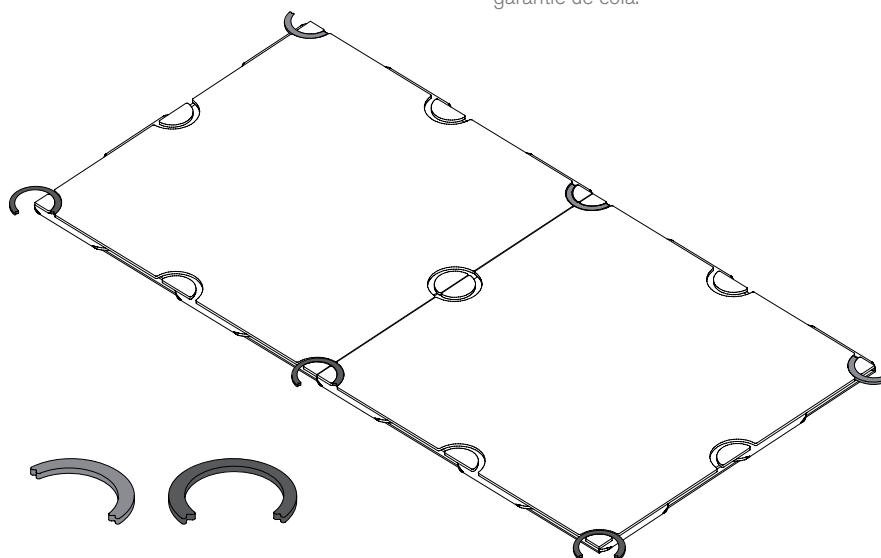


LockSTP is an innovative glue-less flooring system. Precision interlocking clips provide a perfect bond without the use of adhesives.

LockSTP è l'innovativo sistema di posa flottante che con i suoi particolari giunti e precisi incastri assicura una perfetta resistenza e tenuta senza l'impiego di colla.

LockSTP es un innovador sistema de colocación en seco. Gracias a sus anclajes y a la precisión de su mecanizado se garantiza una unión perfecta sin necesidad de cola.

Lock STP est un système innovant d'assemblage sans colle. Grâce à ses crochets et à sa précision d'usinage un assemblage parfait sans collage est garantie de cola.



Union rings for joint pieces.

Anillas para la unión de piezas.

Anelli per unione di pezzi.

Anneaux pour assembler des pièces.

\* White ring for use only in Chevron, Diamond and Hexagon installation.

\* La anilla blanca solamente se utiliza para la instalación de Chevron, Diamond y Hexagon.

\* Gli anelli bianchi solo si utilizzano per la posa di Chevron, Diamond e Hexagon.

\* Les anneaux blancs sont utilisées seulement avec Chevron, Diamond et Hexagon.



Covering hooks, for glueless wall applications.

Enganche de revestimiento, para la fijación de las piezas a pared sin necesidad de cola.

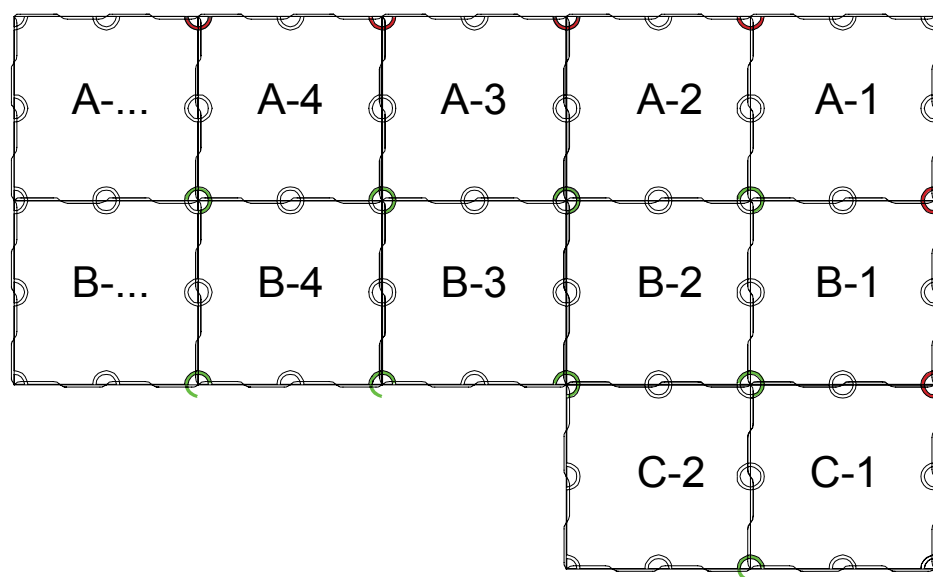
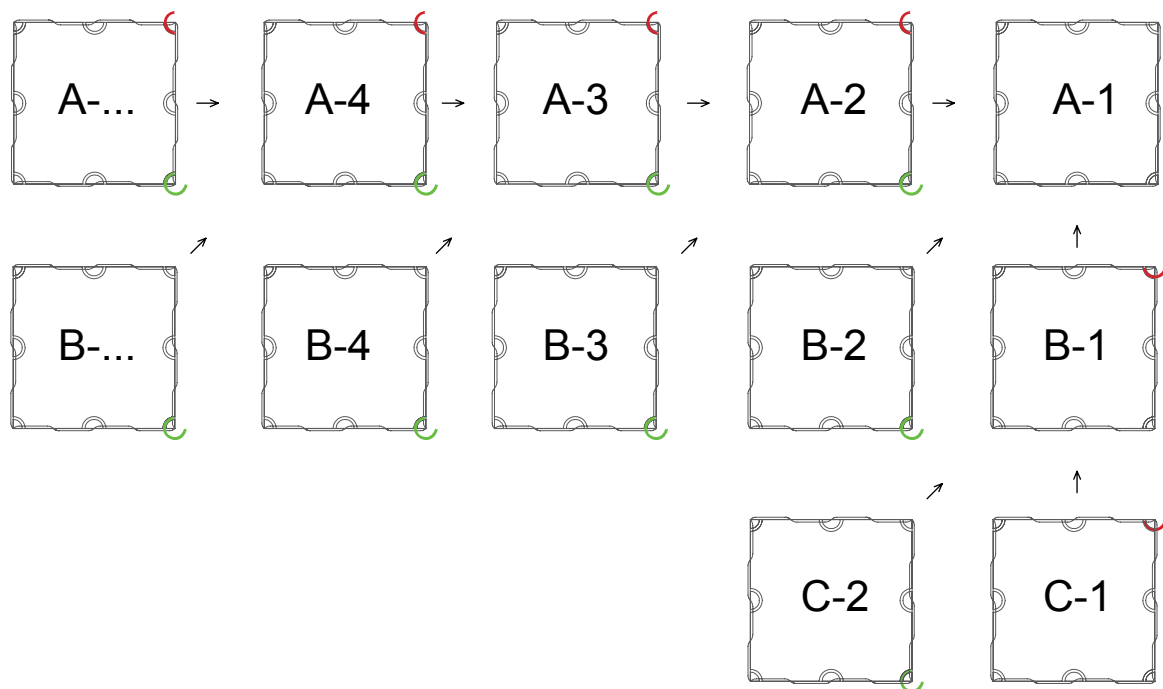
Clips da revestimento, per fissaggio al muro senza colla.

Crochet de fixation, pour fixer les pièces au mur sans colle.

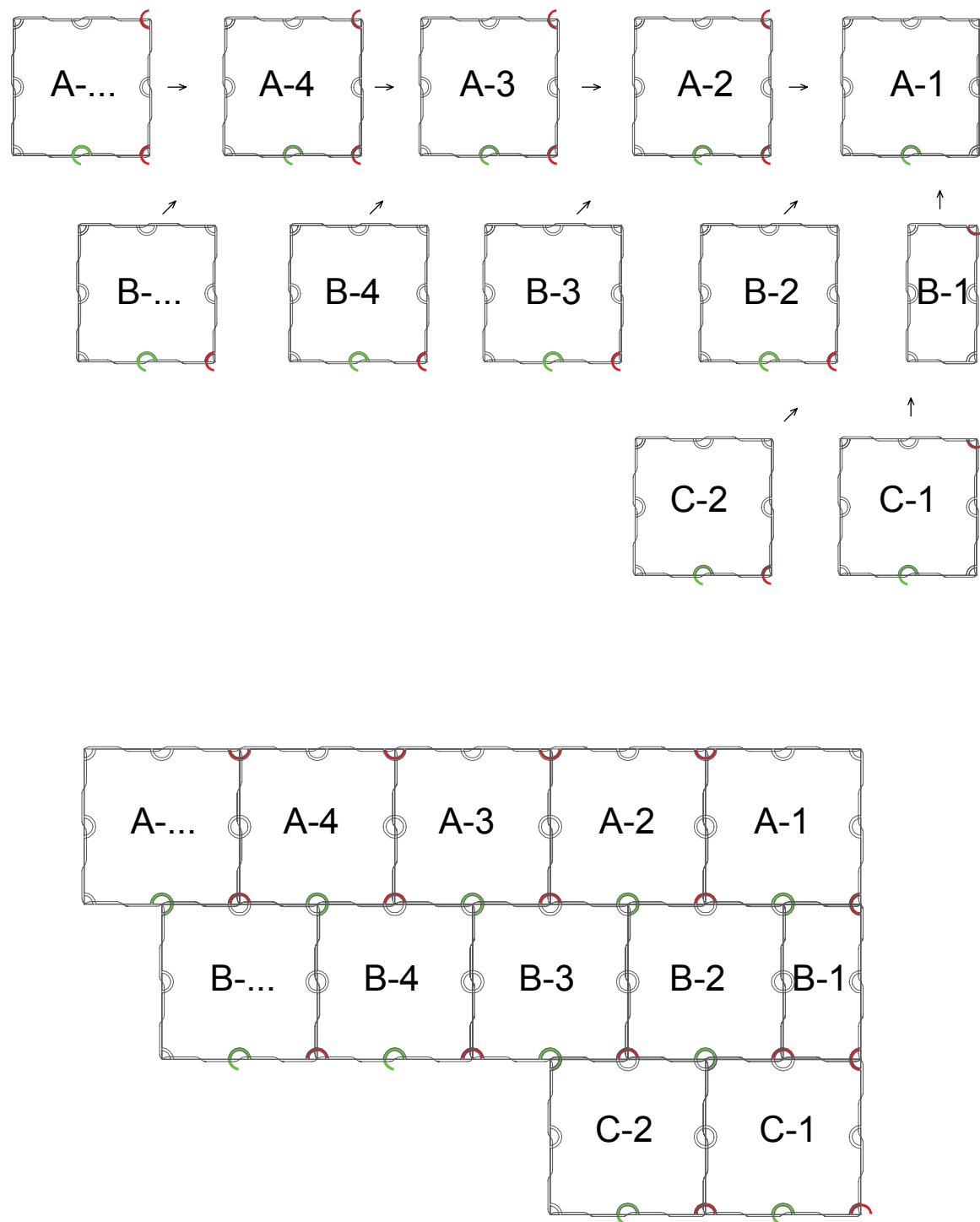


Jack and Jack assembly  
Esquema de montaje lineal  
Schema di montaggio lineare  
Schéma de pose linéaire

MOUNTING SCHEMES  
ESQUEMAS DE MONTAJE  
SCHEMI DI MONTAGGIO  
SCHÉMAS D'ASSEMBLAGE

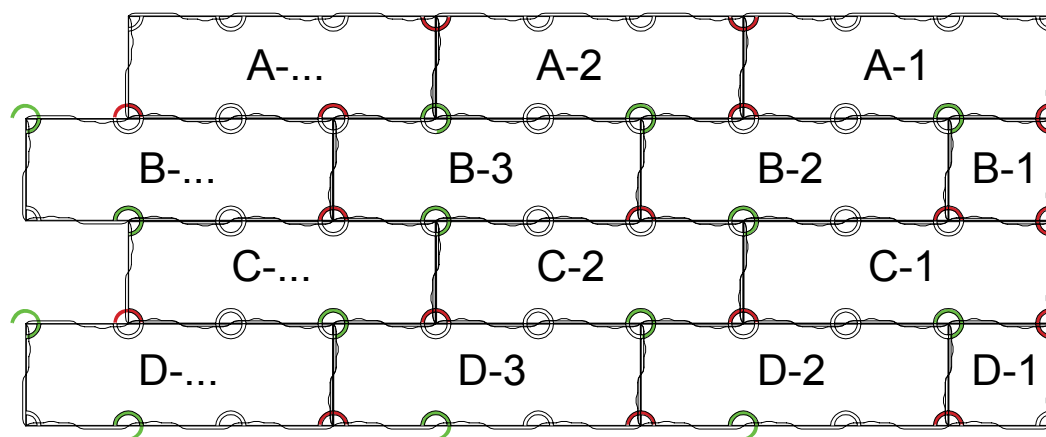
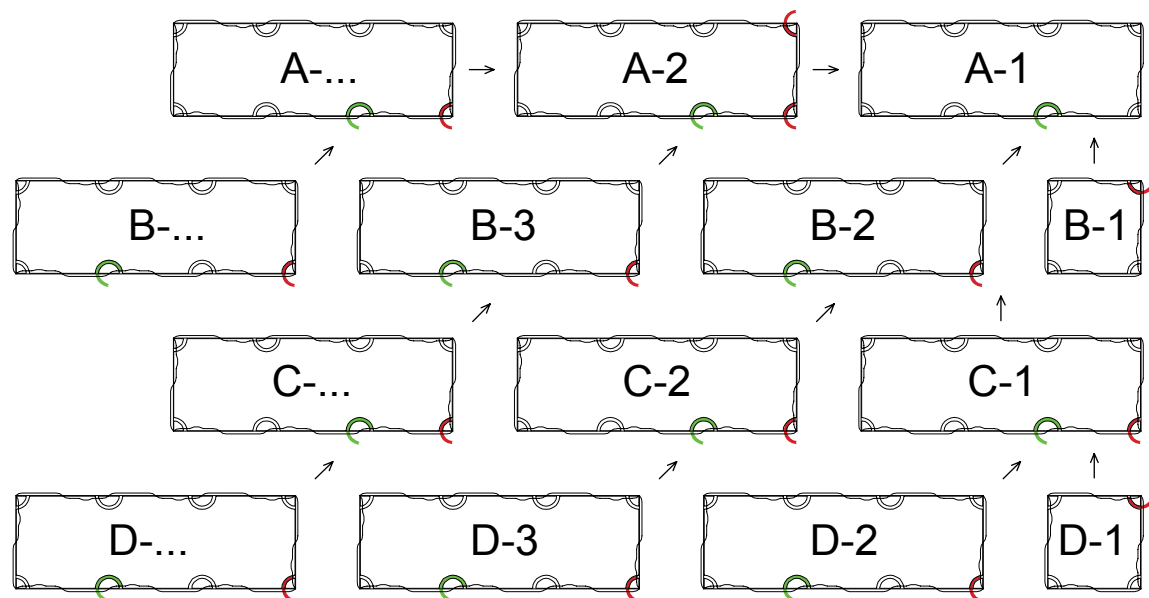


Half running bond assembly scheme  
Esquema de montaje trabado a mitad  
Schema di montaggio sfalsato a metà  
Schéma de pose à l'anglaise



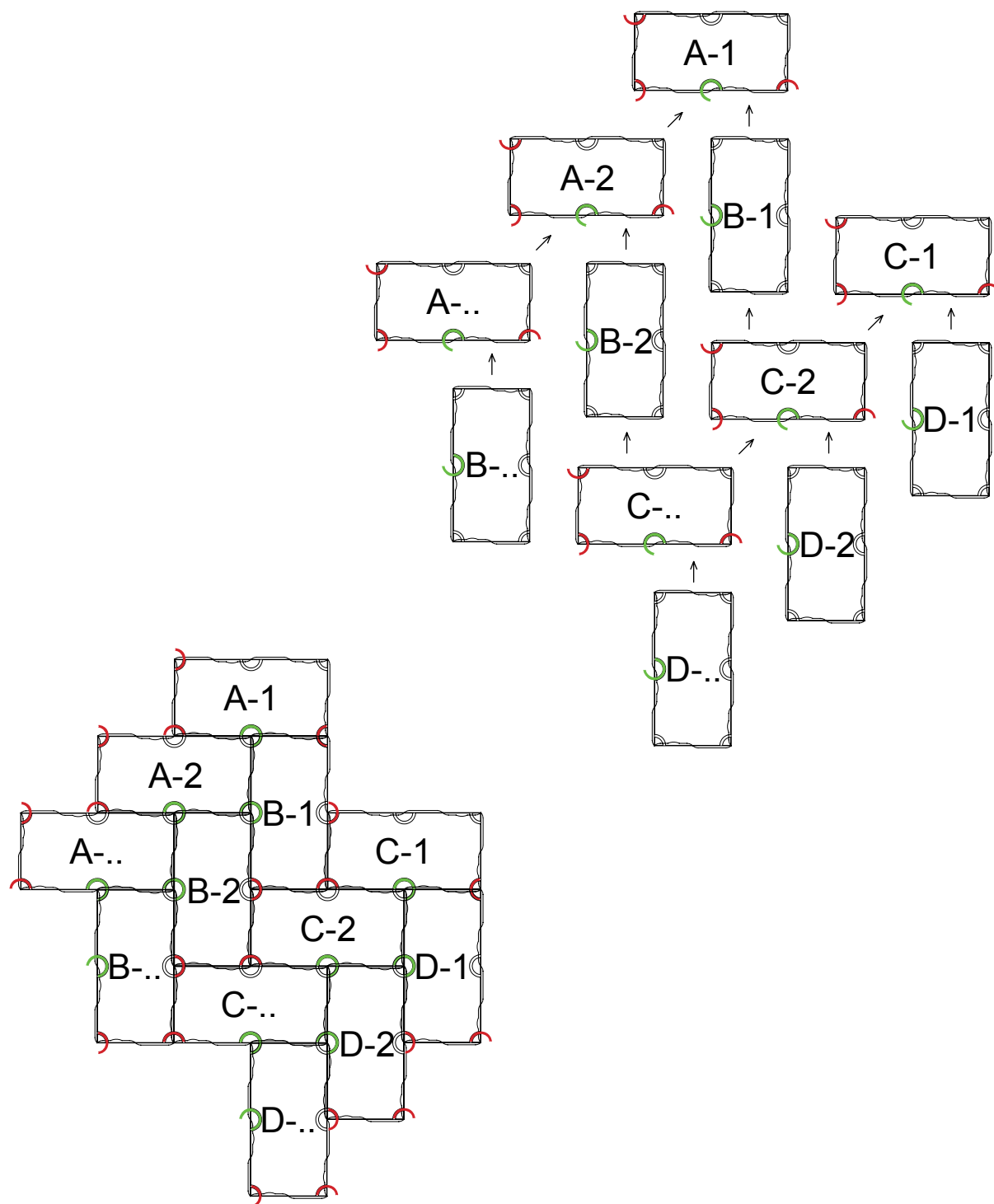


One-third running assembly scheme  
Esquema de montaje trabado a un tercio  
Schema di montaggio sfalsato a un terzo  
Schéma de pose à l'anglaise



MOUNTING SCHEMES  
ESQUEMAS DE MONTAJE  
SCHEMI DI MONTAGGIO  
SCHÉMAS D'ASSEMBLAGE

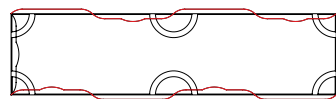
Herringbone assembly scheme  
Esquema de montaje de espiga  
Schema di montaggio a spina  
Schéma de pose à bâtons rompus à partir d'un angle



Herringbone assembly scheme  
Esquema de montaje de espiga  
Schema di montaggio a spina  
Schéma de pose à bâtons rompus à partir  
d'un angle

580x145

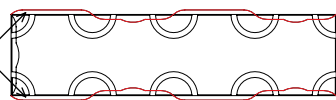
870x145



STANDARD FORMAT



STANDARD FORMAT



HERRINGBONE FORMAT

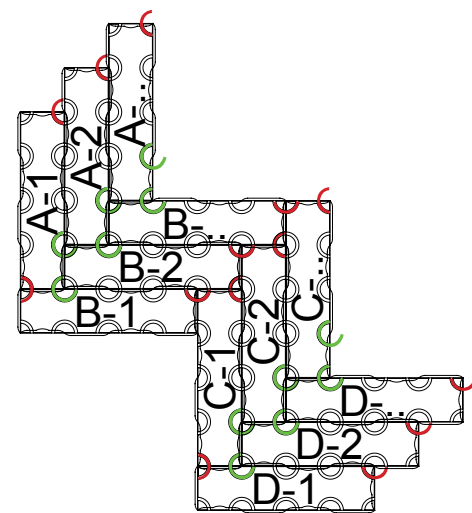
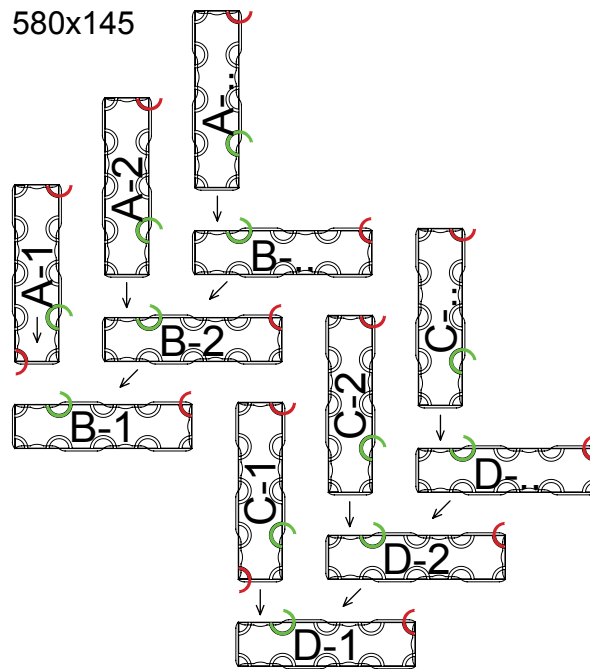


HERRINGBONE FORMAT

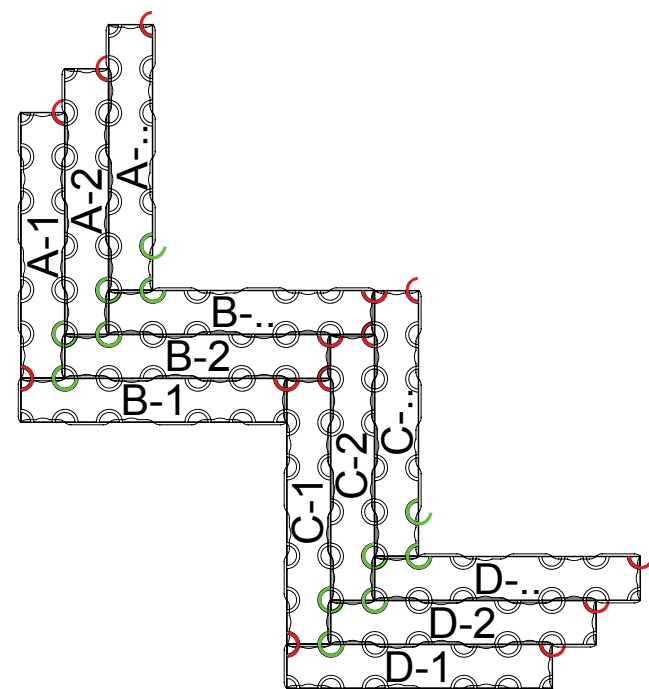
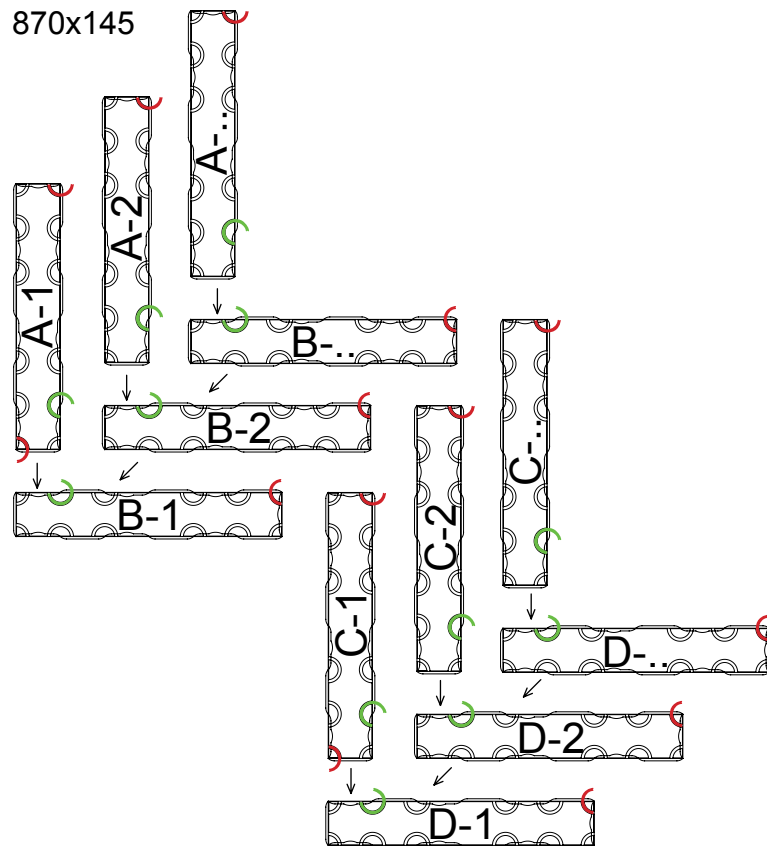
\*Herringbone also available in format 1160x145

PARALLEL TONGUES

580x145



870x145

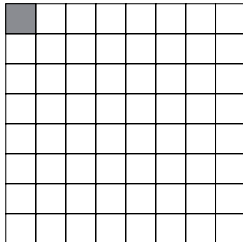
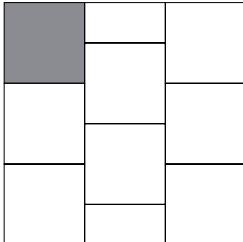
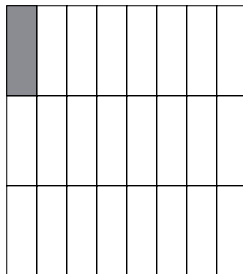


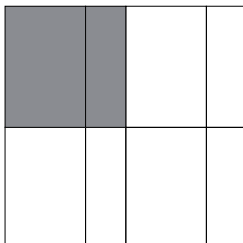
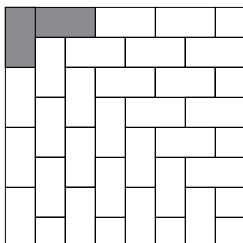
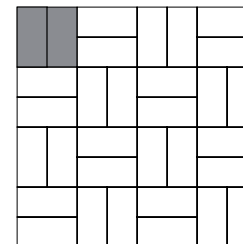
MOUNTING SCHEMES  
ESQUEMAS DE MONTAJE  
SCHEMI DI MONTAGGIO  
SCHÉMAS D'ASSEMBLAGE

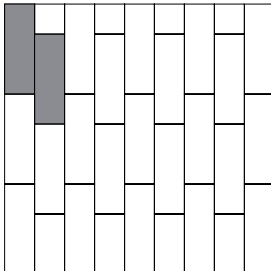
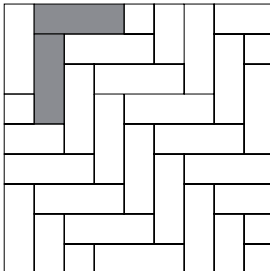
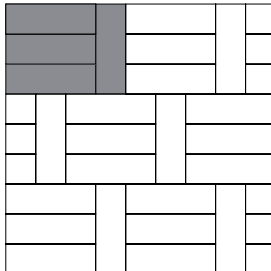


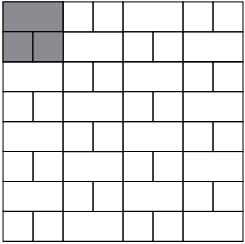
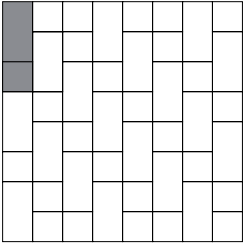
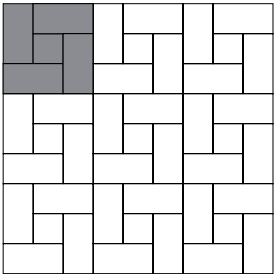
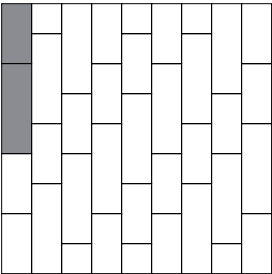


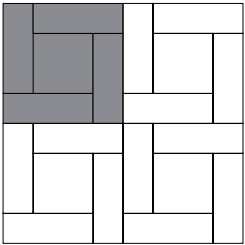
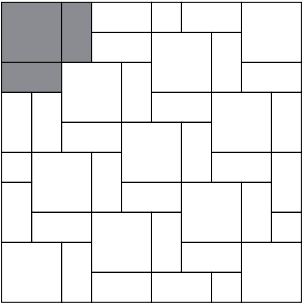
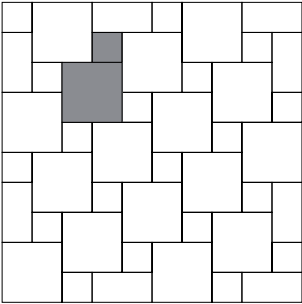
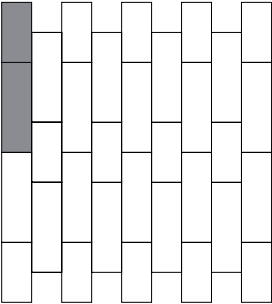
MOUNTING TYPES  
TIPOS DE MONTAJE  
TIPI DI MONTAGGIO  
TYPES DE MONTAGE

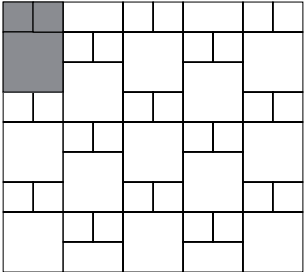
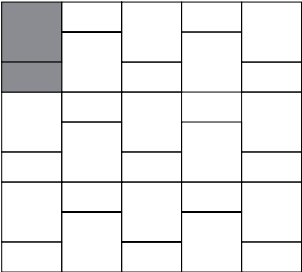
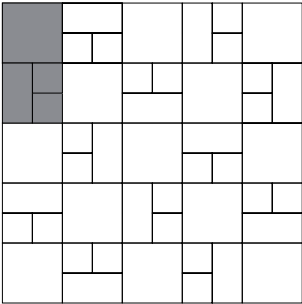
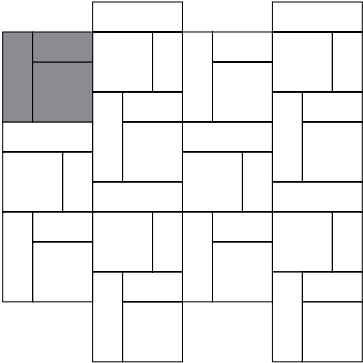
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| % m²  | 100 %                                   |  | % m²  | 100 %                                   |  | % m²  | 100 %                                   |  |
|  |   |  |  |   |  |  |   |  |

| D1   |         |         | E  |   |  | F  |                    |  |
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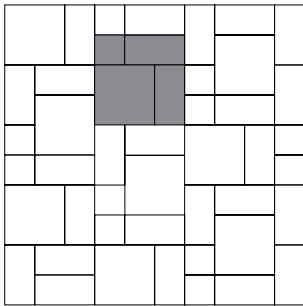
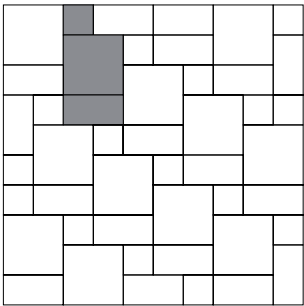
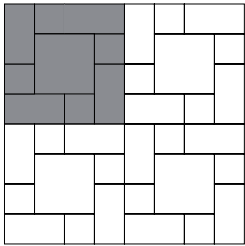
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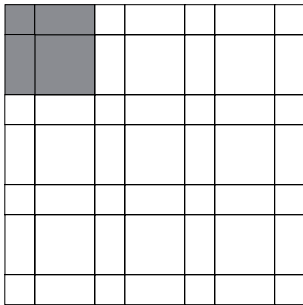
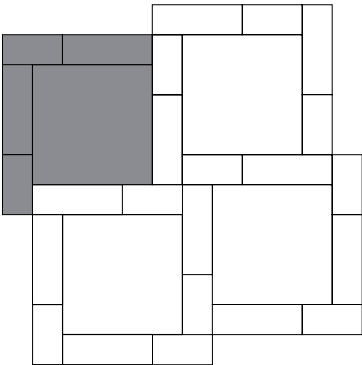
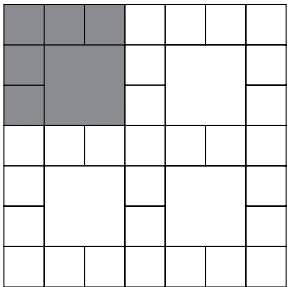
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| % m²  | 50 %               | 50 %              | % m²  | 66.67 % | 33.33 % | % m²  | 88.89 %            | 11.11 %           | % m²  | 60 %    | 40 %    |
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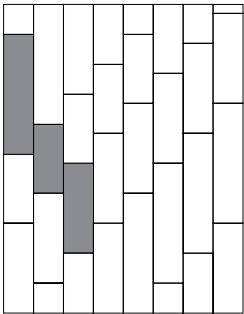
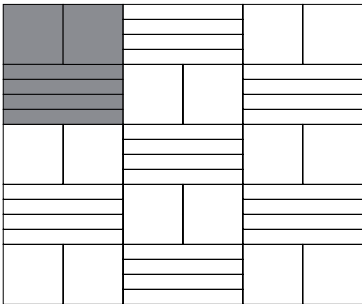
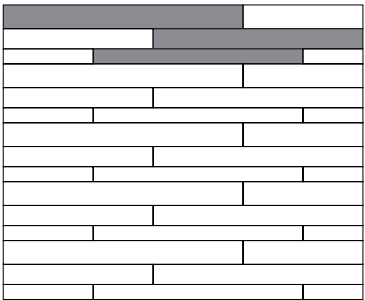
| N  |         |         | O  |                               |                              | P  |                     |                   | Q  |                    |                   |              |
|--|---------|---------|--|-------------------------------|------------------------------|--|---------------------|-------------------|--|--------------------|-------------------|--------------|
| Format   | 580x580 | 870x290 | Format   | 580x580 - 870x870 - 1160x1160 | 580x290 - 870x290 - 1160x580 | Format   | 580x580 - 1160x1160 | 290x290 - 580x580 | Format   | 870x290 - 1160x290 | 580x290 - 870x290 |              |
| % m²   | 25 %    | 75 %    | % m²   | 50 %                          | 50 %                         | % m²   | 80 %                | 20 %              | % m²   | 60 %               | 57.15 %           | 40 % 42.85 % |
|  |         |         |  |                               |                              |  |                     |                   |  |                    |                   |              |

| R   |                     |                   | S   |                              |                               |         |      | T   |         |         |         | U   |         |         |         |
|---|---------------------|-------------------|---|------------------------------|-------------------------------|---------|------|---|---------|---------|---------|---|---------|---------|---------|
| Format  | 580x580 - 1160x1160 | 290x290 - 580x580 | Format  | 580x290 - 1160x580 - 870x290 | 580x580 - 1160x1160 - 870x870 |         |      | Format  | 580x580 | 580x290 | 290x290 | Format  | 580x580 | 870x290 | 580x290 |
| % m²  | 66.67 %             | 33.33 %           | % m²  | 33.33 %                      | 25 %                          | 66.67 % | 75 % | % m²  | 50 %    | 25 %    | 25 %    | % m²  | 44.45 % | 33.33 % | 22.22 % |
|  |                     |                   |  |                              |                               |         |      |  |         |         |         |  |         |         |         |

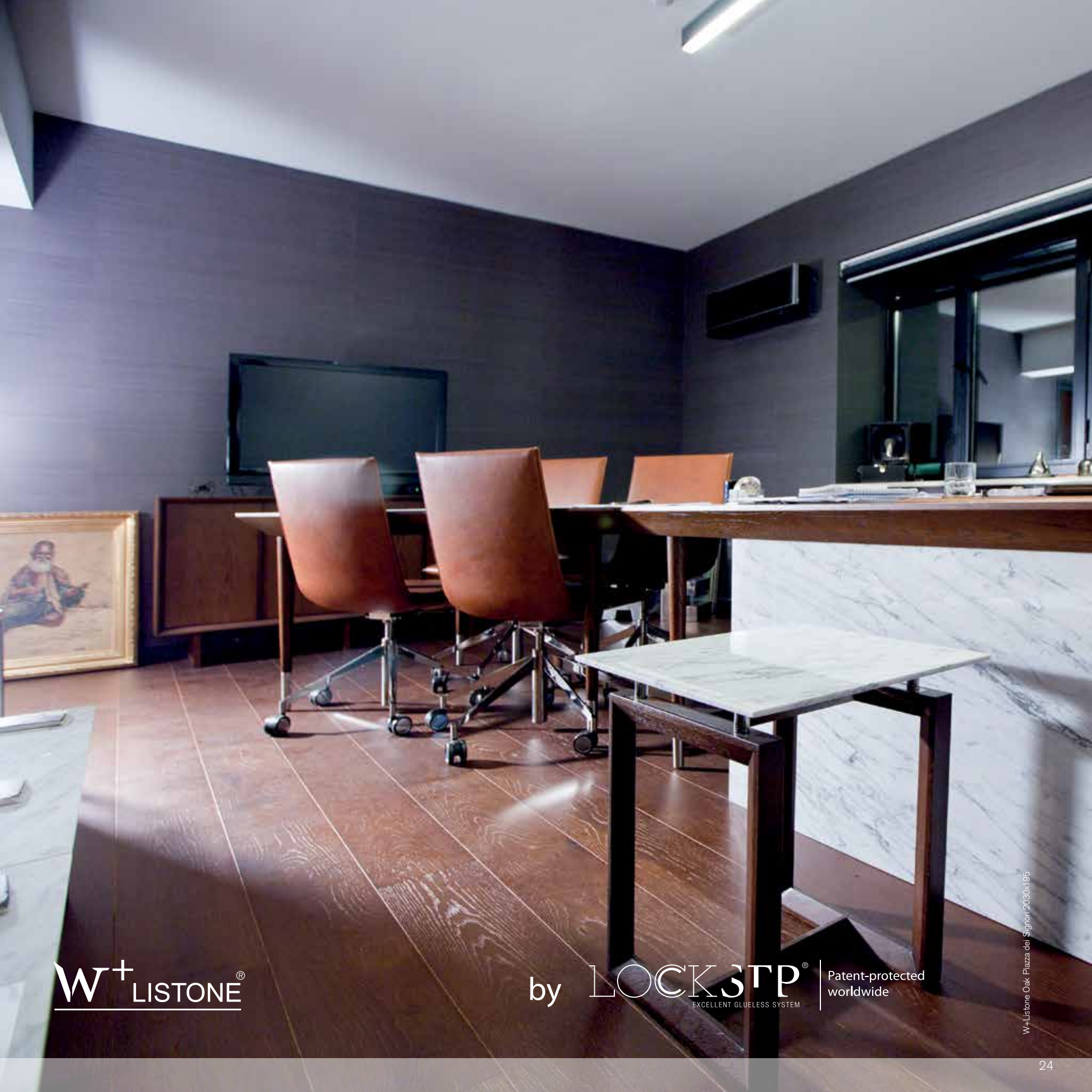
MOUNTING TYPES  
TIPOS DE MONTAJE  
TIPI DI MONTAGGIO  
TYPES DE MONTAGE

| W   |         |         |         | X  |         |         |         | Y   |         |         |         |
|---|---------|---------|---------|--|---------|---------|---------|---|---------|---------|---------|
| Format  | 580x580 | 580x290 | 290x290 | Format   | 580x580 | 580x290 | 290x290 | Format  | 580x580 | 580x290 | 290x290 |
| % m²  | 44.44 % | 44.44 % | 11.11 % | % m²   | 57.14 % | 28.57 % | 14.29 % | % m²  | 25 %    | 50 %    | 25 %    |
|  |         |         |         |  |         |         |         |  |         |         |         |

| Z  |         |         |         | AB  |           |         |         | AC   |         |         |
|--|---------|---------|---------|---|-----------|---------|---------|--|---------|---------|
| Format   | 580x580 | 580x290 | 290x290 | Format  | 1160x1160 | 870x290 | 580x290 | Format   | 580x580 | 290x290 |
| % m²   | 44.44 % | 44.44 % | 11.11 % | % m²  | 61.54 %   | 23.08 % | 15.38 % | % m²   | 44.44 % | 55.56 % |
|  |         |         |         |  |           |         |         |  |         |         |

| AD  |          |         |         | AE   |         |          | AF  |          |          |          |
|---|----------|---------|---------|--|---------|----------|---|----------|----------|----------|
| Format  | 1160x290 | 870x290 | 580x290 | Format   | 580x580 | 1160x145 | Format  | 2320x230 | 2030x195 | 2030x145 |
| % m²  | 44.44 %  | 33.33 % | 22.22 % | % m²   | 50 %    | 50 %     | % m²  | 43.60 %  | 32.34 %  | 24.05 %  |
|  |          |         |         |  |         |          |  |          |          |          |





W<sup>+</sup> LISTONE<sup>®</sup>

by LOCKSTEP<sup>®</sup> | Patent-protected  
EXCELLENT GLUELESS SYSTEM worldwide





WoodMosaic®  
DÉCO STYLE

by LOCK3TP®  
EXCELLENT GLUELESS SYSTEM

Patent-protected  
worldwide

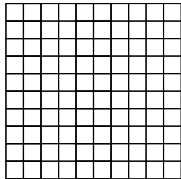


WoodMosaic Oak Dekapè Polar 290x290 (file 50x50)

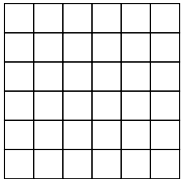
**290x290**  
11,42"x11,42"

**16 mm / SLIM 13mm**  
0,63" / SLIM 0,51"

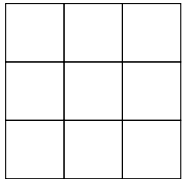
SIZES  
FORMATOS  
FORMATI  
FORMATS



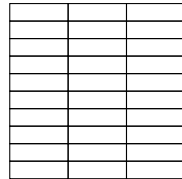
30x30 - 1.18"x1.18"



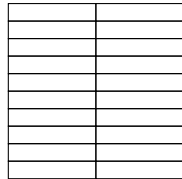
50x50 - 1.97"x1.97"



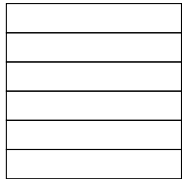
100x100 - 3.94"x3.94"



100x30 - 3.94"x1.18"



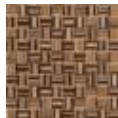
150x30 - 5.91"x1.18"



290x50 - 11.42"x1.97"



COLOURS  
COLORES  
COLORI  
COULEURS



INFINITY



OAK  
NATURAL



OAK  
BLACK PEARL



OAK  
DK POLAR



A. WALNUT  
NATURAL



WENGE  
NATURAL



- Flexible formats under order
- Disponibile bajo pedido en formato flexible
- Flessibile su ordinazione
- Disponibile également sur commande en format flexible.





#### INSTALLING THE MOSAIC

Either the adhesive-free Lockstp system or adhesives can be used to install mosaics on vertical surfaces. If using the adhesive installation method, STP recommends using LOCK BOND.

#### GROUTING THE MOSAIC

STP recommends using STP POXI for grouting. STP POXI is an easy-to-clean, high performance acid proof tricomponent epoxy sealant. Use only on a dry, clean surface. Apply the product using the special rubber spatula. Using circular movements wash the surface with a damp cloth while the product is still wet, then clean with a stiff sponge for a smooth, sealed surface.

#### TECHNICAL FEATURES

The product will give maximum performance after 24 hours. For further information visit our website.

#### INSTALACIÓN DEL MOSAICO

Para fijar el mosaico en superficies verticales, puede servirse del sistema sin cola LockSTP, u optar por la adhesión química. Si opta por la adhesión química, STP aconseja el uso de LOCK BOND como mejor mortero de pegado.

#### REJUNTADO DEL MOSAICO

STP aconseja el uso de STP POXI como mejor mortero de rejunte. Se trata de un mortero epoxídico antiácido tricomponente de extraordinarias prestaciones y gran facilidad de limpieza. Utilizar siempre sobre soportes limpios y secos. Aplicar y trabajar siempre el producto con una espátula de goma. Limpiar el producto cuando aún está fresco ayudándose de abundante agua y una esponja de fieltro blanco, realizando movimientos circulares, y terminar con una esponja rígida para obtener una superficie lisa y cerrada.

#### CARACTERÍSTICAS TÉCNICAS

El producto alcanza las máximas prestaciones pasadas 24 horas. Para más información visite nuestra website.

#### INSTALLAZIONE DEL MOSAICO

Per posare il mosaico in superfici verticali, può essere utilizzato il sistema senza colla LockSTP, oppure si può optare per l'utilizzo di collanti. Se si sceglie l'utilizzo di collanti, STP consiglia l'uso di LOCK BOND come prodotto ideale.

#### STUCCATURA DEL MOSAICO

STP consiglia l'uso di STP POXI come prodotto ideale per le fughe. STP POXI è un sigillante epossidico antiacido tricomponente ad elevate prestazioni e di facile pulizia. Utilizzare sempre sulla superficie pulita e asciutta. Applicare il prodotto con l'apposita spatola di gomma. Lavare quando il prodotto è ancora fresco, utilizzare spugne in feltro bianco inumidito, eseguendo movimenti circolari successivamente pulire con spugna rigida per ottenere una superficie liscia e chiusa.

#### CARATTERISTICHE TECNICHE

Il prodotto raggiunge le sue massime prestazioni dopo 24 ore. Per maggiori informazioni visitare il nostro sito.

#### POSE DE MOSAÏQUE

Pour fixer la mosaïque sur une surface verticale, on peut se servir du système sans colle Lock STP ou opter pour la fixation chimique. Si l'on opte pour une fixation chimique, STP recommande l'utilisation de la colle mortier LOCK BOND.

#### JOINTOIEMENT DE LA MOSAÏQUE

STP recommande l'utilisation de STP POXI comme ciment idéal. C'est un mortier époxy antiacide (résistant à l'attaque des acides) de trois composants de grands rendements et d'une grande facilité de nettoyage. À utiliser seulement sur supports propres et secs. Appliquer et travailler seulement le produit avec une spatule en caoutchouc. Nettoyer le produit quand il est encore frais à l'aide d'eau claire et d'une éponge à feutre blanc en réalisant des mouvements circulaires, et terminer avec une éponge dure pour obtenir une surface lisse.

#### CARACTÉRISTIQUES TECHNIQUES

Le produit atteint son meilleur rendement après 24 heures. Pour plus d'information, veuillez consulter ou notre site web.

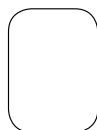
STP poxi®

Mortar for sealing joints acid-resistant joints, from 0 to 10 mm. Low viscosity. Easy application

Mortero para el sellado de juntas ácido-resistentes, de 0 a 10 mm. Baja viscosidad. Fácil aplicación.

Stucco per sigillatura di fughe acidoresistenti, da 0 a 10 mm. Bassa viscosità. Facile applicazione.

Mortier pour joint d'étanchéité de 0 à 10 mm, résistant à l'acide. Faible viscosité, application facile.



BLANCO N° 0



GRIS CLARO N° 8



GRIS CEMENTO N° 9



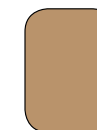
BEIGE OSCURO N° 2



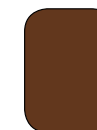
ARCE N° 85



ELONDO N° 82



MARRÓN CLARO N° 4



NOGAL N° 88



WENGÉ N° 86



NEGRO N° 11

**STP POXI** is a three-component compound made using selected silica sand, stable pigments and special additives which harden through a simple chemical reaction. Resulting in an exceptional product for:

- ◆ Optimal chemical resistance to detergents, corrosive acids, etc
- ◆ High mechanical resistance.
- ◆ Totally impermeable: 100%.

**STP POXI** es un compuesto tricomponente a base de arenas silíceas seleccionadas, pigmentos estables y aditivos especiales, que endurecen por simple reacción química, dando un producto excepcional para:

- ◆ Óptima resistencia química a detergentes, ácidos corrosivos,...
- ◆ Elevadas resistencias mecánicas.
- ◆ Total impermeabilidad: 100%.

**STP POXI** è un composto tricomponente a base di sabbie silicee selezionate, pigmenti stabili e aditivi speciali, che induriscono semplicemente per reazione chimica, garantendo un prodotto eccezionale per:

- ◆ Ottima resistenza chimica a detergenti, acidi corrosivi, ecc...
- ◆ Elevate resistenze meccaniche.
- ◆ Totale impermeabilità: 100%.

**STP POXI** est un composant à base de sables de silices sélectionnées, de pigments stables et d'additifs spéciaux qui se durcissent par simple réaction chimique, fournissant un produit exceptionnel pour:

- ◆ Excellente résistance chimique aux détergents, acides corrosifs, ...
- ◆ Haute résistance mécanique
- ◆ L'étanchéité : 100% imperméable

- ▶ STP POXI is not an expansion joint.
- ▶ Do not use the grouting material on wet, dirty or dusty tiles.
- ▶ Take special care in cleaning in sealing materials without varnishing.
- ▶ Do not make half and half mixes. Mix the total quantity of the three components.
- ▶ Do not add any other component to the STP POXI which could modify its characteristics.

- ▶ STP POXI no son juntas de dilatación.
- ▶ No usar el material de rejuntado en piezas mojadas, sucias, llenas de polvo,...
- ▶ Tener especial precaución en la limpieza, cuando se rejuntan materiales sin barnizar.
- ▶ No realizar mezclas parciales. Mezclar los tres componentes por completo.
- ▶ No añadir ningún otro componente al STP POXI que pudiera modificar sus características.

- ▶ STP POXI non è indicato per i giunti di dilatazione.
- ▶ Non utilizzare il materiale di sigillatura delle fughe su mosaici bagnati, sporchi, coperti di polvere, ecc...
- ▶ Realizzare una pulizia particolarmente accurata qualora si esegua la sigillatura di fughe su materiali non verniciati.
- ▶ Non eseguire impasti parziali. Impastare tutta la quantità in dotazione dei tre componenti.
- ▶ Non aggiungere a STP POXI nessun altro componente che possa alterarne le caratteristiche

- ▶ STP POXI ne sont pas des joints de dilatation.
- ▶ Ne pas utiliser le matériel pour faire les joints dans des pièces sales, humides, poussiéreuses,...
- ▶ Prendre des précautions particulières pour le nettoyage lors du jointoiment du matériel.
- ▶ Ne pas mélanger à moitié. Mélanger complètement les 3 composants.
- ▶ Ne mélanger aucun autre composant au STP POXI, afin de ne pas modifier ses propriétés.

COLOURS  
COLORES  
COLORI  
COULEURS



Chevron American Walnut Natural 580x205

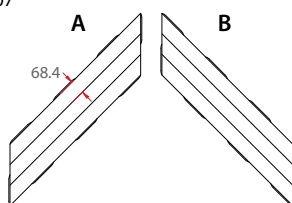
SIZES  
FORMATOS  
FORMATI  
FORMATS

Design composed by two different tiles "A" and "B".  
Diseño formado por dos piezas distintas "A" y "B".  
Disegno formato da due pezzi diversi "A" e "B".  
Conception se compose de deux parties distinctes «A» et «B».

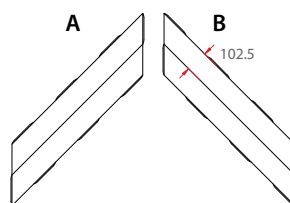
Wood+ colours under demand  
Colores Wood+ bajo pedido  
Colori Wood+ su richiesta  
Couleurs Wood+ sur commande

**870x205**  
34,25"x8,07"

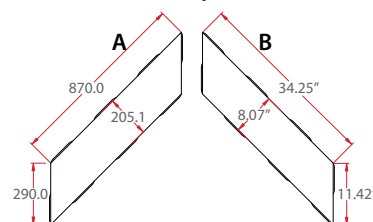
(3 strips)



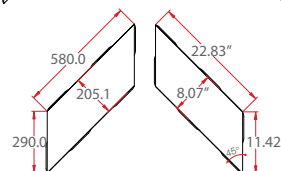
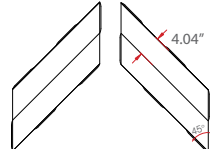
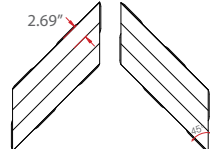
(2 strips)



(1 strips)

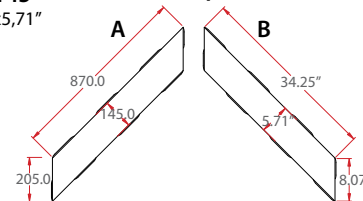


**580x205**  
22,83"x8,07"

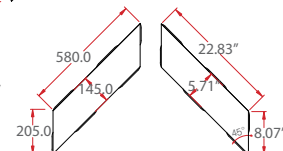


**870x145**  
34,25"x5,71"

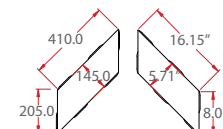
(1 strips)



**580x145**  
22,83"x5,71"

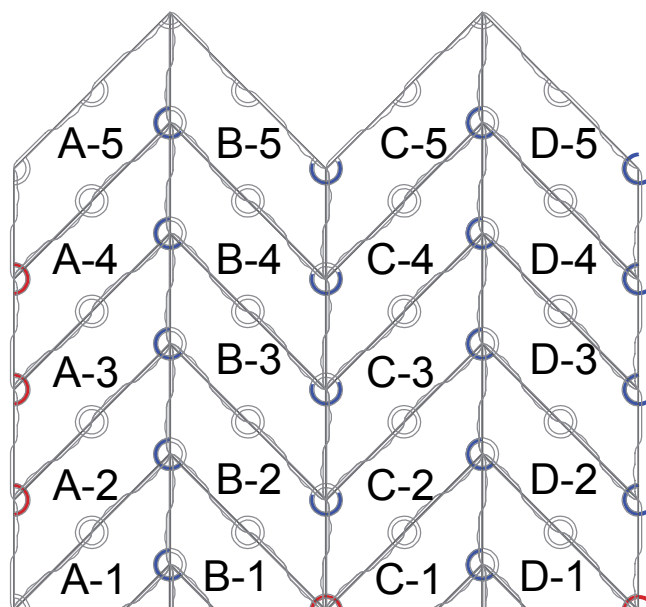
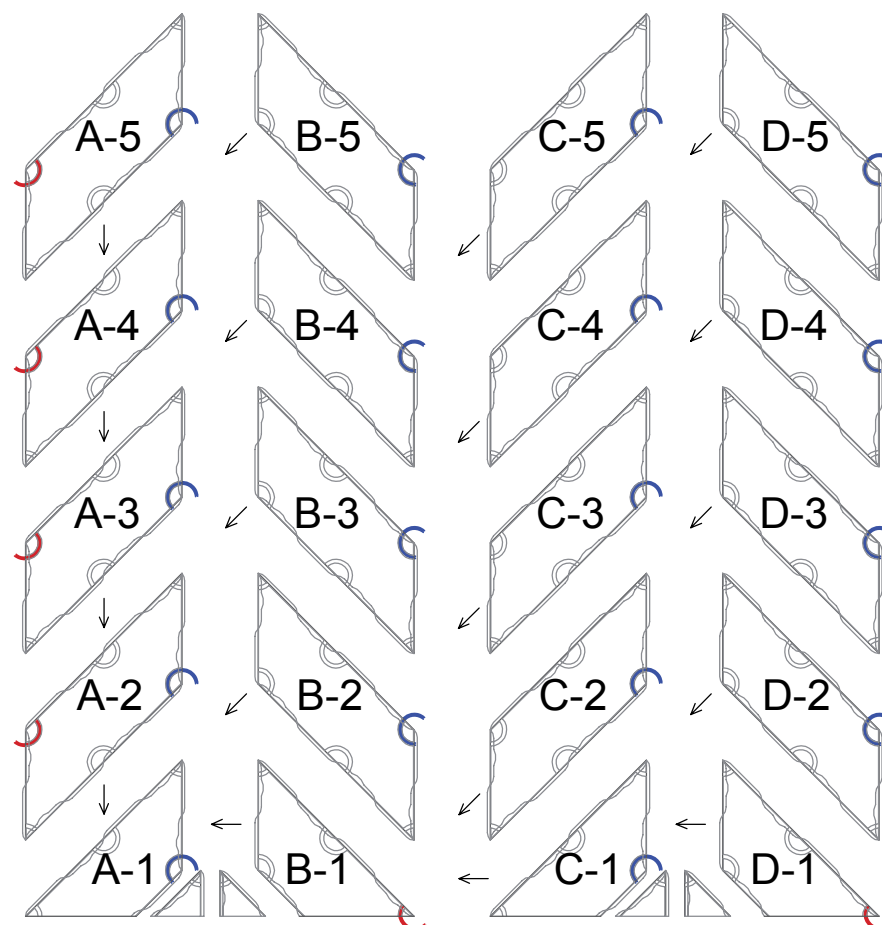


**410x145**  
16,14"x5,71"

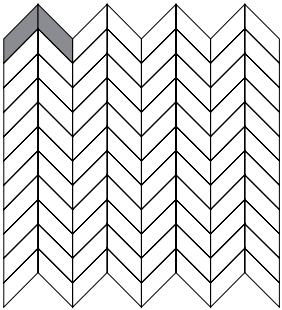
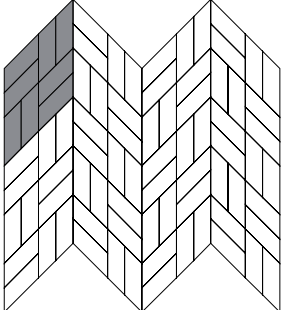
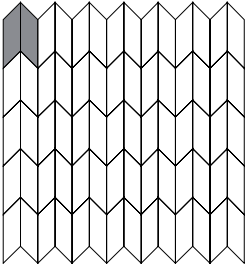


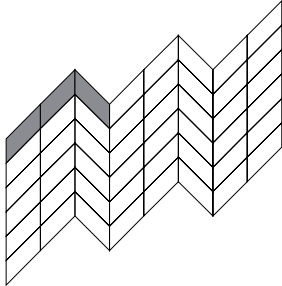
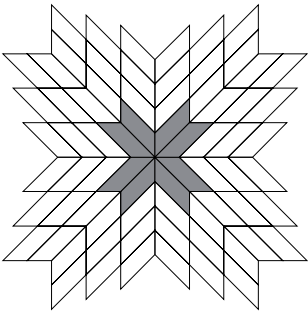
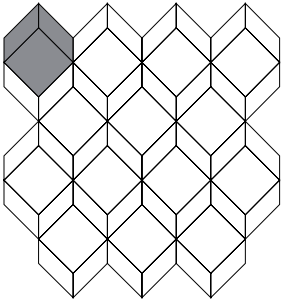
Design in 1 or 2 strips available under request.  
Diseño con 1 o 2 lamas también disponible bajo pedido.  
Disegno con 1 o 2 lame disponibili anche su richiesta.  
Conception avec 1 ou 2 lames également disponibles sur demande.

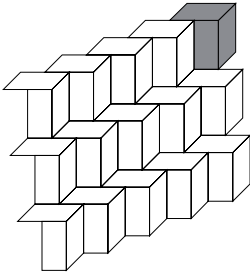
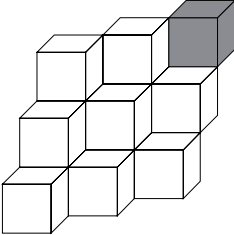
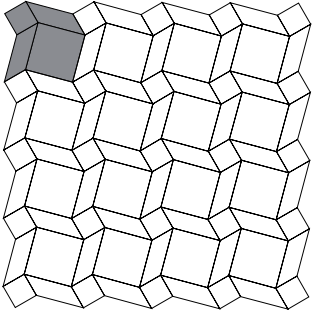
Chevron 580x205 and 870x205 assembly scheme  
Esquema de montaje Chevron 580x205 y 870x205  
Schema di montaggio Chevron 580x205 e 870x205  
Schéma de pose Chevron 580x205 et 870x205



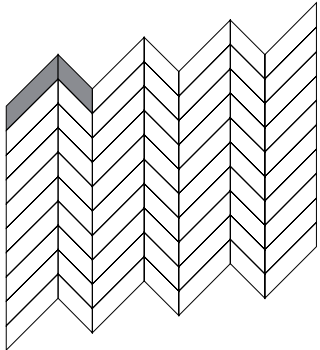
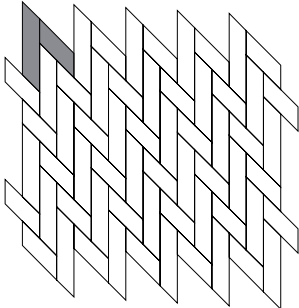
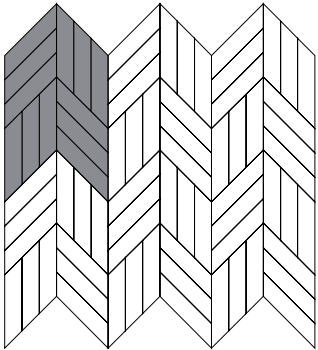
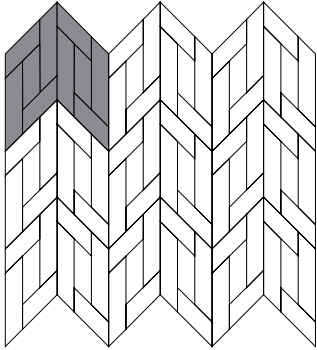
MOUNTING TYPES  
TIPOS DE MONTAJE  
TIPI DI MONTAGGIO  
TYPES DE MONTAGE

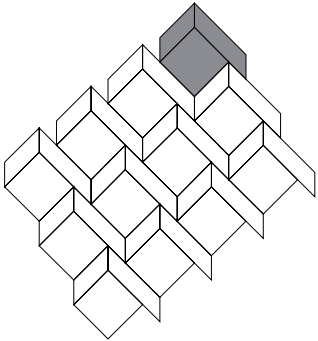
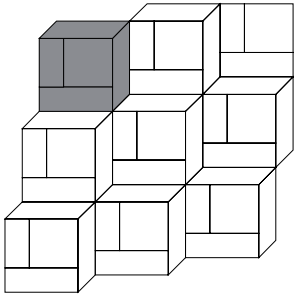
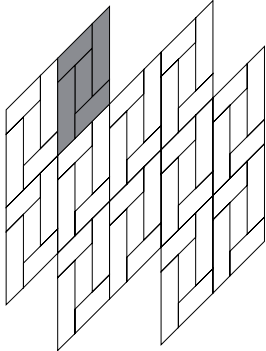
| A   |           |           | B  |           |           | C   |           |           |
|---|-----------|-----------|--|-----------|-----------|---|-----------|-----------|
| Format  | 580x205 A | 580x205 B | Format   | 580x205 A | 580x205 B | Format  | 580x205 A | 580x205 B |
| % m²  | 50 %      | 50 %      | % m²   | 50 %      | 50 %      | % m²  | 50 %      | 50 %      |
|  |           |           |  |           |           |  |           |           |

| D  |           |           | E   |           |           | F  |         |           |           |
|--|-----------|-----------|---|-----------|-----------|--|---------|-----------|-----------|
| Format   | 580x205 A | 580x205 B | Format  | 580x205 A | 580x205 B | Format   | 580x580 | 580x205 A | 580x205 B |
| % m²   | 66.67 %   | 33.33 %   | % m²  | 50 %      | 50 %      | % m²   | 58.58 % | 20.71 %   | 20.71 %   |
|  |           |           |  |           |           |  |         |           |           |

| G   |         |           |           | H  |         |           |           | I   |         |         |           |           |
|---|---------|-----------|-----------|--|---------|-----------|-----------|---|---------|---------|-----------|-----------|
| Format  | 580x290 | 580x205 A | 580x205 B | Format   | 580x580 | 580x205 A | 580x205 B | Format  | 580x580 | 290x290 | 580x205 A | 580x205 B |
| % m²  | 41.42 % | 29.29 %   | 29.29 %   | % m²   | 58.58 % | 20.71 %   | 20.71 %   | % m²  | 51.10 % | 12.78 % | 18.06 %   | 18.06 %   |
|  |         |           |           |  |         |           |           |  |         |         |           |           |



| J   |           |           | k   |           |           | L   |           |           | M   |           |           |           |           |
|---|-----------|-----------|---|-----------|-----------|---|-----------|-----------|---|-----------|-----------|-----------|-----------|
| Format  | 870x205 A | 580x205 B | Format  | 870x205 A | 580x205 B | Format  | 870x205 A | 870x205 B | Format  | 870x205 A | 870x205 B | 580x205 A | 580x205 B |
| % m <sup>2</sup>  | 60 %      | 40 %      | % m <sup>2</sup>  | 60 %      | 40 %      | % m <sup>2</sup>  | 50 %      | 50 %      | % m <sup>2</sup>  | 25 %      | 25 %      | 25 %      | 25 %      |
|  |           |           |  |           |           |  |           |           |  |           |           |           |           |

| N  |         |           |           | O  |         |         |         |           |           | P  |           |           |           |
|--|---------|-----------|-----------|--|---------|---------|---------|-----------|-----------|--|-----------|-----------|-----------|
| Format   | 580x580 | 580x205 A | 870x205 B | Format   | 580x580 | 580x290 | 870x290 | 870x205 A | 870x205 B | Format   | 580x205 A | 580x205 B | 870x205 B |
| % m <sup>2</sup>   | 53.08 % | 18.77 %   | 28.15 %   | % m <sup>2</sup>   | 30.21 % | 15.10 % | 22.65 % | 16.02 %   | 16.02 %   | % m <sup>2</sup>   | 33.33 %   | 16.67 %   | 50 %      |
|  |         |           |           |  |         |         |         |           |           |  |           |           |           |



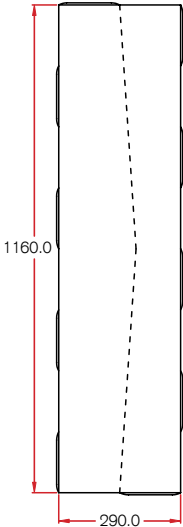
RHOMBUS

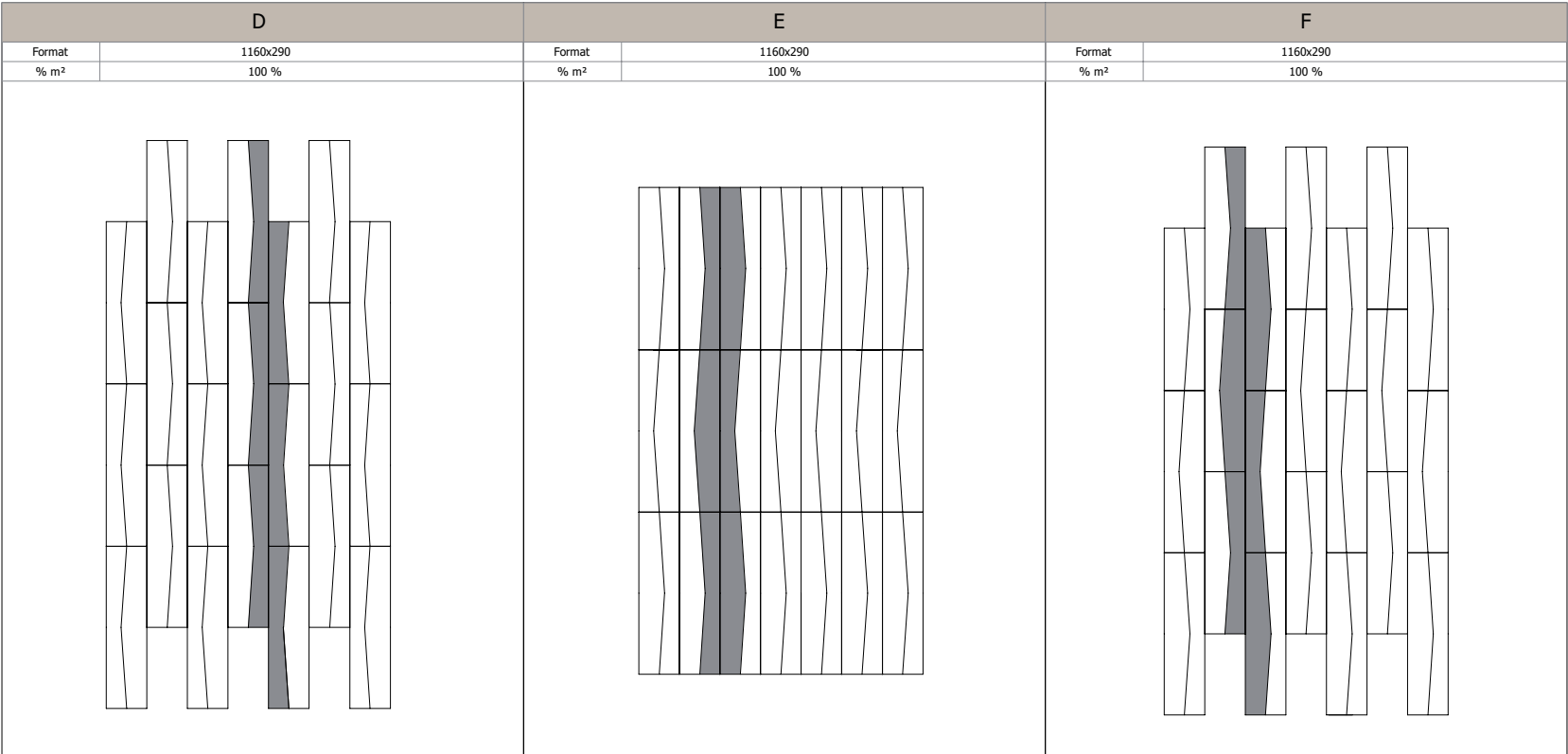
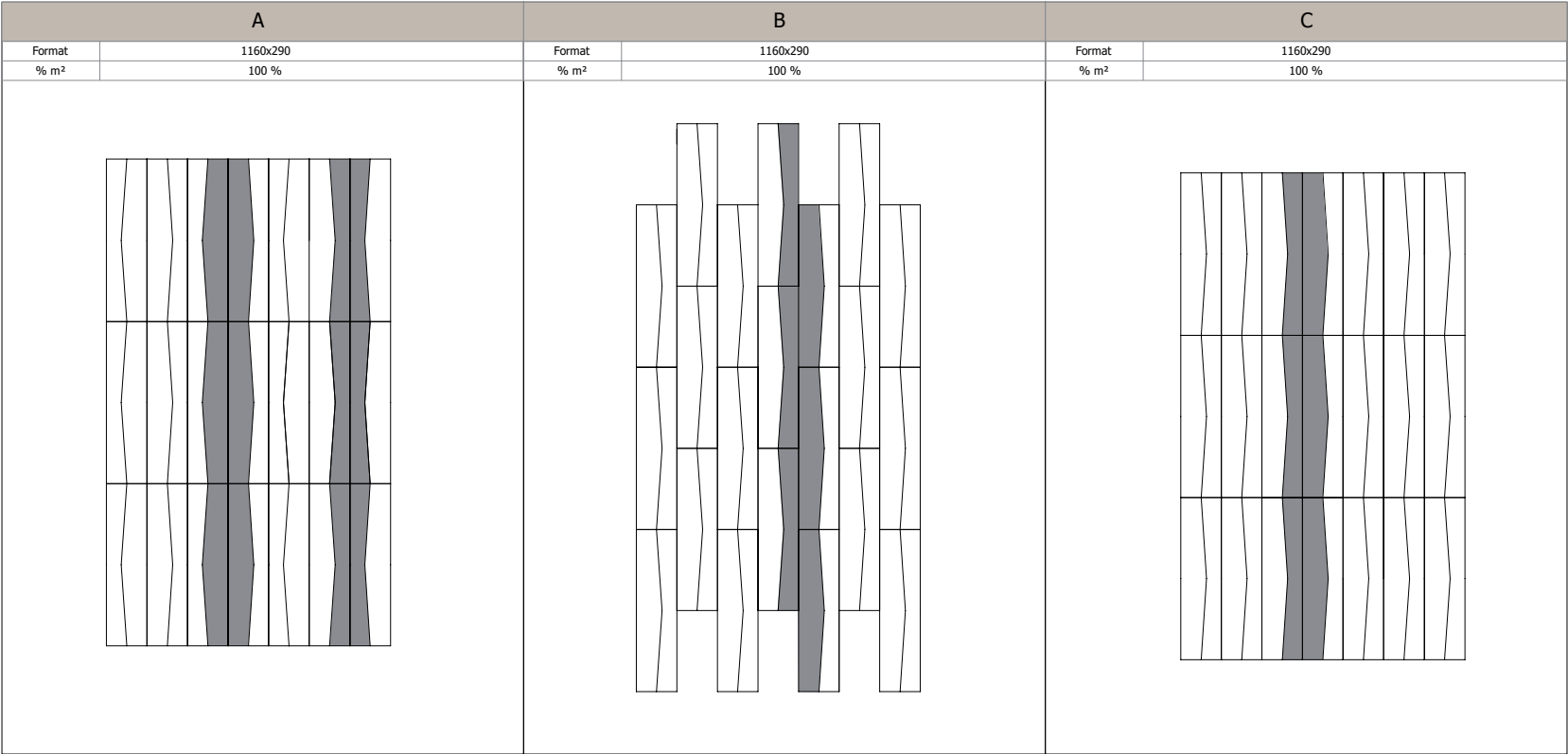


W+Design Rhombus Oak Stone 1160x290

Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur commande.

SIZES  
FORMATOS  
FORMATI  
FORMATS

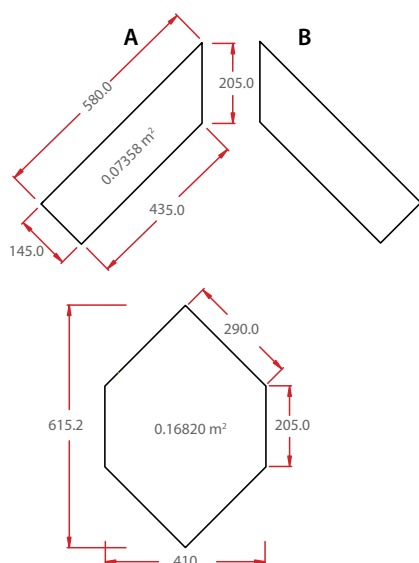






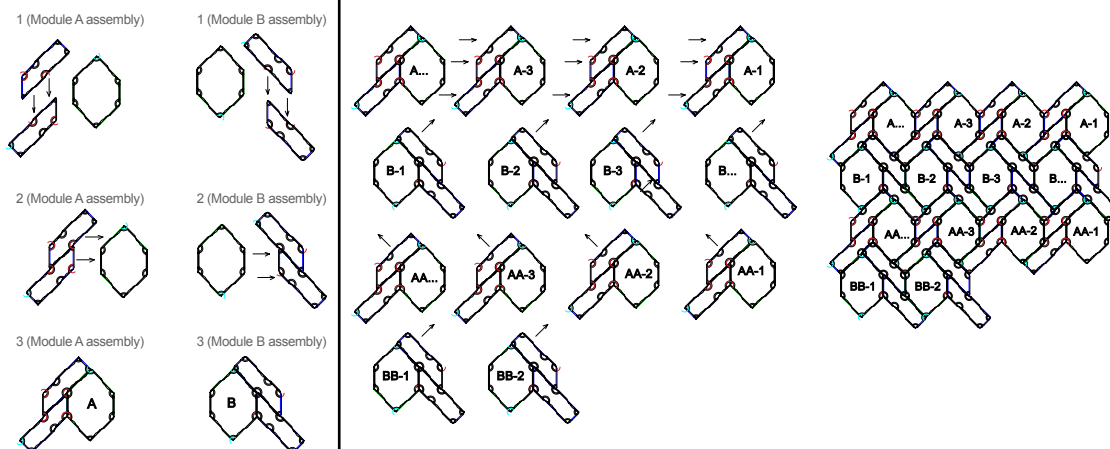
W+Design Braid Oak Dk Grey 615x410 / 580x145

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FORMATS



MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE

1<sup>st</sup> STEPS / 1<sup>os</sup> PASOS  
1<sup>ma</sup> PASSI / 1<sup>ères</sup> ÉTAPES



Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur comande



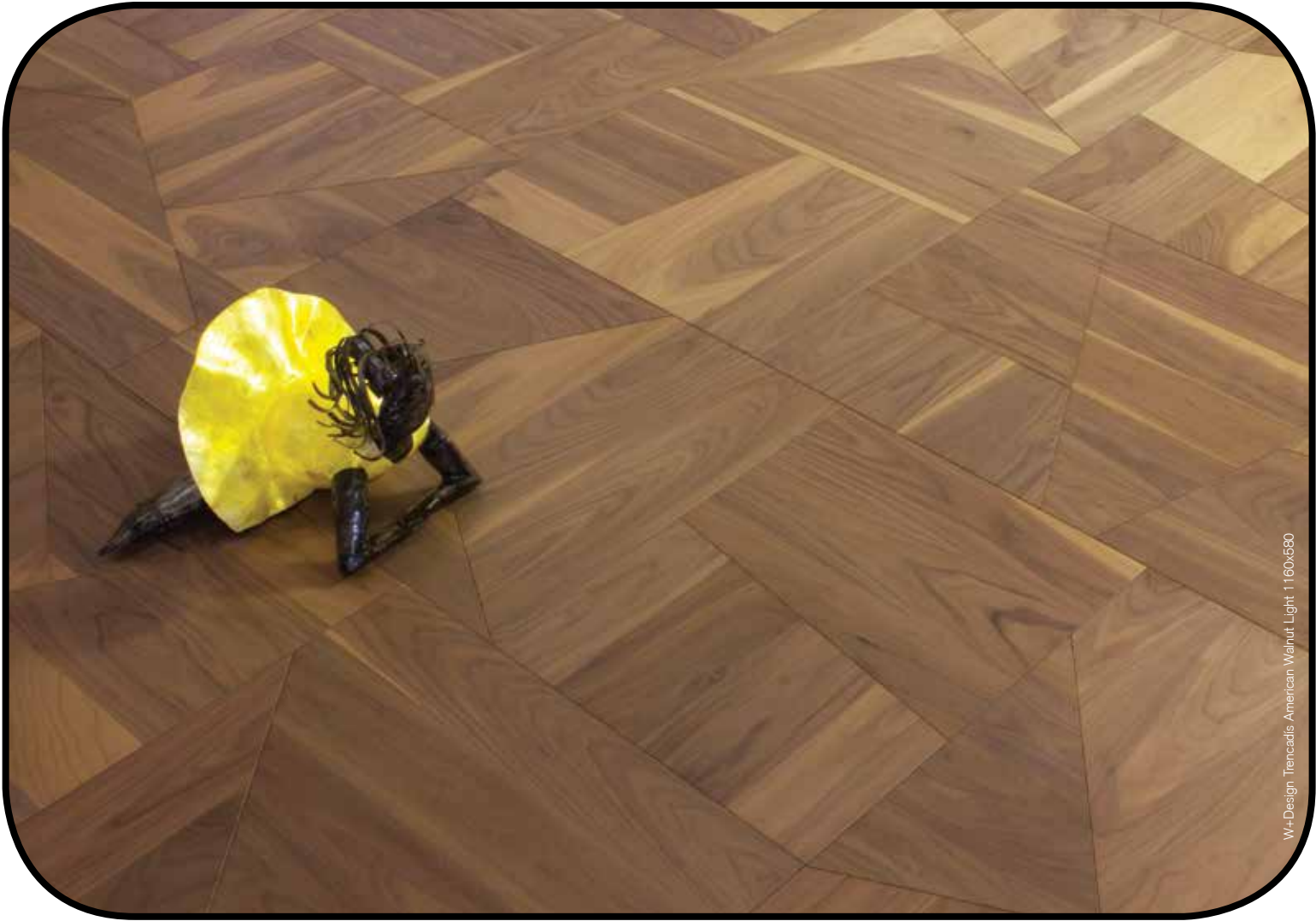


TRENCADÍS  
Create your own design

by LOCKSTEP®  
EXCELLENT GLUELESS SYSTEM

Patent-protected  
worldwide

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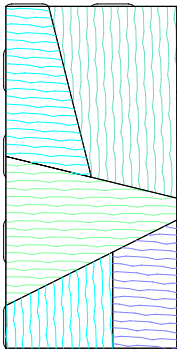
W+Design Trencadis American Walnut Light 1160x680

SIZES  
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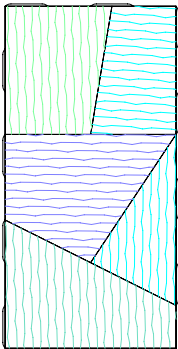
\* 6 different pieces (with different grain direction)  
\* 6 piezas distintas (con diferente dirección de malla)

\* 6 pezzi diversi (con verso della maglia differente)  
\* 6 pièces diverses (avec vers de la maille différente)

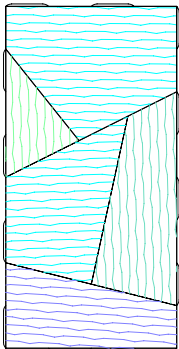
AV



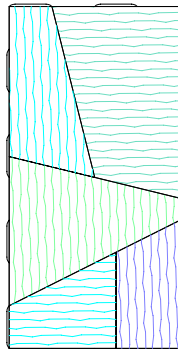
BV



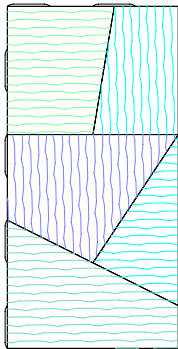
CV



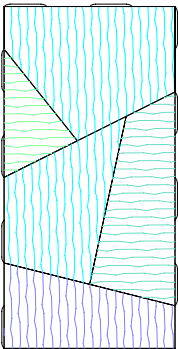
AH



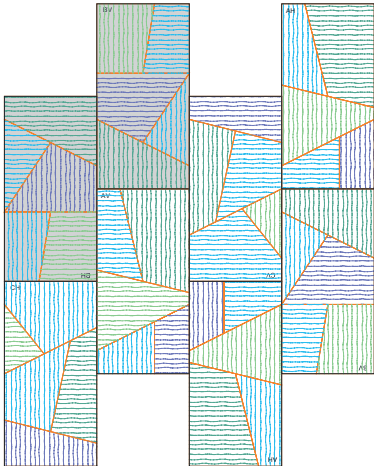
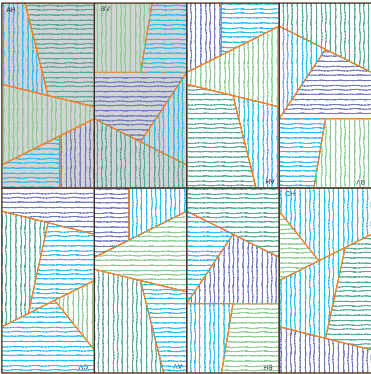
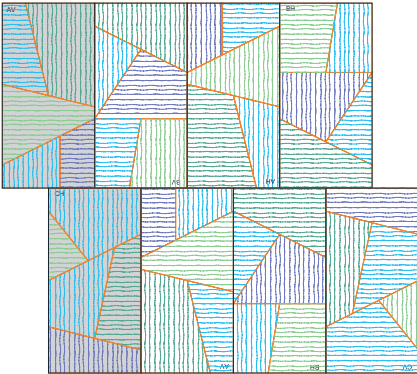
BH



CH

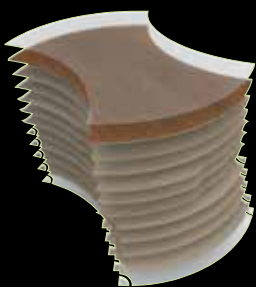




| A   |          | B  |          | C   |          |
|---|----------|--|----------|---|----------|
| Format  | 1160x580 | Format   | 1160x580 | Format  | 1160x580 |
| % m²  | 100 %    | % m²   | 100 %    | % m²  | 100 %    |
|  |          |  |          |  |          |

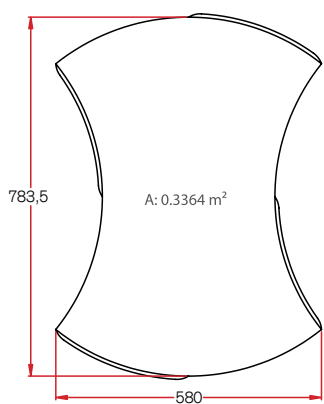
| D   |          | E  |          | F   |          |
|---|----------|--|----------|---|----------|
| Format  | 1160x580 | Format   | 1160x580 | Format  | 1160x580 |
| % m²  | 100 %    | % m²   | 100 %    | % m²  | 100 %    |
|  |          |  |          |  |          |

SILHOUETTE

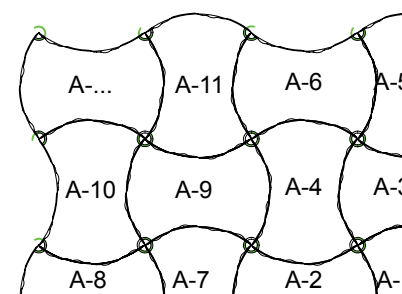
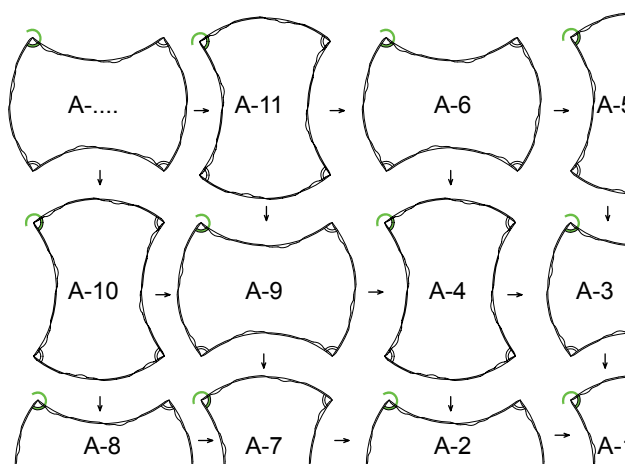


W+Design Silhouette Wenge Natural 783x580

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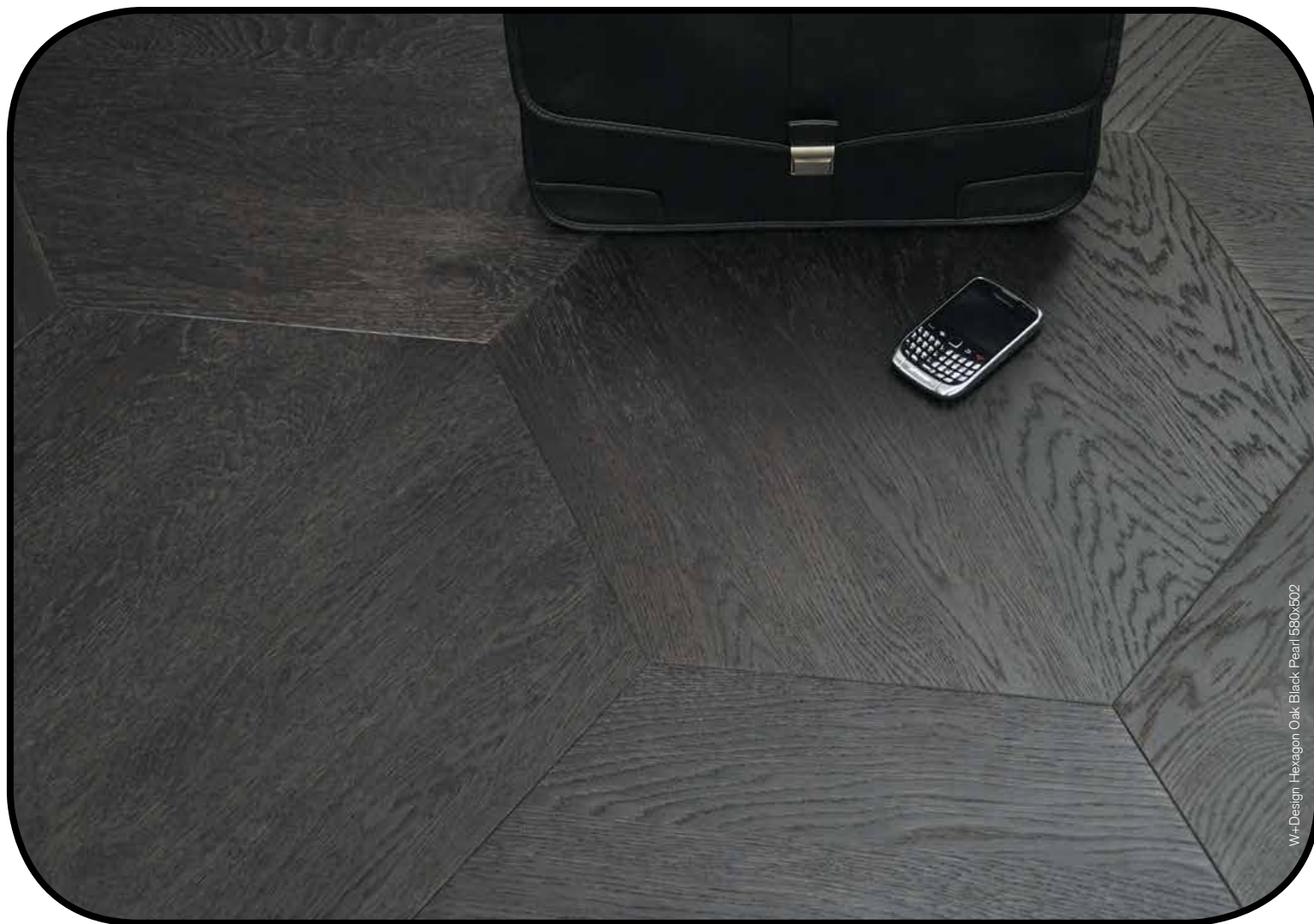


MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE



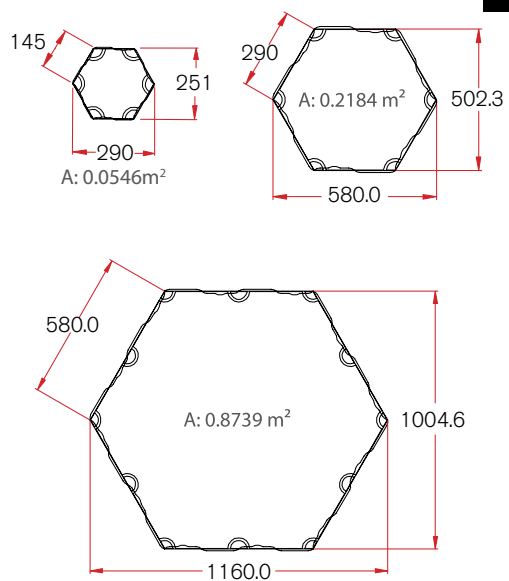
Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur commande

HEXAGON

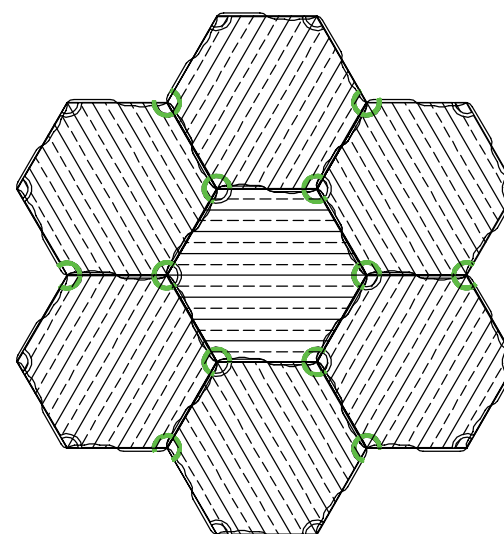


W+Design Hexagon Oak Black Pearl 580x502

SIZES  
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FORMATS



MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE



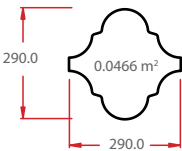
Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur commande





W+Design Morisco American Walnut Natural 290x290

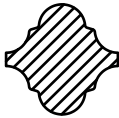
SIZES  
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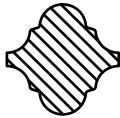
A



B

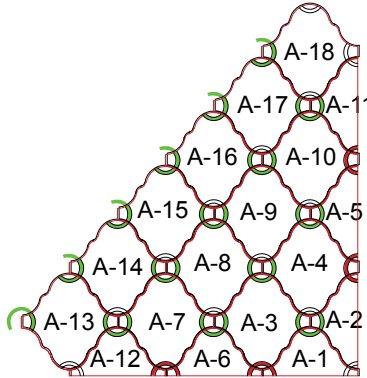
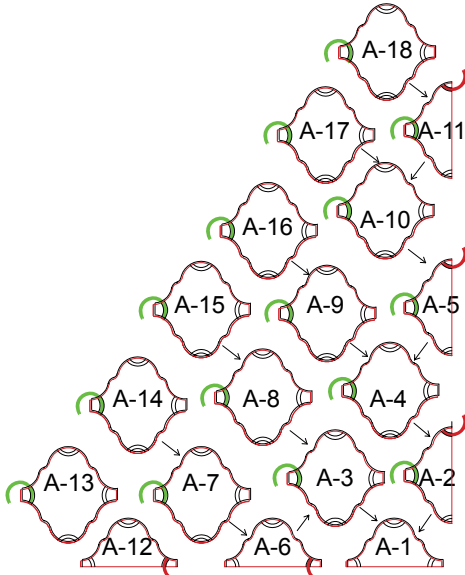


45° Dx



45° Sx

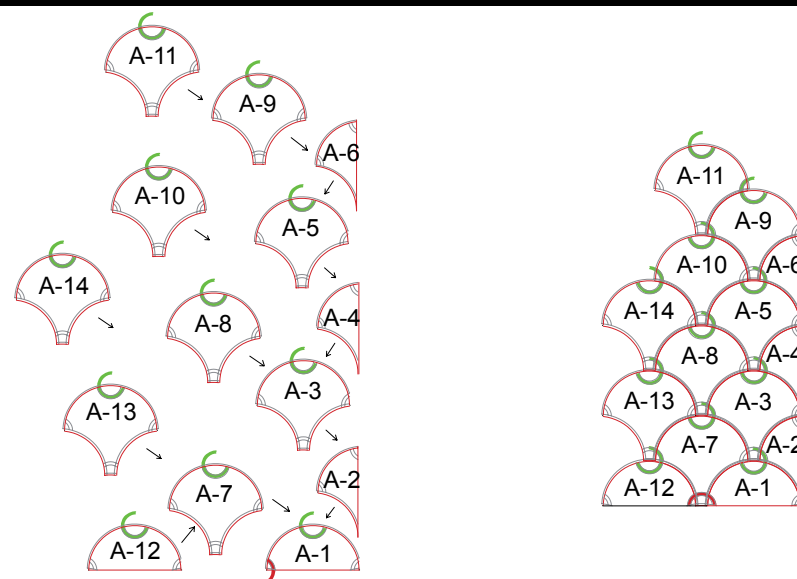
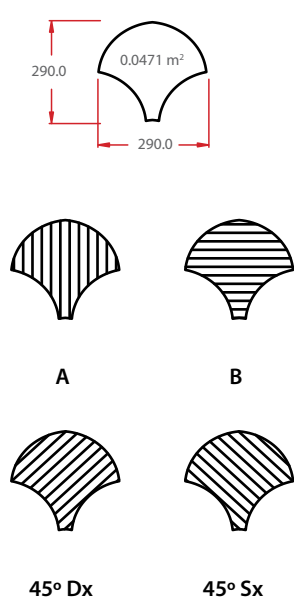
MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE



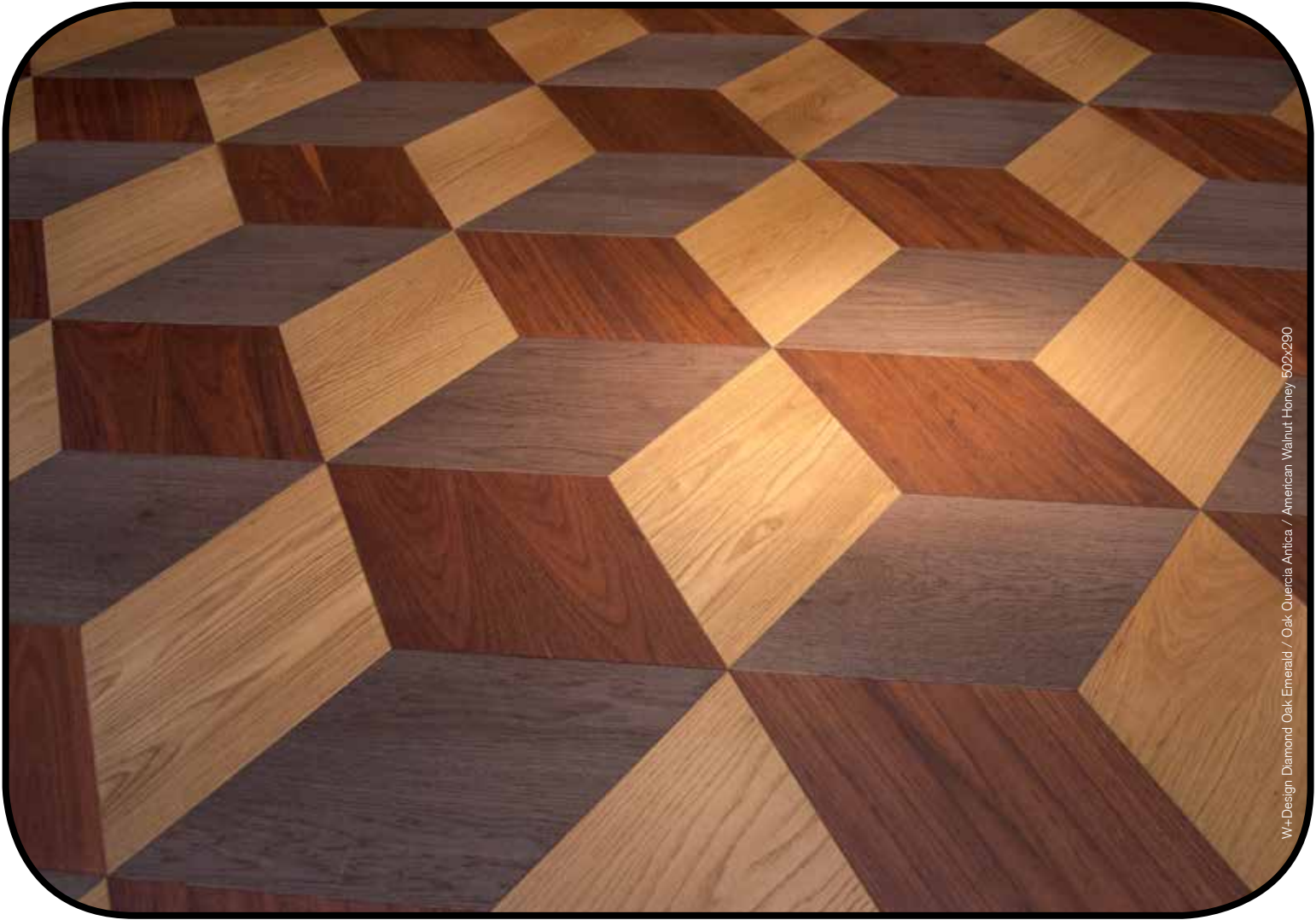
Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur comande



MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE

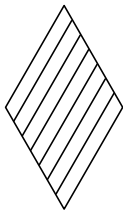
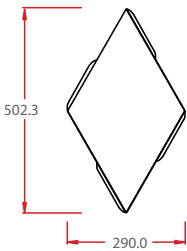


Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur commande

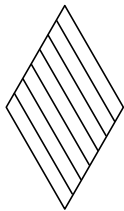


W+Design Diamond Oak Emerald / Oak Quercia Antica / American Walnut Honey 602x290

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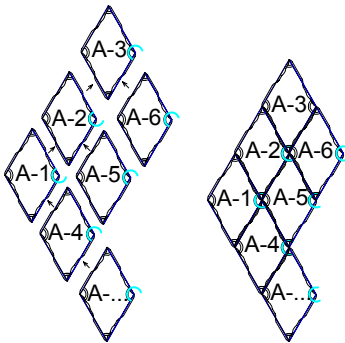
H-Dx



H-Sx

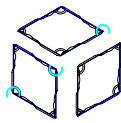
MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE

DIAMOND MODE ASSEMBLY

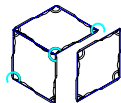


HEXAGON MODE ASSEMBLY

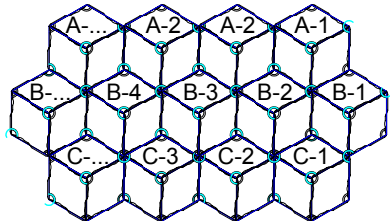
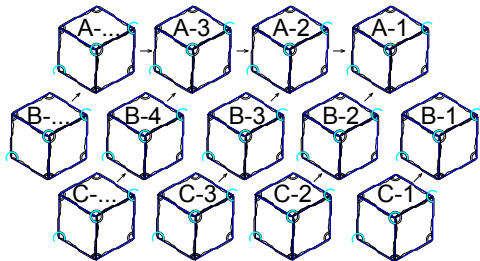
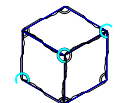
1 (Module A assembly)



1A (Module A assembly)



1B (Module A assembly)



Wood+ colours under demand / Colores Wood+ bajo pedido / Colori Wood+ su richiesta / Couleurs Wood+ sur comande





W<sup>+</sup> DESIGN<sup>®</sup>  
LOOPiNG<sup>®</sup>

by LOCKSTEP<sup>®</sup>  
EXCELLENT GLUELESS SYSTEM

Patent-protected  
worldwide

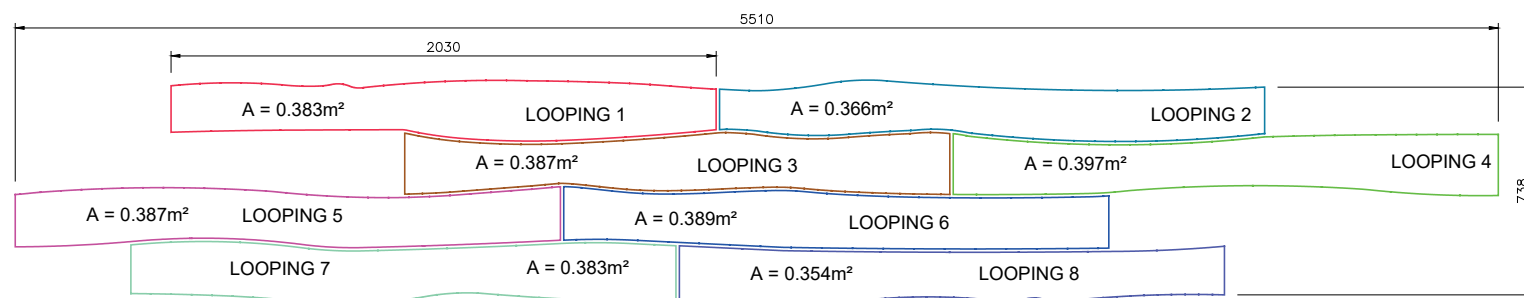
W+Design Looping 8 Oak Four Seasons

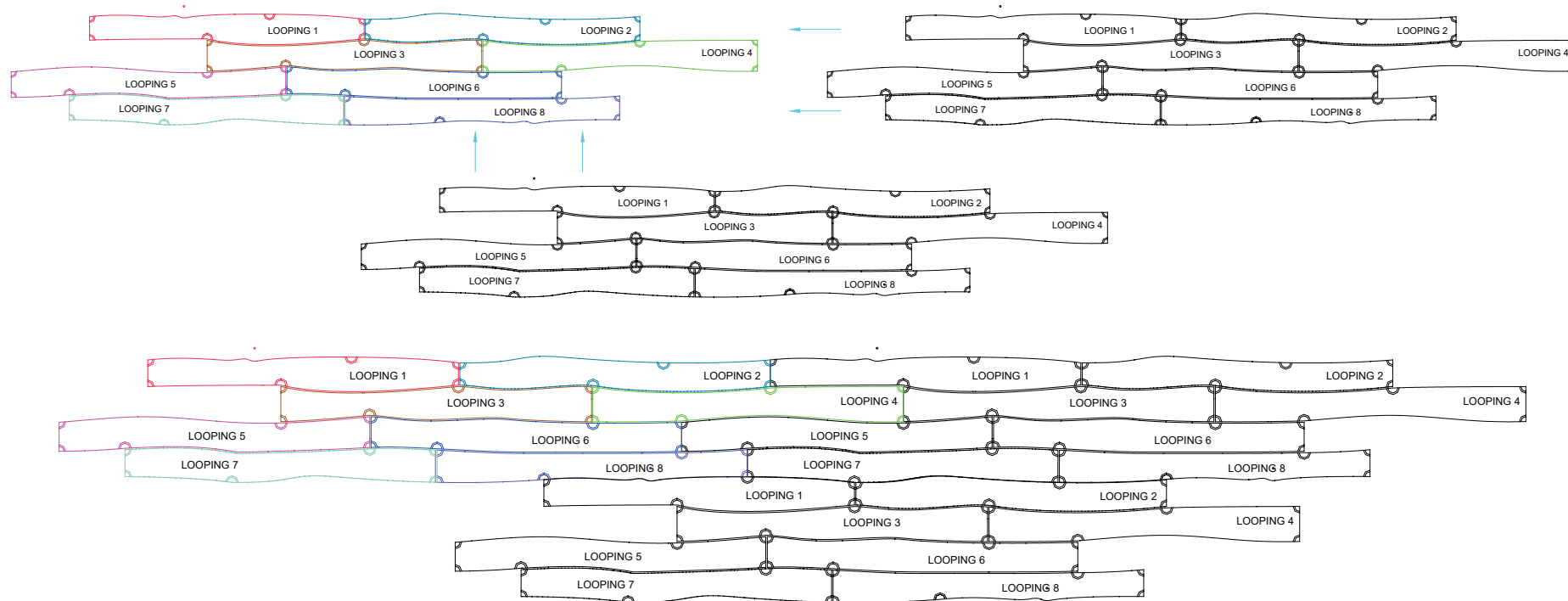




\* 8 different pieces. STANDARD: Regular bevel. Maxi-bevel, UNDER REQUEST.  
\* 8 piezas distintas. ESTÁNDAR: Bisel regular. Maxi-biselado, BAJO DEMANDA.

\* 8 pezzi diversi. STANDARD: Bisello regolare. Maxi-bisello, SU RICHIESTA.  
\* 8 pièces diverses. STANDARD: Biseau régulier. Maxi-biseau, SUR DEMANDE.





**LOCKSTP®**  
EXCELLENT GLUELESS SYSTEM

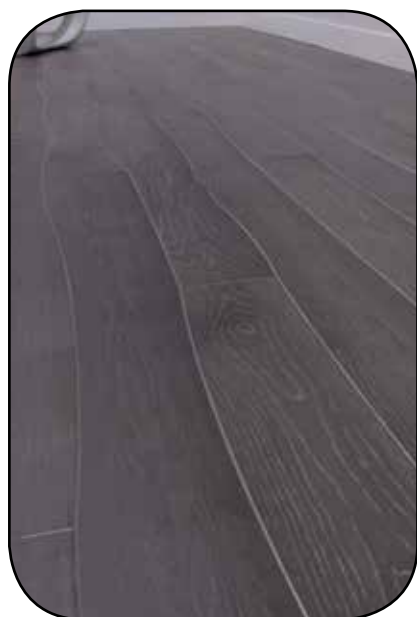
adapted to the nature of life. Return to the origin with

**W<sup>+</sup>DESIGN**  
**LOOPING®**

LockSTP adaptado a la naturaleza de la vida. Vuelta al origen con Looping 8

LockSTP adattato alla natura della vita. Ritorno alle origini con Looping 8

LockSTP adaptée à la nature de la vie. Retour à l'origine avec Looping 8



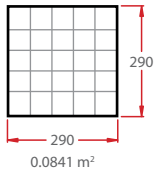
DADOS



W+Design Dados Oak Natural 290x290

SIZES  
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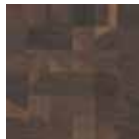
MOUNTING SCHEMES / ESQUEMAS DE MONTAJE / SCHEMI DI MONTAGGIO / SCHÉMAS D'ASSEMBLAGE



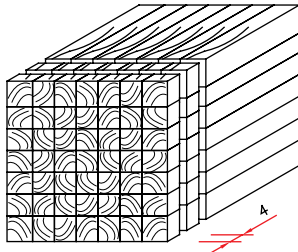
Finishes:  
Acabados:  
Finiture:  
Finitions:



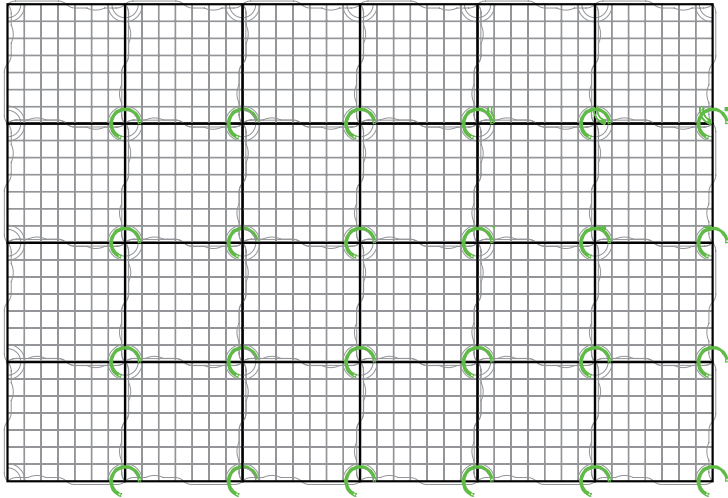
290x290  
11,42"x11,42"  
OAK NATURAL



290x290  
11,42"x11,42"  
A. WALNUT NATURAL

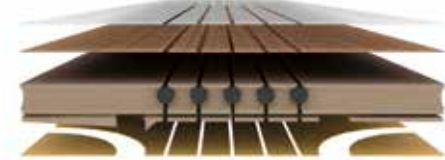


End Grain Cutting  
Cortado a testa  
Legno di testa  
Coupe transversale  
Only glued installation  
Solo para colocación encolada  
Solo per posa incollata  
Seulement pour pose collée





- Thickness: 0.63"  
Available in all Wood+ finishes.
- Espesor: 16mm  
Disponible en todos los acabados Wood+.
- Spessore: 16mm  
Disponibile in tutte le finiture Wood+.
- Epaisseur: 16mm  
Disponible dans toutes les finitions de Wood+.



- Thickness: 0.39"  
Available in all WoodPeak finishes.
- Espesor: 10mm  
Disponible en todos los acabados WoodPeak.
- Spessore: 10mm  
Disponibile in tutte le finiture WoodPeak.
- Epaisseur: 10mm  
Disponible dans toutes les finitions de WoodPeak.

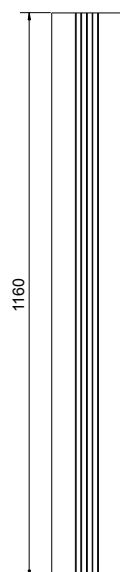
**USE OF THE BOARD DILATATION:  
USO DE JUNTAS DE DILATACIÓN:**

- Transitions between different formats and patterns.
- Transiciones entre distintos formatos y patrones de montaje.
- Transition in doors, as a doorsill.
- Transición en puertas.
- Large surfaces. We consider a large surface, dimensions about 10 meters length and 8 meters width, approximately.
- Grandes superficies. Entendemos como grande superficie dimensiones de aproximadamente 10 metros de largo y 8 metros de ancho.
- Transition between two different colours. In this case the joint is a half of each colour.
- Transición entre dos colores distintos. En este caso la junta es una mitad de cada color.

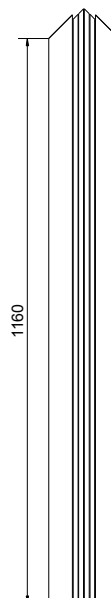
**Linear Joint**

**Square Joint**

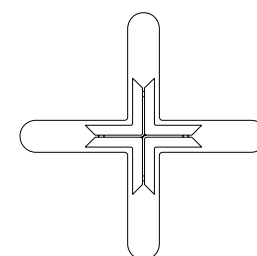
**Crosshead**



**1160x145**  
45,67"x5,71"

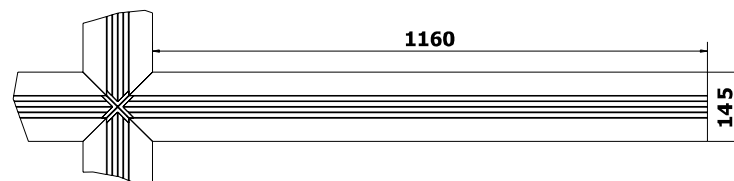
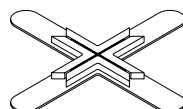
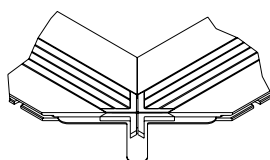


**1221x145**  
48,07"x5,71"



Linear Joint, Square Joint and Crosshead are available for Wood+ and WoodPeak. Square Joint is a complementary product to Linear Joint, and gives a solution to the cases in which two expansion joints meet each other as it joint their vertex by a Crosshead.

Linear Joint, Square Joint y Crosshead están disponibles para Wood+ y WoodPeak. Square Joint, es un producto complementario a Linear Joint, el cual da solución a los casos en que se intersecan dos juntas de dilatación, uniendo los vértices mediante el uso de la cruceta (Crosshead).

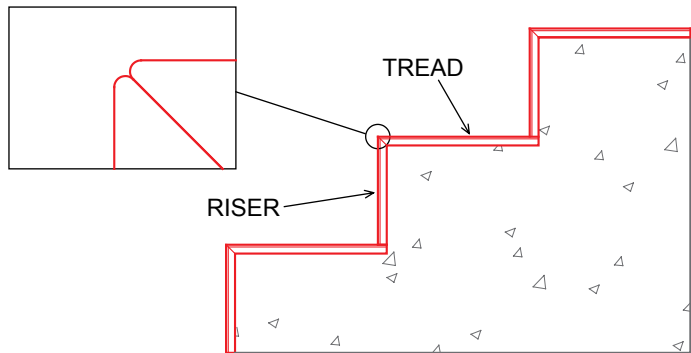




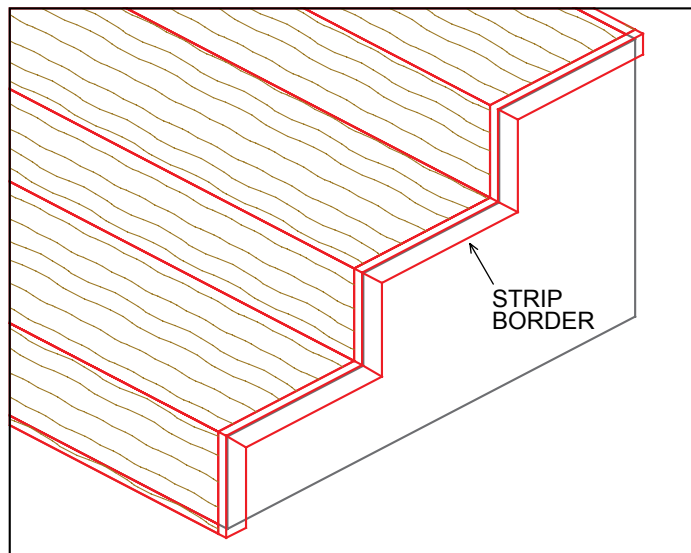
OPTION WITH 45° EDGE



PROFILE DETAIL



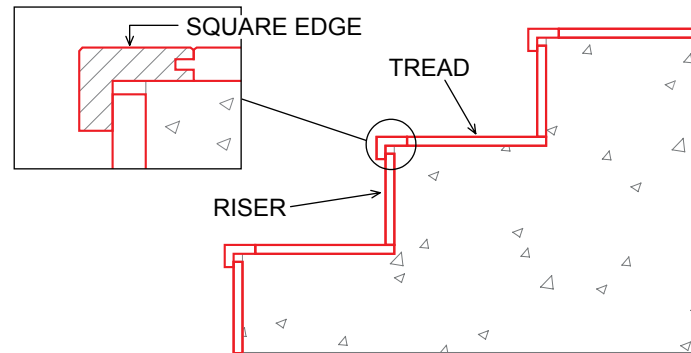
A-A SECTION



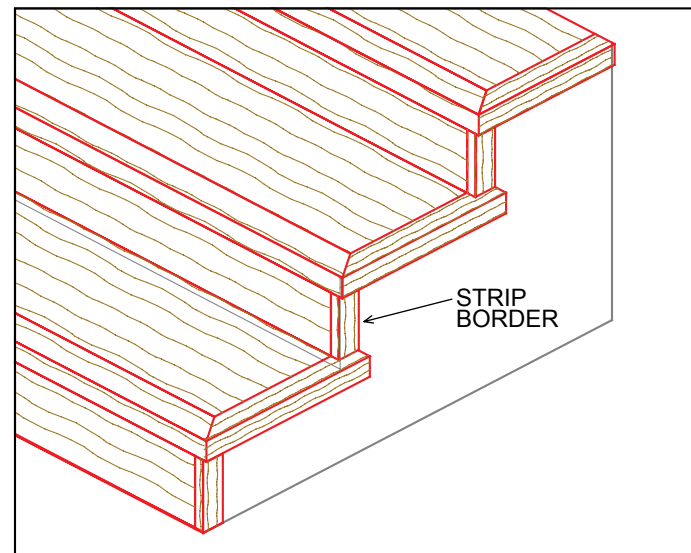
OPTION WITH SQUARE EDGE



PROFILE DETAIL

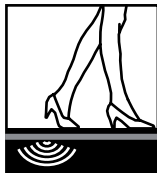


A-A SECTION

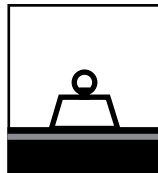




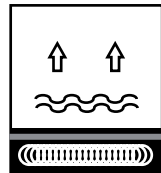
AAA



≥ 20dB



≥ 20Kpa



0.050m<sup>2</sup> K/W

| DATOS TECNICOS / TECHNICAL DATA | Property  | Standard                     | Value                            | Unit                                     | Tolerance |
|---------------------------------|---|------------------------------|----------------------------------|--|-----------|
|                                 | Dimension   | -                            | 24.15x1.18 / 79'-2.78"x3'-10.45" | m / inches                               | -         |
|                                 | Weight  |                              | 6.5 kg/roll (14.33 lb/roll)      | 0.2281 kg/m <sup>2</sup> (0.50 lb / sqm) |           |
|                                 | Area  | -                            | 28.5 / 307                       | m <sup>2</sup> / sq.ft.                  | -         |
|                                 | Thickness   | ISO 1923                     | 2.0                              | mm                                       | +/- 10%   |
|                                 | Density   | -                            | 140                              | kg/m <sup>3</sup>                        | -         |
|                                 | Drum sound  | internal class               | AAA                              | -  | -         |
|                                 | Impact sound  | ISO 140<br>UNE- EN ISO 717-2 | ≥20                              | dB                                       | -         |
|                                 | Compressive Strength<br>at 0.5 mm deflection  | ISO844 / EN 13163            | 110                              | kPa                                      | -         |
|                                 | Compressive creep<br>(10 years,max. 12/10 %)<br>max. load                                       | EN 1606 / EN 13163           | 35                               | kPa                                      | -         |
|                                 | Thermal resistance<br>at 10°C   | ISO 8301                     | 0.050                            | m <sup>2</sup> K/W                       | -         |
|                                 | Water vapour difusion<br>equivalent air layer thickness<br>s <sub>e</sub> (23°C, 0-50%rel.hum.) | ISO 1663                     | >50                              | m  | -         |
|                                 | Water absorption  | internal                     | <1                               | Vol. %                                   | -         |
|                                 | Reaction to fire<br>(in combination with<br>WoodPeak on a concrete base)                        | UNE- EN 13501:2002           | -                                | Bfl s1                                   | -         |

**STP SILENT UNDERLAY** is a closed-cell polyolefin foam specially developed and designed as an acoustic underlay for wooden and laminate flooring.

**INSTALLATION:**

In order to install the layer, the floor must be stable, without level differences, and completely dry (<=2...3 M-% according to CM method). If the unevenness level exceeds 2 mm/m, the floor must be leveled previously.

If the flooring was fitted carpet, linoleum, parquet, or any other organic material, it must be removed before starting the installation.

Remove any object from the floor, and start stretching the isolating layer progressively, as we install the parquet, with the printed side upwards.

Stretch the layer so that it doesn't crease, and join the sides by the film overlap with a suitable ca. 50 mm wide PP or PVC based adhesive tape.

**STP SILENT UNDERLAY** es una espuma de poliolefina de célula cerrada especialmente desarrollada y diseñada para uso como manta acústica en la colocación de pavimento de madera y laminado.

**INSTALACIÓN:**

Para realizar la instalación, se requiere un suelo estable, sin desniveles y completamente seco (<=2...3 m-% según método CM). Si la superficie tiene una falta de planitud superior a los 2 mm/m, ésta debe ser nivelada previamente.

En caso de que el suelo preexistente esté formado por moqueta, linóleo, parquet o cualquier otro material orgánico, es necesario arrancarlo.

Retirar cualquier elemento extraño del firme y extender la manta aislante, a medida que realice la instalación, quedando la cara impresa a la vista.

Evitar la formación de pliegues, y unir las entre sí solapando el film lateral, fijándolo con cinta adhesiva de PP o PVC de unos 50mm de anchura.

**STP SILENT UNDERLAY** è una schiuma di poliolefina incapsulata, specificatamente progettata e prodotta per essere utilizzata come isolante acustico per pavimenti in legno e laminato.

**COLLOCAZIONE:**

Per la posa, è richiesto un suolo stabile, senza dislivelli e completamente secco (<=2...3 m-% secondo il metodo CM). Se la superficie da rivestire presenta dislivelli superiori ai 2 mm per m deve essere livellata. Nel caso in cui il pavimento preesistente sia formato da moquette, linoleum, parquet o qualsiasi altro materiale organico, è necessario rimuoverlo.

Togliere qualsiasi elemento estraneo al suolo e stendere man mano il rotolo per l'isolamento acustico, lasciando a vista il lato marcato.

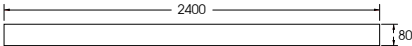
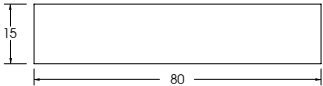
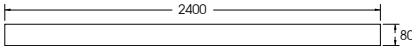
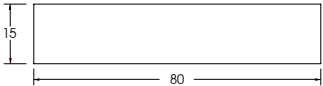
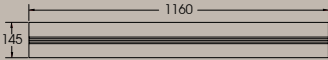
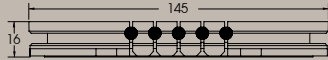
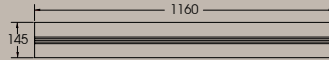
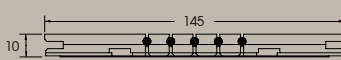
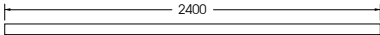
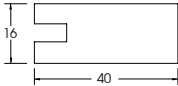
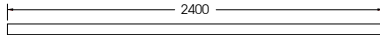
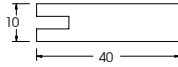
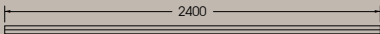
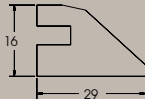
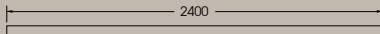
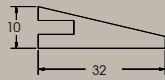
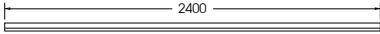
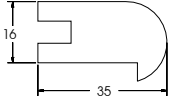
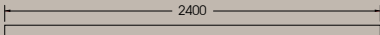
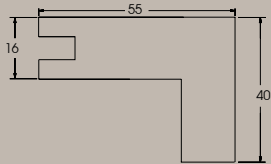
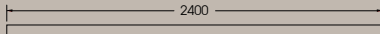
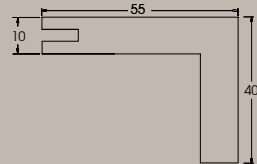
Durante l'operazione di stesura , evitare la formazione di pieghe e unir tra loro i lembi sovrapponendo la pellicola laterale fissandola con nastro adesivo in PP o PVC da 50 mm di spessore.

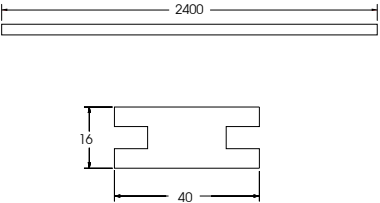
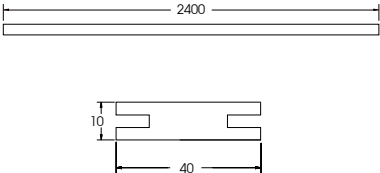
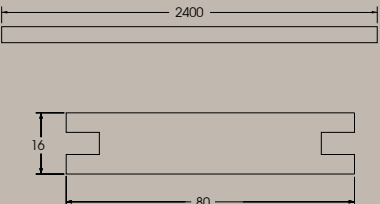
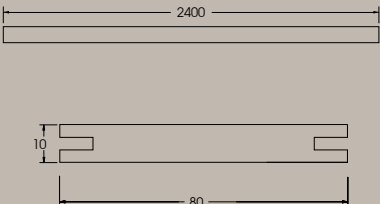
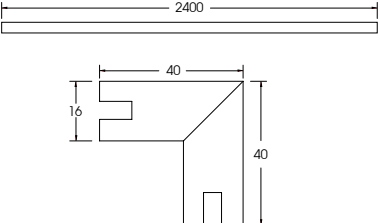
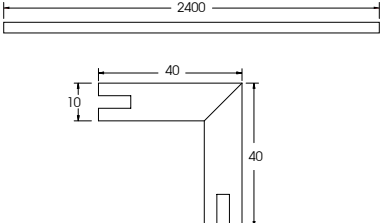
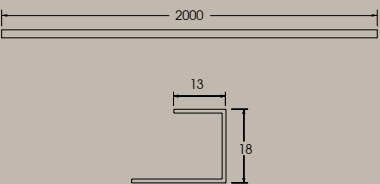
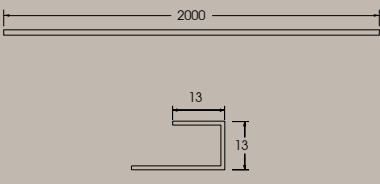
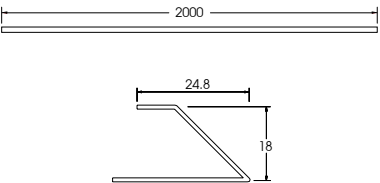
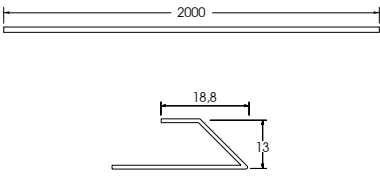
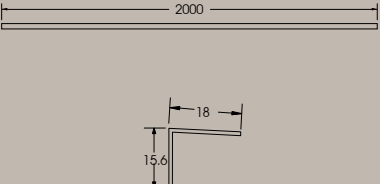
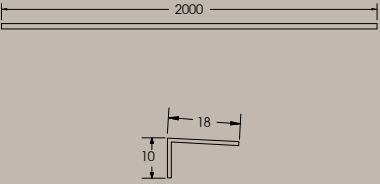
**STP SILENT UNDERLAY** est une couche de polyoléfine capsulée particulièrement conçue pour l'utilisation comme couche acoustique pour le revêtement en bois et melamine.

**MONTAGE:**

Afin de monter la couche, le sol doit être plat, sans dénivellations, et complètement sec (<=2...3 m-% selon la méthode CM). Si le sol est plus dénivellé de 2 mm/m, il faut le niveler avant de monter la couche. Si antérieurement le pavement était en moquette, linoléum, parquet, ou aucun autre matériel organique, il faut l' enlever avant de commencer le montage.

Retirer tout objet du sol et déplier la cape isolante au même temps qu'on fait le montage, avec la face imprimée en haut. Eviter la formation de plis, joindre en superposant, et la pellicule, et coller avec bande adhesive de 50mm d'épaisseur approximativement en PP et PVC.

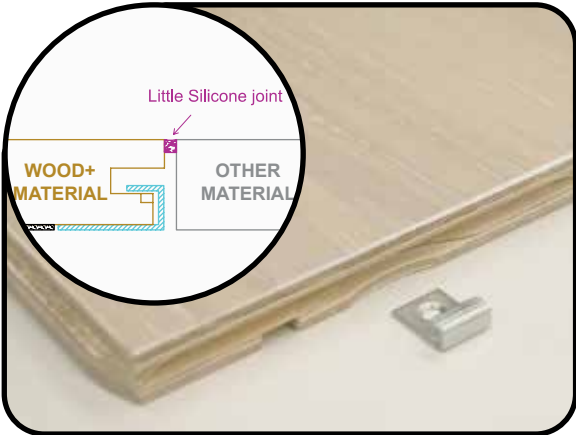
| ACCESSORIES<br>ACCESORIOS<br>ACCESSORI<br>ACCESSORIES   | WOOD <sup>+</sup><br>MORE THAN WOOD   | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES      | Woodpeak <sup>®</sup><br>LIVING GREEN FLOORS  | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES     |
|---|---|---|---|--|
| Skirting<br>Zócalo<br>Battiscopa<br>Plinthe<br>(5 pieces/box / 5 piezas/caja /<br>5 pezzi/scatola / 5 pièces/boîte)<br>*Available in all Wood+ and Woodpeak colours.<br>*Disponible en todos los colores Wood+ y Woodpeak.<br>*Disponibile in tutti i colori Wood+ e Woodpeak.<br>*Disponible dans toutes les couleurs Wood+ et Woodpeak. |       | 2400 x 80 x 15 mm<br>94.49" x 3.15" x 0.59"   |       | 2400 x 80 x 15 mm<br>94.49" x 3.15" x 0.59"  |
| Board dilatation<br>Junta dilatación<br>Giunto di dilatazione<br>Joint de dilatation<br>*Available in all Wood+ and Woodpeak colours.<br>*Disponible en todos los colores Wood+ y Woodpeak.<br>*Disponibile in tutti i colori Wood+ e Woodpeak.<br>*Disponible dans toutes les couleurs Wood+ et Woodpeak.                                |       | 1160 x 145 x 16 mm<br>45.67" x 35.71" x 0.63" |       | 1160 x 145 x 10 mm<br>45.67" x 5.71" x 0.39" |
| Auction perimeter<br>Remate perimetral<br>Profilo di chiusura perimetrale<br>Profil de finition<br>*For wall installation.<br>*Para instalación en pared.<br>*Per posa a parete.<br>*Pour installation murale.  |      | 2400 x 40 x 16 mm<br>94.49" x 1.57" x 0.63"   |      | 2400 x 145 x 10 mm<br>94.49" x 1.57" x 0.39" |
| Landings<br>Remate desnivel<br>Soglia di raccordo<br>Seuil de niveau<br>*For floor installation.<br>*Para instalación en suelos.<br>*Per posa in suolo.<br>*Pour installation au sol.   |   | 2400 x 29 x 16 mm<br>94.49" x 1.14" x 0.63"   |   | 2400 x 32 x 10 mm<br>94.49" x 1.26" x 0.39"  |
| Bullnose for treads<br>Remate peldaño<br>Toro per pedata<br>Nez de marche   |   | 2400 x 35 x 16 mm<br>94.49" x 1.38" x 0.63"   |   |  |
| Square edge for treads<br>Remate peldaño recto<br>Toro per pedata dritto<br>Nez de marche droit   |   | 2400 x 40 x 55 mm<br>94.49" x 1.57" x 2.17"   |   | 2400 x 40 x 55 mm<br>94.49" x 1.57" x 2.17"  |


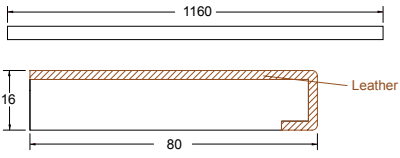
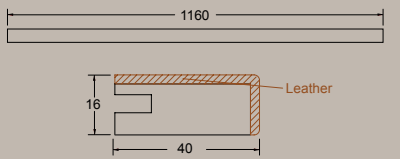
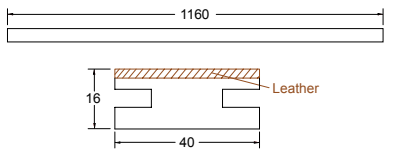
| ACCESSORIES<br>ACCESORIOS<br>ACCESSORI<br>ACCESSORIES   | WOOD <sup>+</sup><br>MORE THAN WOOD   | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES        | Woodpeak <sup>®</sup><br>LIVING GREEN FLOORS  | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES      |
|---|---|---|---|---|
| Strip perimeter 40<br>Faja perimetral 40<br>Fascia perimetrale 40<br>Profil de transition 40                        |    | 2400 x 40 x 16 mm<br>94.49" x 1.57" x 0.63"     |    | 2400 x 40 x 10 mm<br>94.49" x 1.57" x 0.39"   |
| Strip perimeter 80<br>Faja perimetral 80<br>Fascia perimetrale 80<br>Profil de transition 80                        |    | 2400 x 80 x 16 mm<br>94.49" x 3.15" x 0.63"     |    | 2400 x 80 x 10 mm<br>94.49" x 3.15" x 0.39"   |
| Angled auction perimeter<br>Cantonera<br>Profilo di chiusura perimetrale angolare<br>Profil de finition angulaire   |   | 2400 x 40 x 40 mm<br>94.49" x 1.57" x 1.57"     |   | 2400 x 40 x 40 mm<br>94.49" x 1.57" x 1.57"   |
| Auction perimeter inox<br>Remate perimetral inox<br>Profilo di chiusura perimetrale inox<br>Profil de finition inox |  | 2000 x 18 x 13 mm<br>78.74" x 0.71" x 0.51"     |  | 2000 x 13 x 13 mm<br>78.74" x 0.51" x 0.51"   |
| Landings inox<br>Remate desnivel inox<br>Soglia di raccordo inox<br>Seuil de niveau inox                            |  | 2000 x 18 x 24 mm<br>78.74" x 0.71" x 0.98"     |  | 2000 x 13 x 18,8 mm<br>78.74" x 0.51" x 0.74" |
| Edge cover inox<br>Perfil cubrecorte inox<br>Profilo copritaglio inox<br>Bordure inox                               |  | 2000 x 15,6 x 18,5 mm<br>78.74" x 0.61" x 0.73" |  | 2000 x 10 x 18 mm<br>78.74" x 0.39" x 0.71"   |



| ACCESSORIES<br>ACCESORIOS<br>ACCESSORI<br>ACCESSORIES   | <b>WOOD<sup>+</sup></b><br><small>MORE THAN WOOD</small> | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES     | <b>Woodpeak<sup>®</sup></b><br><small>LIVING GREEN FLOORS</small> | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES  |
|---|--|--|---|---|
| Perimeter pier<br>Muelle perimetral<br>Distanziatore perimetrale<br>Entretoise<br>* 1 piece for sqm.<br>* 1 pieza por m².<br>* 1 pezzo per m².<br>* 1 pièce par m². |  | 92 x 15 x 31 mm<br>3.62" x 0.59" x 1.22"     |   | 92 x 8 x 26 mm<br>3.62" x 0.31" x 1.02"   |
| Covering hook "H"<br>Enganche revestimiento "H"<br>Clips rivestimento "H"<br>Crochet pour fixation murale type "H"  |  | 25 x 15 x 7,1 mm<br>0.98" x 0.59" x 0.28"    |   | 25 x 15 x 5 mm<br>0.98" x 0.59" x 0.2"    |
| Covering Hook "L"<br>Enganche revestimiento "L"<br>Clips rivestimento "L"<br>Crochet pour fixation murale type "L"  |  | 18,18 x 15 x 7,1 mm<br>0.72" x 0.59" x 0.28" |   | 18,18 x 15 x 5 mm<br>0.72" x 0.59" x 0.2" |
| Stp Silent Underlay 2mm   |  | 28500 x 1000 mm<br>1122.05" x 39.37"         |   | 28500 x 1000 mm<br>1122.05" x 39.37"      |

Material LockSTP joint to other materials without joints and auction perimeters / Encuentro de material Lockstp con otros materiales sin juntas ni remates.



| ACCESSORIES<br>ACCESORIOS<br>ACCESSORI<br>ACCESSORIES   |  | MEASURES<br>MEDIDAS<br>MISURE<br>MESURES    |  |  |
|---|---|---|--|--|
| Woodleather skirting<br>Zócalo Woodleather<br>Woodleather battiscopa<br>Plinthe Woodleather   |  | 1160 x 80 x 16 mm<br>45.67" x 3.15" x 0.63" |  |  |
| Woodleather auction perimeter<br>Remate perimetral Woodleather<br>Profilo di chiusura perimetrale Woodleather<br>Profil de finition Woodleather |  | 1160 x 40 x 16 mm<br>45.67" x 1.57" x 0.63" |  |  |
| Woodleather border<br>Faja perimetral Woodleather<br>Listello Woodleather<br>Profil de transition Woodleather                                   |  | 1160 x 40 x 16 mm<br>45.67" x 1.57" x 0.63" |  |  |

Floor installation sample with perimeter pier and skirting. / Ejemplo de instalación de suelo con muelle perimetral y zócalo. / Esempio di collocazione di posa con distanziatore perimetrale e battiscopa. / Exemple d'installation avec entretoise et plinthes.



Wall installation sample with covering hooks and auction perimeter. / Ejemplo de instalación en pared con enganches de revestimiento y remate perimetral. / Esempio di posa in parete con clips rivestimento e profilo di chiusura perimetrale. / Exemple d'installation avec crochets et plinthe pour fixation murale.



1 - To assemble, requires a stable surface without unevenness and with an humidity content, following UNE 56-810 regulation, lower than 2.5%. In the event that the previous surface such as carpeting, linoleum, hardwood, or any other organic material, this should be removed.

1 - Para realizar la instalación, se requiere un suelo estable, sin desniveles y con un contenido en humedad, según UNE 56-810, por debajo del 2.5%. En el caso de que el suelo preexistente esté formado por moqueta, linóleo, parquet o cualquier otro material orgánico, retirarlo previamente.

1 - Per realizzare la posa, si richiede un fondo stabile, senza dislivelli e con tasso d'umidità, secondo UNE 56-810, inferiore al 2.5%. Nel caso in cui il suolo preesistente sia formato da moquette, linoleum, parquet o qualsiasi altro materiale organico, rimuoverli prima.

1 - Pour réaliser l'installation, il faut un sol stable et plat, avec un contenu d'humidité, en accord avec UNE 56-810, inférieur au 2.5%. Dans le cas où le plancher existant est constitué de tapis, linoléum, parquet, ou d'autres matières organiques, le retirer préalablement.

2 - The product should be stored for a minimum of 72 hours in a horizontal position, wrapped in its retractable original package, at 17 ° C and a relative humidity between 40-60% before being assembled.

2 - Almacenar el producto en su lugar de instalación antes de ser montado, un mínimo de 72 horas en posición horizontal, envuelto en su embalaje retráctil original, a 19°C y una humedad relativa entre un 40-60%.

2 - Posizionare il materiale nel luogo nel quale verrà effettuata la posa almeno 72 ore prima del montaggio, in posizione orizzontale, impacchettato nella confezione retrattile originale, a 17° C e con una umidità relativa tra 40-60%.

2 - Conserver le produit dans son lieu d'installation un minimum de 72 heures avant son montage, dans une position horizontale, emballé dans son paquet rétractile original, à une température de 17 ° C et une humidité relative de 40-60% .

3 - Remove any objects from the surface. Spread the blanket insulation suitable for their type of facility, in the direction perpendicular to the long pieces. Prevent the formation of folds and join without overlapping and then join with tape.

3 - Retirar cualquier elemento extraño del firme. Extender la manta aislante adecuada a cada tipo de instalación, en sentido perpendicular al largo de las piezas; evitar la formación de pliegues, y unir sin solape con cinta adhesiva.

3 - Rimuovere qualsiasi elemento estraneo dal pavimento, stendere il tappeto isolante adeguato al tipo di installazione scelta, nella direzione perpendicolare al lato lungo dei pezzi, evitare la formazione di pieghe e unire i lembi senza sovrapporre con nastro adesivo.

3 - Retirer tout élément étranger du sol. Dérouler et étendre la sous couche isolante adaptée au type d'installation choisie, perpendiculairement à la longueur des pièces, en évitant la formation de plis, et relier les parties entre elles sans les faire chevaucher avec du ruban adhésif.



4 - Refer to the enclosed laying pattern or consult STP's web site. The connection between arts is ensured through two systems, a self-centre modular tongue and groove joint. This guarantees the connection between pieces and on the underside of the piece you will find the groove joint which receives the metal slide ring which further guarantees the perfect connection (LockSTP).

4 - Avanzar según el tipo de colocación elegida, puede servirse del esquema adjunto o consultar nuestra guía para más colocaciones e información adicional. La unión entre piezas queda asegurada mediante dos sistemas, un machihembrado modular autocentrante, perimetral al contorno de las piezas, que garantiza un enrasado de juntas perfecto y unos surcos inferiores por los cuales se deslizan unos aros que atan las piezas entre sí (LockSTP).

4 - Avanzare secondo il tipo di posa scelto, servendosi dello schema fornito o consultando la nostra guida per avere più informazioni sui sistemi di posa. L'unione dei pezzi viene assicurata per mezzo di due sistemi, una maschiatura autocentrante perimetrale, che, garantisce l'assenza di fughe, e un scanalatura nella parte inferiore del pezzo nel quale viene fatto scorrere un anello in metallo che unisce i pezzi (LockSTP).

4 - Procéder au montage en fonction du type d'installation choisie, utiliser les schémas de montage joints au matériel ou consulter les différents types de poses sur notre page web. L'assemblage entre les pièces est assuré par deux systèmes; 1) un système languettes/rainures profilé en périphérie de chaque pièce et 2) un usinage sur les parties inférieures de chaque pièce permettant de recevoir des anneaux d'assemblage LockSTP. Ces deux systèmes conjuguent une stabilité parfaite pour une totale planéité.





- 5 - Ensure that you allow 12mm breathing space around all fixed elements such as walls, columns and pipes, using small wooden wedges may be suitable.
- 5 - Es necesario mantener juntas de dilatación respecto a los elementos fijos como paredes, columnas y tuberías, de unos 12mm, mediante la utilización de cuñas.
- 5 - Bisogna lasciare uno spazio di dilatazione rispetto a elementi fissi quali pareti, colonne e tubi, di almeno 12 mm, eventualmente utilizzando, se necessario, cunei in legno.
- 5 - Il est nécessaire de maintenir des joints de dilatation d'environ 12mm à l'aide de cales par rapport aux éléments fixes tels que les murs, les colonnes et les tuyaux.
- 6 - Attention: Cut perimeter tongues in the sides of the pieces that keep separation board fixtures in order to not subtract expansion space. Do not cut these when assembled it to STP expansion joint.
- 6 - Atención: Corte los machos perimetrales correspondientes a los lados de las piezas que guarden junta de separación a elementos fijos, para no restar espacio de dilatación. No cortar cuando se ensamblan a junta de dilatación STP.
- 6 - Attenzione: tagliare la maschiatura perimetrale del pezzo in corrispondenza della fuga di dilatazione rispetto agli elementi fissi in modo tale da lasciare lo spazio per la dilatazione. Non tagliare quando si assemblano al nostro giunto di dilatazione STP.
- 6 - Attention : couper les languettes (parties « mâles » ) des pièces par rapport aux éléments fixes pour maintenir l'espace de dilatation. Ne pas couper les languettes lorsque l'on utilise les joints de dilatation STP.
- 7 - When installing the skirting board we suggest you use silicone polyuretane to attache it to the wall, for a better finish, a spare socket to mitered joint and fix them one onto another with white-tailed.
- 7 - Para la instalación del zócalo utilice silicona de poliuretano, para un mejor acabado, una las piezas de zócalo a inglete y fíjelas entre sí con cola blanca.
- 7 - Per il montaggio del battiscopa, utilizzare silicone di poliuretano, per avere un risultato ottimo si consiglia di unire il battiscopa ad angolo, fissandolo con la colla bianca.
- 7 - Pour l'installation des plinthes, utiliser de la silicone de polyuréthane et pour une meilleure finition, fixer les pièces entre elles à l'aide d'une colle blanche.
- 8 - Finally clean the floor with a vacuum cleaner, peat or broom and topped with a damp cloth and a wood cleaner.
- 8 - Finalmente limpie el piso con un aspirador, mopa o escoba y remate con un paño húmedo y un limpiador para madera.
- 8 - Pulire la superficie con un aspiratore, moppa o scopa, e passare un panno umido per la polvere e lavare con prodotti per la pulizia di legno.
- 8 - Pour finir, nettoyer le sol à l'aide d'un aspirateur ou d'un balai. Terminer en utilisant un chiffon humide et un nettoyant pour bois.
- For more information you can visit our website / Para más información puede visitar nuestra página web  
Per maggiori informazioni visitare il nostro sito / Pour plus d'informations visitez notre site web.  
<http://www.stp-woodflooring.com/>





WALL INSTALLATION REQUIRES A SOUND, EVEN SURFACE.

PARA REALIZAR EL CHAPADO, SE REQUIERE UNA SUPERFICIE ESTABLE Y NIVELADA.

PER LA REALIZZAZIONE DELLA POSA A RIVESTIMENTO SI RICHIEDE UNA SUPERFICIE STABILE E REGOLARE.

UNE SURFACE STABLE ET NIVELÉE EST NÉCESSAIRE POUR RÉALISER UNE CHAPE.

1 - First of all the floor must be installed, since it will support the first layer of the wall covering and mark the grout joint. If an existing floor is used, the support base will be the floor itself.

1 - Es preciso instalar el pavimento en primer lugar, puesto que nos dará el apoyo a la primera fila del revestimiento, y nos marcará la línea de junta. En el caso que se utilice un pavimento existente, la base de apoyo será el mismo pavimento.

1 - Innanzitutto bisognerà installare il pavimento, che servirà poi come appoggio per la prima fila di rivestimento e segnerà la linea di fuga. Nel caso in cui si utilizzi un pavimento esistente, la base d'appoggio sarà il pavimento stesso.

1 - Il est nécessaire d'installer les pièces en premier lieu au sol, ainsi nous aurons une base stable pour commencer notre installation murale et nous marquerons l'alignement du joint. Dans le cas d'un plancher déjà existant, ce dernier servira de base pour l'installation.

2 - It is recommended that the corner area be installed first to ensure a perfectly square grout.

2 - Es recomendable montar primero el encuentro en esquina, para asegurar una junta y escuadra perfecta.

2 - Si consiglia di iniziare nell'angolo per assicurarsi un perfetto squadra.

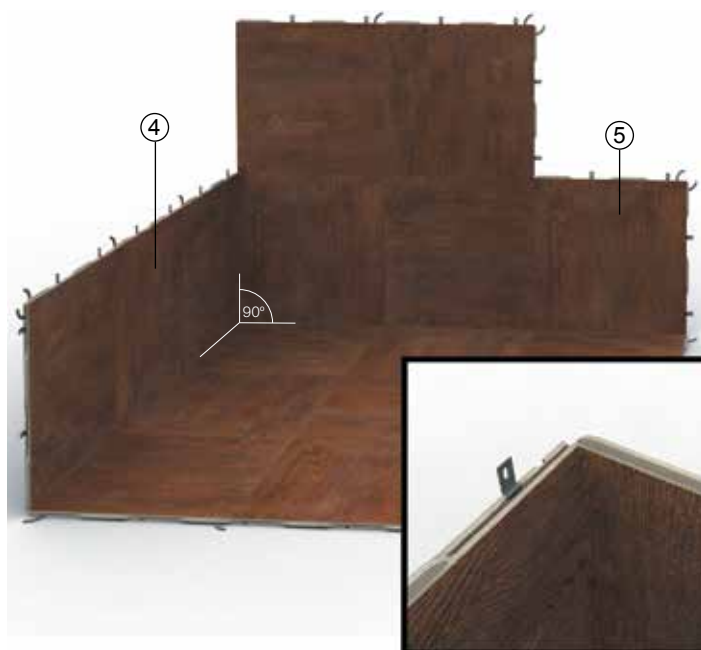
2 - Il est recommandé de monter le premier jeu à partir d'un angle, afin d'assurer une jointure parfaite et carrée.

CAUTION: CUT OFF ANY PROTRUDING ELEMENTS FROM THE PIECES THAT FORM THE FIRST ROW SO THAT THE FLOOR CAN EXPAND.

ATENCIÓN: CORTE LOS MACHOS INFERIORES DE LAS PIEZAS QUE FORMAN LA PRIMERA FILA, PARA PERMITIR LA DILATACIÓN DEL PAVIMENTO.

ATTENZIONE: TAGLIARE LE MASCHIATURE NELLA PARTE DEL PEZZO CHE ANDRÀ IN APPOGGIO SUL PAVIMENTO, PER PERMETTERE LA DILATAZIONE DEL PAVIMENTO.

ATTENTION: COUPER LES LANGUETTES DES PIÈCES QUI FORMENT LA PREMIÈRE RANGÉE POUR PERMETTRE LA DILATATION DU REVÊTEMENT SOL.



3 - After having cut the pieces install the first row, affix the pieces to the relative grooves using the tabs. As for the floor, use the rings provided to join the pieces.

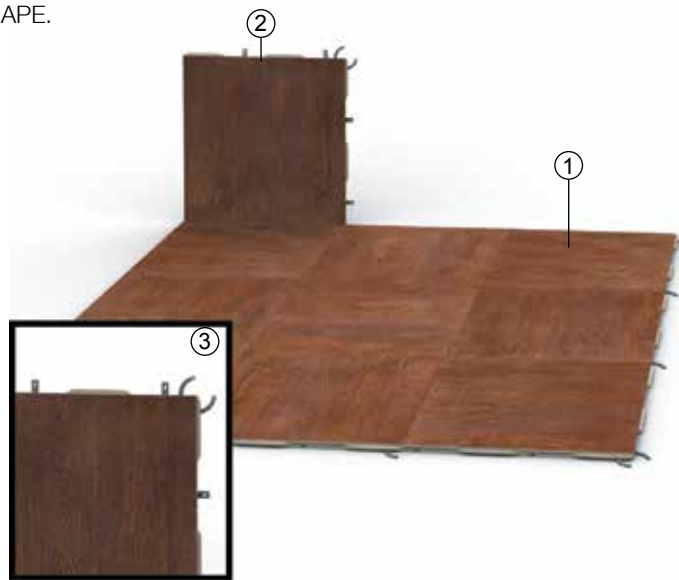
3 - Montar la primera fila tras cortar los machos inferiores, y fijar las piezas a la pared mediante las lengüetas, en los espacios mecanizados a tal efecto.

Únalas entre sí mediante los anillos suministrados, del mismo modo que en el pavimento.

3 - Fissare i pezzi alla parete con le linguette metalliche nelle apposite scanalature.

Unire i pezzi posizionati tra loro attraverso gli anelli in dotazione, come è stato fatto per il pavimento.

3 - Monter la première rangée après avoir coupé les languettes de la même façon que le montage du revêtement sol.



4 - Install the remaining rows in the same way, taking care to keep the base of the tab in contact with the edge of the piece so as not to obstruct the insertion of the next piece.

4 - Monte el resto de filas del mismo modo, teniendo especial cuidado en mantener la base del asiento de la lengüeta en contacto con el borde de la pieza, para no obstruir la siguiente.

4 - Montare il resto delle file nello stesso modo, facendo attenzione a mantenere la base della linguetta a contatto con il bordo del pezzo, per non bloccare l'inserimento del pezzo successivo.

4 - Monter le reste des autres pièces alignées de la même manière en prenant soin de garder la base de la languette en contact avec le bord de la pièce, sans obstruer la suivante.

5 - Check all horizontal and vertical surfaces during installation.

5 - Compruebe los niveles horizontales y verticales durante el montaje.

5 - Controllare i livelli orizzontali e verticali durante il montaggio.

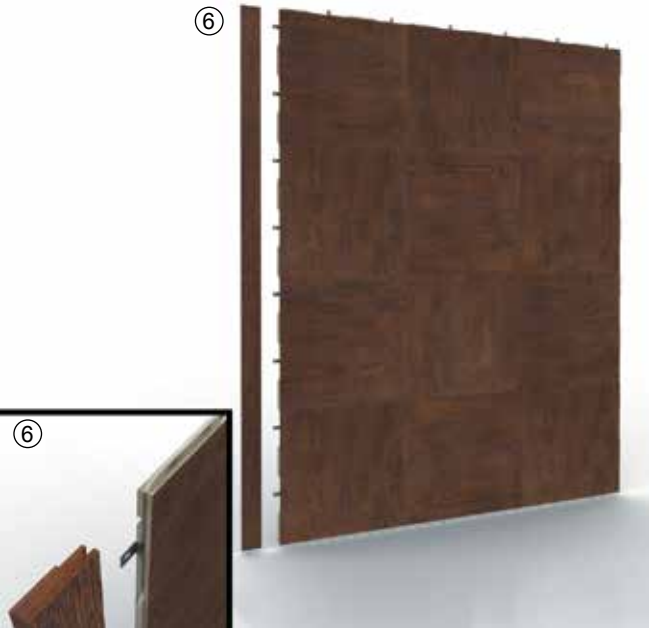
5 - Vérifier les niveaux horizontal et vertical lors du montage.

6 - Lastly, if the wall edge is to end at a given distance, an edge profile can be used. It features a recess into which the protruding elements of each piece can be inserted to ensure total evenness.

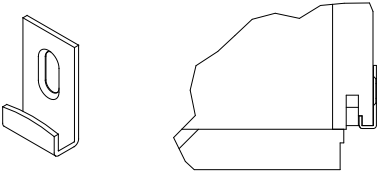
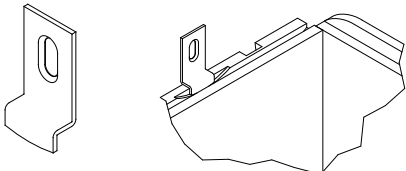
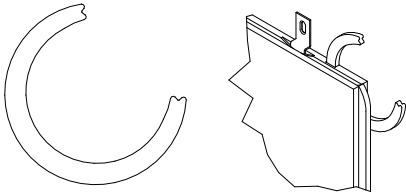
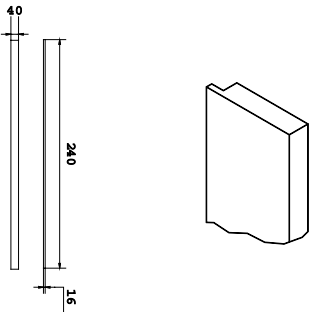
6 - Finalmente, si desea terminar el chapado a una distancia determinada, puede finalizar con el perfil de remate, el cual posee una recalada para alojar los machos de las piezas, y asegurar una unión firme.

6 - Infine se si vuole finire con il bordo del rivestimento, si può utilizzare il profilo di finitura, con l'apposita scanalatura per le maschiature, assicurando l'unione.

6 - Enfin, on peut utiliser le profil de finition pour mettre fin à l'habillage du sol à une distance spécifique. Ce dernier est conçu pour recevoir les languettes mâles, assurant ainsi un assemblage solide.



WALL INSTALLATION ELEMENTS / ELEMENTOS PARA EL MONTAJE DEL REVESTIMIENTO / ELEMENTI PER IL MONTAGGIO DEL RIVESTIMENTO / ÉLÉMENTS POUR INSTALLATION DE REVÊTEMENT

|  |   |   |   |
|--|---|---|---|
|   |    |    |  |
| Hold to the forefront of cladding.<br>Sujeción para la primera línea de revestimiento.<br>Linguetta di fissaggio da mantenere premuta per posare la prima fila del rivestimento.<br>Fixation pour la première colonne de revêtement. | Fixing the pieces on the wall.<br>Fijación de las piezas a la pared.<br>Linguetta per fissaggio al muro.<br>Fixation des pièces au mur. | Ensures perfect union between pieces.<br>Asegura la perfecta unión de las piezas.<br>Giunto che assicura una perfetta unione tra pezzi.<br>Garantie un assemblage parfait des pièces. | Auction perimeter.<br>Remate perimetral.<br>Chiusura perimetrale.<br>Plinthe.         |



#### SUBFLOOR CONDITION:

- All subfloors must be dry and free from dirt and contamination.
- The subfloor must be levelled to no more than a 3 mm gap showing under a 3 metre straight edge.
- When measured with a hygrometer, it is reasonable to recommend that the concrete be considered dry when the relative humidity is 50% or less (maximum limit of 2% CM for concrete soil, 0.5 % CM for anhydrite subfloor). Risks of infiltration should be carefully avoided.

#### TYPES OF SUBFLOOR:

- Solid bases: a damp proof membrane must have been installed prior to fitting a STP floor and the surface of the base should be left slightly rough to ensure adequate adherence of the adhesive.
- Wooden floorboards: must be firm, free from rot, level and have no movement, ie. no creaking (minimum should be nailed over the floorboards to create a level surface for STP to be installed onto).
- There should be adequate ventilation under the floorboards.
- Chipboard: The chipboard surface must be flat, smooth and of a moisture resistant flooring grade.

#### INSTALLATION OVER UNDERFLOOR HEATING:

- STP can be installed over underfloor central heating provided that the floor surface temperature does not exceed 27°C and the subfloor must be dry.
- If the underfloor heating is new it must have been commissioned and running for 3 weeks and then switched off 48 hours. Prior to installing STP, it is compulsory to measure that relative humidity must be 40-60% or less (should not exceed the maximum limit of 1.7% CM).
- 48 hours after installation, the heating must be turned on and gradually brought up to normal working temperature over 5-7 days. An alternative dry source of heat must be provided whilst installation is in progress to ensure a constant room temperature of 20-21°C.

#### INSTALLATION OVER EXISTING HARD FLOORCOVERINGS:

- STP can be laid over existing hard floorcoverings such as ceramic tiles and marble etc. provided that the existing floorcovering is firmly secured to the subfloor and that the surface of the floorcovering is clean, ie. any surface residue has been removed. If necessary the surface should be "roughened" to create suitable adherence conditions. (Any hard floorcoverings laid directly to earth such as quarry tiles, must incorporate a damp proof membrane).

#### INSTALLATION OF STP RANGE SHOULD COMMENCE ONLY:

- After completion of all carpentry, masonry, plumbing and electrical work.
- After all exterior windows and doors have been installed.
- After the walls and ceilings have been painted and dried. Wallpapering walls and ceilings can be done after the floor installation, but the floor should be well covered and protected.
- After a full check of the temperature and moisture content where STP is to be installed has been satisfactorily completed. After installation, rooms should be maintained at a temperature between 19-21°C with the humidity of the atmosphere between 40-60%.

STP can be laid as floating floor using its LockSTP system, this can also be installed with special two component glue for parquet.

#### ESTADO DEL SUBSUELO:

- Todos los subsuelos deben estar secos y libres de polvo y suciedad.
- El subsuelo debe tener un desnivel máximo de 3 mm por cada tramo de 3 metros.
- Cuando se mide con un higrómetro, se puede considerar que el cemento está seco, cuando su humedad relativa es del 50% (límite máximo del 2% CM para suelo de hormigón, 0,5% CM para subsuelo anhidrita). Se recomienda evitar los riesgos de infiltración de humedad.

#### TIPOS DE SUBSUELO:

- Bases sólidas: antes de colocar un suelo STP se debe aplicar una fina capa de material hidrófugo, la superficie de la base debe quedar ligeramente rugosa para asegurar una adecuada adherencia de la cola.
- Suelos de madera: deben ser firmes, libres de suciedad, estar nivelados y no moverse, o sea sin crujidos (como mínimo deben estar clavados al suelo y formar una superficie plana para poder instalar el suelo STP).
- Debe haber una adecuada ventilación bajo las tablas del suelo.
- Aglomerado: La superficie de aglomerado debe ser plana, lisa y resistente a la humedad.

#### INSTALACIÓN SOBRE SUELO RADIANTE:

- STP puede ser instalado sobre suelo radiante, siempre que la temperatura superficial del suelo no exceda 27 °C y el suelo esté seco.
- Si la instalación de suelo radiante es nueva, ésta debería haber sido puesta en funcionamiento durante 3 semanas y a continuación apagada por un período de 48 horas. Antes de la instalación del material STP, es necesario medir la humedad relativa, que debe ser de 40-60% (no debe exceder el límite máximo de 1.7 % CM).
- 48 horas después de la instalación, se debe encender la calefacción y hacerla llegar poco a poco a su temperatura habitual de trabajo durante unos 5-7 días.
- Mientras se está efectuando la instalación se debe proporcionar una fuente alternativa de calor seco para garantizar una temperatura constante de 20-21°C.

#### INSTALACIÓN SOBRE PAVIMENTOS EXISTENTES:

- STP se puede colocar sobre pavimentos compactos existentes como cerámica, mármol, etc, siempre que el pavimento existente esté firmemente anclado al suelo base y que la superficie del pavimento esté limpia, es decir, que se haya eliminado cualquier resto de suciedad de la superficie. Si es necesario, la superficie debe ser "rugosa" para crear las condiciones óptimas de adherencia. (Para cualquier tipo de pavimento compacto, colocado directamente a tierra, tales como baldosas de piedra natural, se debe aplicar una fina capa de material hidrófugo).

#### LA GAMA STP DEBERÁ SER INSTALADA SÓLO:

- Después de la finalización de todos los trabajos de carpintería, albañilería, fontanería y electricidad..
- Después de la instalación de todas las puertas y ventanas exteriores.
- Después que las paredes y techos se hayan pintado y secado. Se puede empapelar paredes y techos después de la instalación del pavimento, pero el suelo deberá estar bien cubierto y protegido.
- Después de una completa y satisfactoria revisión de la temperatura y del contenido de humedad donde se va a instalar el suelo STP.
- Después de la instalación, las habitaciones deberán mantenerse a una temperatura entre 19-21°C con unos valores de humedad atmosférica entre 40-60%.

STP puede ser instalado como suelo flotante utilizando su propio sistema de anclado LockSTP, así mismo puede ser instalado con pegamento especial bicomponente para parquet.

### CONSUMER INFORMATION

#### • Ecological

Norm EN 717-2:95, about Forma dehyde emission. E1.

#### • Stable and Precise

2nd and 3rd layers of Phenolic plywood board with a thickness of 12 mm (0,47").

#### • Technological

LockSTP Technology is an innovative glueless flooring system which provides a precision interlocking bond between formats every time.

#### • Resistant and Safe

Biological durability norm EN 355-1 & 2, Class1.  
Reaction to fire norm EN 13501, Class C<sub>fl-s1</sub>

### INFORMACIÓN PARA EL CONSUMIDOR

#### • Ecológico

Norma EN 717-2:95, sobre la emisión de Formaldehído. E1.

#### • Estable y Preciso

2ª y 3ª capas de contrachapado fenólico con un espesor de 12 mm.

#### • Tecnológico

LockSTP es un innovador sistema de colocación en seco. Gracias a sus anclajes y a la precisión de su mecanizado se garantiza una unión perfecta sin necesidad de cola.

#### • Resistente y Seguro

Norma de Durabilidad Biológica EN 355-1 & 2, Class1.  
Norma de Reacción al fuego EN 13501, Class C<sub>fl-s1</sub>



#### STATO DEL MASSETTO:

- Tutti i massetti devono essere asciutti e privi di polvere e sporcizia.
- Il sottofondo deve avere una pendenza massima di non più di 3 mm su un tratto di 3 metri.
- Quando misurato con un igrometro, è ragionevole ritenere che il cemento è considerato asciutto quando l'umidità relativa è del 50% o inferiore (massimo di 2% cm nel caso di pavimento di cemento, 0,5% CM per sottosuolo di anidrite). I rischi di infiltrazione devono essere accuratamente evitati.

#### TIPO DI SOTTOSUOLO:

- Basi rigide: una membrana a prova di umidità deve essere installata prima di collocare un pavimento STP e la superficie del fondo deve essere leggermente ruvida per garantire un'adeguata adesione.
- Pavimenti in legno: devono essere forti, senza marciume, piani e fissi, ossia non devono scricchiolare (almeno dovrebbero essere inchiodati al pavimento per creare una superficie piana per la posa del pavimento STP).
- Ci deve essere una adeguata ventilazione sotto il pavimento.
- Legno truciolare: la superficie deve essere piana, liscia e resistente all'umidità.

#### INSTALLAZIONE SU SUPERFICIE CON RISCALDAMENTO A PAVIMENTO:

- STP può essere installato su riscaldamento a pavimento, a condizione che la temperatura della superficie del suolo non sia superiore ai 27 ° C, inoltre il suolo del fondo deve essere asciutto.
- In caso di riscaldamento a pavimento di nuova installazione, questo deve essere stato messo in funzionamento per 3 settimane e poi spento per 48 ore. Prima dell'installazione di un pavimento STP, è necessario misurare che l'umidità relativa sia del 40-60% o meno (non superare il limite massimo del 1,7% CM).
- 48 ore dopo la posa, il riscaldamento deve essere acceso e lentamente portato alla temperatura normale di funzionamento in 5-7 giorni. Durante l'installazione per garantire una temperatura costante di 20-21°C è necessario fornire una fonte alternativa di calore secco.

#### PAVIMENTI SU INSTALLAZIONE PREESISTENTE:

- STP può essere posato su pavimenti preesistenti duri come ceramica e marmo, con la condizione che siano saldamente fissati alla base e che la superficie sia pulita, vale a dire qualsiasi residuo di superficie è stato rimosso. Se necessario, la superficie dovrebbe essere ruvida per creare la giusta aderenza. (Tutte le coperture dure per pavimenti collocati direttamente nel terreno, come piastrelle di pietra naturale, devono prevedere una membrana a prova di umidità).

#### INSTALLAZIONE DI GAMMA STP DOVREBBE INIZIARE SOLO:

- Dopo il completamento di tutti i lavori di falegnameria, muratura, idraulica ed elettricità.
- Dopo che tutte le finestre e porte esterne sono state installate.
- Dopo che le pareti ed i soffitti siano dipinti e asciugati. Si può posizionare carta da parati su pareti e soffitti dopo l'installazione del pavimento, a patto che il pavimento sia ben coperto e protetto.
- Dopo aver eseguito con successo una revisione completa della temperatura e grado di umidità dove si sta installando il pavimento STP. Dopo l'installazione, i locali devono essere mantenuti ad una temperatura tra 19-21°C con l'umidità dell'atmosfera tra il 40-60%.

STP può essere posato come un pavimento flottante utilizzando il suo sistema LockSTP, questo può anche essere installato con adesivo speciale per parquet a due componenti.

#### INFORMAZIONI PER CONSUMATORI

##### • Dichiarazione Ambientale

EN 717-2:95 concernente le emissioni di Formaldeide. E1.

##### • Stabilità e precisione

2 ° e 3 ° strato di compensato fenolico con uno spessore di 12 mm.

##### • Tecnologico

La tecnologia LockSTP è l'innovativo sistema di posa flottante che con i suoi particolari giunti e precisi incastri assicura una perfetta resistenza e tenuta senza l'impiego di colla.

##### • Forte e sicuro

EN 355-1 Durabilità biologica2, classe 1. Reazione al fuoco norma EN 13501, Classe C<sub>fl-s1</sub>

#### SURFACE DE LA CHAPE:

- Toutes les surfaces doivent être sèches et exemptes de poussière et de saleté:
- La surface de la chape doit avoir un dénivelé d'un maximum de 3 mm tous les 3 mètres.
- On considère une chape en ciment sèche lorsque l'humidité relative, mesurée avec un hygromètre, est de 50% ou moins (la limite maximale pour une chape en béton est de 2% CM ( méthode CM, méthode carbure de calcium ) et de 0,5% CM pour une chape anhydrite). Il est recommandé d'éviter les risques d'infiltration d'humidité.

#### TYPE DE SOL:

- Fondations solides: Avant d'installer un revêtement sol STP, il est recommandé d'appliquer une mince couche de matériau hydrofuge, la surface de la chape devra être légèrement rugueuse pour assurer une bonne adhérence de la colle.
- Revêtement bois: Il doit être propre et sans fissures. fixé à la chape et former une parfaite planéité pour recevoir le revêtement sol STP. Le plancher existant doit être correctement ventilé.
- Revêtements en panneaux de particules: la surface des panneaux doit être plane et lisse, résistante à l'humidité.

#### INSTALLATION SUR CHAUFFAGE AU SOL:

- Les revêtements STP peuvent être installés sur un chauffage au sol, à condition que la température à la surface du sol ne dépasse pas les 27 ° C et que la chape soit sèche.
- Au cas de chauffage de sol de neuve installation, ceci doit avoir été mis en fonctionnement pendant 3 semaines et après éteint pendant 48h. Avant toute installation d'un revêtement sol STP, il est obligatoire de mesurer l'humidité relative. Celle ci doit être de 40-60% ou moins (ne pas dépasser la limite maximale de 1,7% CM).
- 48 heures après son installation et pendant 5-7 jours, il est recommandé de faire fonctionner le chauffage de façon progressive jusqu'à obtenir graduellement sa température normale d'utilisation. Au fur et à mesure de l'installation, fournir une source alternative de chaleur pour garantir une température constante de 20-21°C.

#### INSTALLATION SUR REVÊTEMENTS EXISTANTS:

- Les revêtements sol STP peuvent être installés sur des revêtements déjà existants comme du carrelage, du marbre, etc... à la condition que ces derniers soient solidement fixés à la base et que la surface du sol soit totalement propre. Si nécessaire, la surface peut être "rugueuse" pour garantir une adhérence optimale (on devra appliquer une fine couche de matériau hydrofuge pour tout revêtement placé directement au sol, tels que les carreaux de pierre naturelle).

#### LA GAMME DES REVÊTEMENTS STP POURRA ÊTRE UNIQUEMENT INSTALLÉE:

- Après l'achèvement de tous travaux de charpenterie, de maçonnerie, de plomberie et d'électricité.
- Après l'installation de toutes les portes et fenêtres.
- Après la mise en peinture et séchage des murs et plafonds. Les murs et plafonds peuvent être tapissés après l'installation d'un revêtement STP, mais ce dernier devra être bien couvert et protégé.
- Après un examen complet et satisfaisant de température et contenu d'humidité sur lequel vous installez le revêtement sol STP. Après l'installation, les pièces doivent être conservées à une température ambiante comprise entre 19-21°C avec des valeurs d'humidité relative comprise entre 40-60%.

Les revêtements sol STP permettent une pose flottante en utilisant leur propre système d'ancrage LockSTP . Ils peuvent également être installés en pose collée avec une colle adaptée aux revêtements bois.

#### INFORMACIÓN PARA EL CONSUMIDOR

##### • Environnement

Norme 717-2:95 sur l'émission de formaldéhyde. E1.

##### • Stabilité

2ième et 3ième plis de contreplaqué phénolique avec une épaisseur de 12mm.

##### • Technologie

LockSTP est un système innovant d'assemblage sans colle. Grâce à ses crochets et à sa précision d'usinage un assemblage parfait sans collage est garanti.

##### • Résistant et fiable

Norme EN355-1 et 2, classe 1, durabilité biologique (résistance aux attaques d'insectes et de champignons). Norme EN 13501, Classe C<sub>fl-s1</sub> réaction au feu.



## FLOOR INSTALLATION ON RADIANT FLOOR:

### PREPARATORY MEASURES FOR PLACEMENT

The humidity of the floor should not exceed 2% of its mass relative humidity (at least 2 weeks drying per cm. thickness). NOTE: The humidity of a layer of anhydrite must be less or equal to 0,3%.

Radiant floor is very effectively isolated in its counterface, being it slower in drying than a normal floor. To avoid such problems is necessary to proceed as follows before starting the installation:

- Switch on the radiant heating function, and raise the temperature gradually to about 2° per day until the recommended use temperature is reached (27° max. in the finished surface).
- Keep this temperature at least for a period of three weeks prior to the installation of parquet flooring, independently from the season, even in summer.

There should be adequate ventilation under the floorboards.

- Turn off the heating 48 hours before starting the installation and switch it on again at least three days after completing the installation, raising the temperature 2° per day, until the recommended temperature is reached.
- The installation requires a surface temperature of the sole above 10°. Once the installation has been terminated, the temperature shall not vary for a period of three days (to let the glue dry properly).
- Warning: some small joints between the slats may appear during periods of heating.

### FLOATING INSTALLATION ON RADIANT FLOOR:

For the floating installation of our floors on heating underfloor, you must use our isolating STP SILENT UNDERLAY with 2 mm thickness and you must have finalised the preparatory points for the floor.

- Unroll the suitable isolating underlay making sure that the plastified side is upward, avoiding the formation of folds and joining it without overlays with adhesive strips.
- Go on according to the type of installation you have chosen.
- You must pay attention to maintain some dilatation spaces with the fix elements as walls, columns or pipes of 12 mm using some wedges.
- Warning: Cut the males corresponding to the sides of those pieces which bound with fix elements to avoid narrowing the dilatation spaces. Pay attention not to cut the males which must join with the dilatation joints STP.
- Note that small joints between the planks may appear during the heating periods.
- It is compulsory to maintain an ambient relative humidity between 40% and 60% to avoid swelling and shrinking of the parquet floor.

### GLUED FLOOR INSTALLATION ON RADIANT FLOOR:

By sizing on the sole glues and primer coats must be used which can resist to shearing, classified by manufacturers as "suitable for underfloor heating".

- Helped by a roller apply the first primer coat uniformly directly on the sole. After the drying time (4-12 hours), apply a second coat of product.
- Apply on the previously sealed support, a uniform epoxy polyurethane adhesive layer, helped by a 4 mm notched trowel, then lay the parquet pieces with a pressure

to grant the complete and uniform contact of all the piece with the adhesive.

- Let a dilatation space between the wooden floor and the walls or other borders of 12 mm
- The required drying period will be of 3 days from the termination of the installation.

Warning: Some small joints between the slats may appear during periods of heating.

- It is important to maintain relative humidity between 40% and 60% to prevent the parquet floor from swelling and shrinking.

## INSTALACIÓN DE PAVIMENTOS STP SOBRE SUELO RADIANTE

### PREPARACIÓN DE LA SOLERA

La humedad de la solera no debe superar el 2% de higrometría en su masa (mínimo 2 semanas de secado por cm. de espesor). ATENCIÓN: La higrometría de una capa de anhidrita debe ser inferior o igual al 0'3%. El suelo radiante, en su contracara, está aislado eficazmente, siendo pues más lenta de secar que una solera normal. Para paliar éste inconveniente es necesario proceder de la siguiente manera antes de comenzar la instalación:

- Poner en funcionamiento la calefacción radiante, subiendo la temperatura gradualmente unos 2° por día, hasta obtener la temperatura recomendada de uso (27° máximo en superficie acabada).
- Mantener esta temperatura durante al menos tres semanas antes de proceder a la instalación del pavimento.
- Apagar la calefacción 48 horas antes de iniciar la instalación y volver a ponerla en funcionamiento al menos tres días después de haber terminado la instalación, aumentando la temperatura en tramos de 2° por día, hasta alcanzar la temperatura recomendada.
- Para la colocación se requiere una temperatura superficial de la solera superior a los 10°. Una vez finalizado el trabajo de colocación, esta temperatura no deberá variar durante tres días (tiempo de endurecimiento de la cola).
- Advertencia: pueden aparecer pequeñas juntas entre las laminas durante los períodos de calefacción.

### INSTALACIÓN FLOTANTE SOBRE SUELO RADIANTE:

Para la instalación flotante de nuestros pavimentos sobre un suelo radiante, deberá utilizar nuestra manta aislante STP SILENT UNDERLAY de 2 mm de espesor y haber realizado los requisitos previos de preparación de la solera.

- Extender la manta aislante adecuada para la instalación, asegurándose que la cara plástica quede en la parte superior, evitando la formación de pliegues y uniéndola sin solapes con tiras adhesivas.
- Avanzar en la instalación del pavimento según el tipo de colocación elegida.
- Es necesario mantener juntas de dilatación respecto a los elementos fijos, como paredes, columnas y tuberías, de unos 12 mm mediante cuñas.
- Atención: corte los machos perimetrales correspondientes a los lados de las piezas que guarden junta de separación a elementos fijos, para no restar espacio de dilatación. No cortar los machos cuando se ensamblen a nuestra junta de dilatación STP.
- Hay que advertir que pueden aparecer pequeñas juntas entre las laminas durante los períodos de calefacción.
- Es absolutamente necesario mantener la humedad relativa del ambiente entre 40-60% para evitar el hinchamiento y contracción de los suelos de parquet.

### INSTALACIÓN ENCOLADA SOBRE SUELO RADIANTE:

Para el encolado sobre solera deberán utilizarse colas e imprimaciones previas resistentes al cizallamiento, clasificadas por los fabricantes como "aptas para suelos radiantes".

- Con la ayuda de un rodillo aplicar la primera mano uniforme de imprimación directamente sobre la solera. Transcurrido el tiempo de secado (4-12 horas) aplicaremos una segunda mano de producto.
- Aplicar sobre el soporte, previamente impermeabilizado, una capa uniforme de adhesivo epoxídico poliuretánico especial para parquet, con la ayuda de una llana dentada de 4 mm, colocando sobre ésta las piezas de parquet. Ejercer la presión adecuada para garantizar el completo y uniforme contacto de toda la pieza con el adhesivo.
- Dejar un espacio de dilatación entre el pavimento de madera y las paredes u otros elementos verticales de 12 mm.
- El tiempo de secado total de la cola será de 3 días desde la finalización de la instalación.
- Hay que advertir que pueden aparecer pequeñas juntas entre las laminas durante los períodos de calefacción.
- Es obligado mantener la humedad relativa del ambiente entre 40-60% para evitar el hinchamiento y contracción de los suelos de parquet.

## INSTALLAZIONE DI PAVIMENTI STP SU SUOLO RADIANTE: MISURE PREPARATORIE PER LA POSA.

L'umidità del sottofondo non deve superare il 2% della igrometria nella sua massa (almeno 2 settimane per seccarsi per cm di spessore). Attenzione la igrometria di uno strato di anidrite deve essere inferiore o uguale allo 0'3%. Il suolo radiante è isolato molto efficacemente nella controfaccia essendo quindi più lento a seccarsi di un suolo normale. Per far fronte a questo inconveniente è necessario procedere nel seguente modo prima di iniziare l'installazione:

- Mettere in funzione il riscaldamento radiante, aumentando la temperatura gradualmente di 2° al giorno, fino ad ottenere la temperatura d'utilizzo raccomandata (27° massimo nella superficie finita).
- Mantenere questa temperatura per almeno 3 settimana prima di procedere all'installazione del parquet o del rivestimento del suolo, indipendentemente dalla stagione dell'anno, anche in estate.
- Spegnerne il riscaldamento 48 ore prima di iniziare l'installazione e tornare a metterla in funzionamento almeno 3 giorni dopo averla terminata aumentando la temperatura ogni giorno di 2° fino all'ottenimento della temperatura raccomandata.
- Per la collocazione si ha bisogno di una temperatura superficiale del sottofondo superiore ai 10° gradi. Una volta finalizzato il lavoro di posa questa temperatura non dovrà variare per un periodo di 3 giorni (tempo necessario affinché la colla si asciughi).
- Si avverte che possono apparire piccoli tagli tra le lamine durante i periodi di riscaldamento.

### POSA FLOTTANTE SU PAVIMENTO RADIANTE:

Per la posa flottante dei nostri pavimenti su pavimento radiante, si dovrà utilizzare il nostro tappetino isolante STP SILENT UNDERLAY di 2 mm di spessore e si dovrà aver effettuato i preliminari di preparazione del pavimento.

- Stendere il tappetino isolante adeguato per la posa assicurandosi che il lato plastificato resti nella parte superiore, evitando la formazione di pieghe ed unendo senza sovrapposizioni con nastro adesivo.
- Procedere secondo il tipo di posa scelta.
- È necessario rispettare i giunti di dilatazione rispetto agli elementi fissi quali pareti, colonne e tuberie di 12 mm per mezzo di cunei.
- Attenzione: tagliare i maschi perimetrali corrispondenti ai lati dei pezzi che siano in contatto con elementi fissi, per non diminuire lo spazio di dilatazione. Non si devono tagliare i maschi quando si unano al giunto di dilatazione.
- Si avverte che possono apparire piccole fessure tra le lame durante i periodi di riscaldamento.
- È obbligatorio mantenere l'umidità relativa dell'ambiente tra 40% e 60% per evitare il rigonfiamento e la contrazione del parquet.

### POSA INCOLLATA SUL PAVIMENTO RADIANTE:

Per incollare sul sottofondo dovranno utilizzarsi colle e collanti resistenti agli sforzi di taglio classificate come "atte per suolo radiante".

- Con l'aiuto di un rollino applicare una prima mano uniforme di collante direttamente sul sottofondo. Trascorso il tempo di asciugatura (4-12 ore) applicheremo una seconda mano di prodotto.
- Applicheremo sul fondo previamente impermeabilizzato, uno strato uniforme di adesivo epossidico-poliuretano, per mezzo di una spatola dentellata di 4 mm, collocando su questo i pezzi di parquet ed eserciteremo una pressione adeguata per garantire un completo ed uniforme contatto con l'adesivo.
- Lascieremo uno spazio di dilatazione tra il pavimento in legno e le pareti od altri elementi verticali da 12 mm.
- Il tempo di asciugatura totale della colla sarà di 3 giorni dal termine del lavoro di posa.
- Si avverte che possono apparire piccoli tagli tra le lamine durante il periodo di riscaldamento.
- È importante mantenere l'umidità relativa dell'ambiente tra il 40% ed il 60% per evitare rigonfiamenti e contrazioni del parquet.

## INSTALLATION D'UN REVETEMENT STP SUR UN SOL À CHAUFFAGE RADIANT

### PRÉPARATION DE LA CHAPE

L'humidité relative de la chape ne doit pas dépasser un taux d'hygrométrie de 2% dans la masse (au moins 2 semaines de séchage). ATTENTION: le taux d'humidité d'un sol d'anhydrite doit être inférieur ou égale à 0,3%.

Le chauffage au sol étant de propriété isolée, sa chape sera plus lente à sécher que celle d'une chape normale. Pour éviter ces problèmes, il est nécessaire de procéder comme suit avant l'installation:

- Mettre le chauffage en fonctionnement et augmenter graduellement la température de 2°C chaque jour jusqu'à obtenir une température d'utilisation recommandée (27°C maxi sur une surface finie).
- Maintenir cette température pendant au moins trois semaines avant l'installation du parquet, quelque soit la saison, même en été.
- Éteindre le chauffage 48h avant l'installation du revêtement et le remettre en fonctionnement trois jours après avoir terminé l'installation, en augmentant la température de 2°C chaque jour jusqu'à obtenir la température d'utilisation recommandée.
- Pour une installation correcte il est nécessaire que la température au sol soit supérieure à 10°C. Une fois l'installation terminée, la température ne doit pas varier pendant au moins trois jours (le temps nécessaire pour que la colle durcisse).
- Il convient de noter que peuvent apparaître des petits écartements entre les lames pendant les périodes de chauffe.

### INSTALLATION POSE FLOTTANTE SUR UN SOL À CHAUFFAGE RADIANT

Pour installer notre parquet en pose flottante sur un sol à chauffage radiant, il est recommandé d'utiliser notre sous-couche isolante STP SILENT UNDERLAY de 2 mm d'épaisseur et avoir préalablement préparé la chape à cet effet.

- Recouvrir la surface de l'installation avec la sous-couche isolante en s'assurant que la face en plastique de cette dernière soit sur le dessus, en évitant la formation de plis et en fixant les bandes entre elles sans les faire chevaucher à l'aide d'un ruban adhésif.
- Procéder au montage du revêtement en fonction du type d'assemblage choisi.
- Il est nécessaire de garder un espace d'environ 12 mm à l'aide de cales pour les joints de dilatation sur les éléments fixes tels que les murs, les colonnes et les tuyaux.
- Attention: couper la partie male des pièces se trouvant face aux éléments fixes pour ne pas diminuer l'espace du joint de dilatation. Ne pas couper la partie male des pièces si l'on utilise le joint de dilation STP.
- Il convient de noter que peuvent apparaître des petits écartements entre les lames pendant les périodes de chauffe.
- Il est absolument nécessaire de maintenir une humidité relative entre 40% et 60% pour éviter tout gonflement et contraction du parquet.

### INSTALLATION EN POSE COLLÉE

Pour une installation en pose collée sur une chape, il est recommandé d'utiliser des colles résistantes au cisaillement, classées par les fabricants comme "approprié pour chauffage au sol".

- Appliquer directement à l'aide d'un rouleau une première couche uniforme sur la chape. Après un temps de séchage (entre 4 à 12h), appliquer une deuxième couche de colle.
- Appliquer sur le support imperméabilisé, à l'aide d'une spatule crantée de 4 mm une couche uniforme de colle époxy polyuréthane où l'on disposera les pièces de parquets en exerçant une pression suffisante pour assurer un contact uniforme entre la colle et chaque pièce.
- Laisser un espace de dilation d'environ 12 mm entre le parquet et les murs ou autres éléments verticaux.
- Le temps de séchage total de la colle est de 3 jours après la fin de l'installation.
- Il convient de noter que peuvent apparaître des petits écartements entre les lames pendant les périodes de chauffe.
- Il est absolument nécessaire de maintenir une humidité relative entre 40% et 60% pour éviter tout gonflement et contraction du parquet.

• Don't clean wooden floors with a wet mop. Too much water can cause the floor to swell, warp or turn grey.

• Don't use wax, soap or other household cleaners on wooden floors coated with finish. They can dull the floor's finish.

• Don't let sand, dirt or grit build up. They can act like sandpaper: abrading and dulling your floor finish.

• Vacuum or sweep your floors regularly. Once every week is recommended.

• Remove spills promptly.

• Place mats at exterior doors to trap sand and grit. Use rugs in high traffic pathways, at the ends of stairs and near doorways.

Avoid rubber backing or non-ventilated rugs.

• Use protective pads or caps on furniture.

• Trim your pet's claw. Proper claw trimming helps avoid scratches and gouges.

Just spray and clean

• No utilizar una fregona mojada para limpiar los suelos de madera. El exceso de agua puede provocar dilatación, deformación o la aparición de manchas grisáceas.

• No use cera, jabón u otros productos de limpieza en los suelos de madera lacados. Esto podría hacerlo mate.

• No permita que se acumule arena, suciedad o polvo. Estos pueden actuar como papel de lija: produciendo abrasión y embotamiento en el acabado.

• Se recomienda aspirar o barrer los suelos con regularidad. Al menos una vez por semana.

• Limpie rápidamente la suciedad o los líquidos derramados en el suelo.

• Coloque felpudos en las puertas exteriores para evitar que entre arena o piedras. Use alfombras en las zonas de tráfico elevado, cerca de los extremos de las escaleras y las puertas. Evite las esteras o alfombras de goma o caucho sin ventilación.

• Use almohadillas protectoras para las patas los muebles.

• Corte las uñas de su animal de compañía. Unas uñas cortas ayudarán a evitar rayas y arañazos.

Simplemente rocíe y limpie

• Non pulire i pavimenti in legno con uno scopettone bagnato. Troppa acqua può far sì che il pavimento si dilati, si deformi o diventi grigio.

• Non utilizzare cera, saponi od altri prodotti casalinghi con pavimenti in legno ricoperti. Questi possono rovinare il rivestimento del legno.

• Non lasciare che si accumulino sabbia, sporco o polvere. Potrebbero avere un effetto "cartavetrata": abrasando e rovinando il rivestimento del pavimento.

• Passare l'aspirapolvere o la scopa regolarmente. Si raccomanda una volta alla settimana.

• Rimuovere eventuali gocce subito con lo scopettone.

• Collocare materassini isolanti ai piedi delle porte esterne per bloccare la polvere e la sabbia. Utilizzare zerbini nelle zone ad alto traffico, in fondo a sale e vicino alle soglie. Evitare supporti in gomma o zerbini non ventilati.

• Usare tappini protettivi o cappucci nei mobili.

• Tagliare puntualmente gli artigli ai vostri animali domestici. Una adeguata igiene aiuta ad evitare graffi e segni sul pavimento.

Polverizzate uno spray e pulite

• Ne pas nettoyer les planchers bois avec un chiffon mouillé. Trop d'eau peut engendrer des gonflements, des go dolements et des taches grises.

• Ne pas utiliser des cires, des savons ou tout autre nettoyant ménager sur le plancher bois, ces derniers peuvent ternir le sol.

• Ne pas laisser la poussière, la saleté et le sable s'accumuler. Ces éléments peuvent agir comme le papier de verre : abraser et émauser la surface du sol.

• Passer l'aspirateur ou balayer les sols de façon régulière, il est recommandé de le faire une fois par semaine.

• Nettoyer immédiatement les saletés ou liquides répandus au sol.

• Placer des tapis aux portes extérieures pour éviter que le sable, le gravier et les pierres rentrent. Utiliser des tapis de sol autorisant des passages intenses aux extrémités des escaliers et des portes.

Éviter les tapis en caoutchouc et les tapis non ventilés.


• Utiliser des patins de protection et descales souples pour les pieds des meubles.

• Tailler les griffes de vos animaux domestiques. Une taille soignée permet d'éviter des griffures ou éraflures sur la surface du sol.

Il suffit de vaporiser et nettoyer


**1**

Remove dirt and grit.  
Elimine la suciedad y el polvo.  
Toglie lo sporco e la polvere.  
Enlever la saleté et la poussière.



**2**

Spray with Bona Wood Floor Cleaner.  
Rocíe el limpiasuelos de madera Bona.  
Pulire con il pulitore per legno Bona.  
Vaporiser Wood Cleaner Bona Floor.



**3**

Wipe with a slightly damp Bona Cleaning Pad.  
Limpie con la mopa Bona ligeramente húmeda.  
Si pulisce semplicemente passando un panno umido.  
Essuyer avec un chiffon légèrement humide.



#### Bona Wood Floor Cleaner

- Protection and care for your floor.
- Streak-free cleaning, without residues.
- Effectively removes stains, dirt and grime.
- Cleans without adding water. Water can damage wood.
- Ready to use. Just spray and mop. No mixing. No bucket.
- Non-toxic and environmentally sound.
- Especially made for wooden floors by the specialists.

#### Limpiador para suelos de Madera Bona:

- Protección y cuidado para su suelo de madera.
- Limpieza antirrayas, sin dejar residuos.
- Elimina eficazmente las manchas y la suciedad.
- Limpia sin necesidad de agua. El agua puede dañar la madera.
- Listo para usar. Sólo pulverizar con el spray y limpiar. No hay que mezclar. No necesita cubo.
- No es tóxico y es respetuoso con el medioambiente.
- Especialmente hecho por especialistas para suelos de madera.

#### Pulitore per pavimenti in legno Bona

- Protezione e cura del pavimento.
- Pulitura senza lasciare residui né striature.
- Rimuove efficacemente le macchie e lo sporco più ostinato.
- Non è necessario aggiungere acqua. L'acqua può danneggiare il legno.
- Facile da usare. Si deve solo polverizzare e pulire con lo scopettone. Non è necessario
- mescolare prodotti. No serve il secchio.
- Non produce inquinamento acustico o ambientale.
- Creato appositamente per il pavimento da specialisti.

#### Bona nettoyant à plancher de bois

- Protection et entretien de votre plancher
- Nettoyage sans traces, sans résidus.
- Enlève efficacement les taches et la saleté.
- Nettoie sans ajouter d'eau. L'eau peut endommager le bois.
- Prêt à l'emploi. Il suffit de vaporiser et d'éponger. Pas de mélange. Aucune contrainte.
- Non toxique et écologique.
- Spécialement conçu par des spécialistes bois pour les planchers en bois.



Available in a 1 litre spray bottle as a 4 litre refill. Use together with the Bona Cleaning Pad in microfibre.

Disponible en spray de 1 litre, o en envase de 4 litros. Usar junto con la mopa Bona de microfibra.

Disponibile in confezioni da un litro e in ricambi da 4 litri. Da utilizzarsi insieme al panno in micro fibra Bona.

Disponible dans un pulvérisateur de 1 litre ou récipient de 4 litres. Utilisez les ensemble avec le tampon de nettoyage en microfibre Bona Cleaning Pad.



MAINTENENCE INSTRUCTIONS  
INSTRUCCIONES DE  
MANTENIMIENTO  
ISTRUZIONI DI MANUTENZIONE  
INSTRUCTIONS ENTRETIEN



WoodLeather Patina



Apply STP Patina Wax with a cotton cloth, with softly circular movements.

Aplicar la cera STP Pátina con un trapo de algodón realizando suaves movimientos circulares.

Applicare la patina STP con delicati movimenti circolari per mezzo di un panno di cotone

Appliquez soigneusement par des mouvements circulaires la cire STP à l'aide d'un chiffon doux en coton.

Let to dry at least 1h.

Dejar secar al menos 1h.

Lasciare asciugare almeno un'ora.

Laissez sécher pendant au moins 1h.

Polish with a cotton cloth, with softly circular movements.

Pulir suavemente con movimientos circulares con un paño de algodón.

Lucidare con un panno in cotone con delicati movimenti circolari.

Lustrez soigneusement par des mouvements circulaires à l'aide d'un chiffon doux en coton.



Dry past  
1h



Sample work



Before



After

Sample work

Ejemplo de trabajo realizado.

Esempio del lavoro svolto.

Exemple de travail effectué.





WARRANTY  
GARANTÍA  
GARANZIE  
GARANTIE

## LIMITED LIFETIME WARRANTY ON STRUCTURAL INTEGRITY

For as long as the original purchaser owns and/or resides in the premises where the STP products (Engineered) were installed, the manufacturer, STP, warrants all grades of prefinished natural-colored or stained boards against any manufacturing defects, grading errors, and faulty finishing, including the application of stains or urethane finish. The warranty does not cover damage due to transportation, storage, installation, extreme indoor conditions (excessive dryness or humidity), pets, insects, water, negligence, or any other similar cause. The warranty covers only defective products exceeding 10% in square feet of the total quantity purchased by the customer (excluding losses resulting from cutting boards during installation). In addition to the above terms, STP warrants its Engineered wood boards against warping, twisting, and delamination (detachment of board layers) in normal ambient conditions<sup>1</sup> when installed in accordance with Engineered Installation Guide recommendations. Engineered boards offer greater dimensional stability than solid 9/16" and 3/4" boards. Since they are composed entirely of wood, which is a natural material, Engineered boards, like all STP products, may expand or contract slightly through normal heating and non-heating seasons. So this warranty does not cover minor gaps and cupping that can occur due to these seasonal changes. Moreover, the boards will return to their usual shape in the normal ambient conditions listed below.

1. Normal ambient conditions entail a year-round temperature of about 20°C and relative humidity levels of 40% to 60% through the use of ventilation, heating, and humidifier systems.

## RESIDENTIAL SURFACE FINISH LIMITED WARRANTY

The surface finish for flooring purchased for residential use is warranted by STP not to wear through or separate from flooring for 5 years from the date of retail purchase under normal residence traffic conditions so long as all maintenance and preservation guidelines provided by STP are followed. Failure to do so may void this warranty.

## COMMERCIAL SURFACE FINISH LIMITED WARRANTY

The surface finish for flooring purchased for commercial use is warranted by STP not to wear through or separate from flooring for 3 years from the date of retail purchase under normal commercial traffic conditions so long as all maintenance and preservation guidelines provided by STP are followed. Failure to do so may void this warranty.

## CAUTION

The finish applied to boards increases neither the hardness of the wood nor its resistance to blows and compression. This is why pets' claws, high-heeled shoes and pointed, sharp, heavy, or dropped objects may mar or damage the surface and finish. It is recommended that you avoid exposing the floor to direct sunlight or intense artificial lighting. Occasionally move carpets and furniture around to ensure even floor coloration. Each species has its own hardness value. Be sure to choose a species hard enough to meet your needs because this finish warranty excludes any scratches, indentations, or surface

damages caused by lack of proper maintenance, misuse, negligence, spiked heel shoes, water, erosion, pebbles, sand, or insufficient protection from furniture.

## OBLIGATIONS OF STP

Under the terms of this warranty, the responsibility of the manufacturer, STP, is limited to any of the following measures, at STP's sole discretion and without any other form of compensation:

I) Supply the material necessary to replace the defective boards.

II) Supply the material and labor<sup>2</sup> to resurface the flooring in the room where the finish is completely worn through.

III) Pay compensation equivalent to the purchase cost of the defective boards.

The warranty only covers boards, excluding cutting losses, with manufacturing defects exceeding the 10% margin of error (industry standard). In the case of a claim, the original owner/purchaser may claim only an amount equal to 1/60th of the costs asures multiplied by the number of months remaining on the warranty based on the original purchase date. Charges incurred by the original owner/purchaser must be calculated on the basis of average market prices for product repair, refinishing, or replacement at the time of the claim.

2. Subject to a standard industry rate approved by STP.

## EXCLUSIONS

STP bears no responsibility under the terms of the warranty and will pay no compensation in the following instances:

I) Damage has occurred other than that listed above under "Obligations of STP," including but not limited to loss of use of space, moving costs, relocation costs, and loss of profits, time, or goods.

II) The floor has been installed on a concrete, radiant, or traditional subfloor that does not meet technical specifications contained in the STP installation guide.

III) Product defects have been caused by improper storage or transportation, poor surface preparation, or installation not in accordance with the manufacturer's recommendations.

IV) Products have been used or installed for purpose other than residential/commercial use.

V) Insufficient proof is available that STP's recommended maintenance instructions were followed.

VI) Damage has been caused in whole or in part, but is not limited to, a change in wood moisture, a flood, unusual heat, extreme humidity or dryness, a change on the flooring caused by exposure to light and oxygen, a natural catastrophe, a lack of heating, insect infestation, or stains or scratches caused by domestic animals.

VII) Repairs have been carried out without the prior written consent of STP.

VIII) A product has undergone wood maturation.

IX) A product has deteriorated in some other way than total wear of the finish.

X) To replace defective boards prior to installation.

XI) Product shipping or transportation costs have been incurred.

XII) The customer cannot provide proof of the STP product purchase date.

XIII) A slight difference exists between sample color and floor color.

XIV) Defects in flooring that has been installed which are visible or which reasonably could have been discovered by the installer prior to installation.

XV) Damage resulting from the failure to use approved adhesives or moisture barriers. We recommend that use only STP approved maintenance products to clean and maintain your flooring.

#### **APPLICABLE LAWS**

This warranty is governed by Castellón (Spain) provincial law, save and excepting the rules governing conflicts of law and any other law.

#### **CLAIM PROCEDURE**

To make a claim under this warranty, and before altering the flooring in any way, the purchaser must first contact and file a complaint with the dealer from whom the flooring was purchased, complete with a copy of the purchase invoice. In the event of failure to reach an agreement with the dealer, the purchaser must then send a copy of the claim and invoice within the warranty period to our authorized resellers.

#### **OWNER AND/OR INSTALLER RESPONSIBILITY**

The consumer must plan for an additional 5% to 7% of hardwood boards (depending on the site and type of installation) when ordering material, to compensate for losses incurred when boards are cut to fit.

STP floor boards are made of hardwood, a natural material that may present certain imperfections. STP products are subject to strict quality standards and comply with those in effect in the wood flooring industry. STP employees carry out rigorous quality control checks to ensure that boards comply with the established quality standards.

In the wood flooring industry, a defect rate of 10% or less of the quantity of boards purchased is considered normal. This rate includes both natural flaws and manufacturing defects.

Prior to installation, the installer and owner must make sure that the work site and subfloor comply with conditions specified in the STP installation guide. The installer and owner are responsible for inspecting STP brand floor boards prior to their installation.

The installer must select boards in a reasonable manner and, when necessary, either discard, install in a less conspicuous place, or cut boards with any type of overly apparent flaw. During installation, it is standard procedure to correct minor flaws using small amounts of stain, wax pencil, or marking pen. If the installer is in doubt as to the grade, manufacturing quality, or finish of a board and is unable to install it in an inconspicuous location or eliminate the flaw, then the board should be discarded. Once the board has been nailed down, it is deemed to have been accepted by the installer and owner. STP will only replace defective boards in excess of the 10% acceptable loss (not including the 5 to 7% margin for loss due to cutting). STP will not cover any labor or installation costs.

#### **MAINTENANCE AND PRESERVATION GUIDELINES**

Failure to closely follow these maintenance and preservation guidelines will invalidate the warranty.

- Use a vacuum cleaner to remove without delay all abrasive substances (sand, slivers of glass, crystal, cuttings, etc.) that could scratch the finish. Frequent vacuuming is recommended to prevent abrasive dust from accumulating on the surface and between the boards.

- Maintain relative humidity between 40% and 60% and a temperature of approximately 20° Celsius (68°F) in the room where the flooring is installed in order to preserve the internal humidity of the wood and thus its dimensional stability (see the STP installation guide). These conditions are ideal for humans as well, so be sure to use the appropriate appliances, such as air exchangers, heating systems, humidifiers, dehumidifiers, etc. to control these environmental conditions.

- Never use wax, commercial detergents, or oil-based soap on the floor. These products may discolor and damage the finish and leave a greasy film, making the floor slippery and difficult to maintain afterwards. Mixtures of water and vinegar are not recommended for cleaning STP flooring, since vinegar has an oxidizing effect on urethane over time.

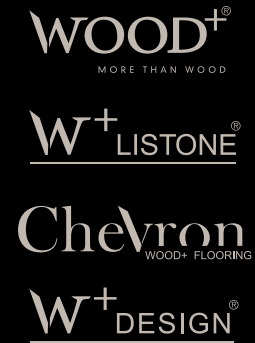
- Water is one of wood's worst enemies. Never use large amounts of water to clean wood floors, and never use a saturated mop. Wipe up spilled water, liquids, or detergents before they are absorbed by the wood fibers. The combined effect of water and sand is devastating to flooring. This is why it is important to place floor mats at each doorway and in high traffic areas.

- Glue felt pads to the legs of furniture and chairs to avoid scratching flooring when objects are moved. Periodically examine the pads for wear and replace when needed. Avoid rolling chairs with casters on the finished surface. Put them on rugs or Plexiglas chair mats. Place floor protectors under narrow casters, or replace them with wide rubber or flexible polyurethane casters.

- Do not drag furniture or heavy objects across the finished surface. Lift any furniture to be moved.

- Avoid wearing high-heeled shoes on hardwood floors as they can mar the surface. Heel surfaces are so small that the pressure exerted can easily reach 3,500 pounds per square inch. Worn or broken heels can mar flooring even more. Avoid walking on flooring in footwear with cleats or metal-tipped soles.

- Protect wood surfaces from sunlight or any source of bright artificial light. Prolonged or repeated exposure to bright light can change the color of wood.



| SIMB | CARACTERISTICAS<br>CARATTERISTICHE<br>FEATURES   | NORMA<br>NORMA<br>NORM | VALORES NORMA<br>VALORI NORMA<br>NORM VALUE | VALORES STP<br>VALORI STP<br>STP VALUE  |
|------|--|------------------------|---|---|
|      | Clase de Uso<br>Classe d'uso<br>Level of use   | EN 685                 | -   | Classic<br>Traditional<br>Lux<br>   |
|      | Resistencia a la Abrasión<br>Resistenza all'abrasione<br>Abrasion resistance   | EN 14354 Anexo D       | WR2 IP > 5000<br>WR3 IP > 7000              | Classic/Traditional/Lux<br>WR2IP=5000<br>Traffi c WR3 IP=9000                     |
|      | Resistencia al Impacto<br>Resistenza all'impatto<br>Impact resistance  | EN 14354 Anexo C       | EC2 > 1200 mm                               | EC2   |
|      | Emisión Formaldehído<br>Emissione di Formaldeide<br>Formaldehyde emission  | EN 717-2:95            | E1  | E1  |
|      | Durabilidad biológica<br>Durabilità biologica<br>Biological durability   | EN 355-1 y 2           | -   | Clase 1   |
|      | Reacción al fuego<br>Reazione al fuoco<br>Reaction of fire   | EN 13501               | -   | Clase C <sub>s</sub> -d <sub>1</sub>  |
|      | Resistencia al deslizamiento<br>Resistenza allo scivolamento<br>Skid resistance  | EN 13893               | -   | Clase DS  |
|      | Conductividad térmica<br>Conduttività termica<br>Thermal conductivity  | EN 12524               | -   | 0,17 W/mk   |
|      | Resistencia a la rotura (carga máxima)<br>Resistenza alla rottura (carico massimo)<br>Breaking strength (Maximun load) | -                      | -   | PND   |
|      | Certificado CE<br>Certificato CE<br>CE certificate   | EN 1432:2006           | SI  | SI  |
|      | Densidad<br>Densità<br>Density   | -                      | -   | 706 (26) Kg/m³  |
|      | Estabilidad dimensional<br>Stabilità dimensionale<br>Dimensional stability   | EN 1910                | -   | Paralelo - Parallelo - Paral. 0,13 mm<br>Perpend - Perpendicolare - Perp. 0,66 mm |
|      | Contenido en humedad<br>Contenuto umidità<br>Moisture content  | -                      | -   | 9,90 (0,74) %   |

|               |   |
|---------------|---|
| PRODUCT       | Three layers pavement                                       |
| SUPPORT       | 9 alternating layers of FSC engineered plywood              |
| THICKNESS     | 15 / 16 mm (depending on collection and finish)             |
| INSTALATION   | Floating without glue or glued down                         |
| TECHNOLOGY    | Lock STP  |
| PRODUCTO      | Pavimento y revestimiento tricapá                           |
| SOPORTE       | 9 capas de madera contrachapada FSC mecanizadas             |
| ESPESOR       | 15 / 16 mm (dependiendo de colección y acabado)             |
| INSTALACIÓN   | Flotante sin cola o encolado                                |
| TECNOLOGÍA    | Lock STP  |
| PRODOTO       | Pavimento e rivestimento tristrato                          |
| SUPPORTO      | 9 strati alternati di multistrato FSC                       |
| SPESSORE      | 15 / 16 mm (dipendendo della collezione e della finitura)   |
| INSTALLAZIONE | Flottante senza colla o incollato                           |
| TECNOLOGIA    | Lock STP  |
| PRODUIT       | Sol et revêtement mural 3 couches                           |
| SUPPORT       | 9 couches alternées de FSC (bois contre-plaqué manufacturé) |
| ÉPAISSEUR     | 15 / 16 mm (en dépendant de la collection e de la finition) |
| INSTALLATION  | Flottante sans colle ou encolé                              |
| TECHNOLOGIE   | Lock STP  |



|   |                         |
|---|-------------------------|
|   |                         |
| FAPIMA 2025, S.L.<br>C/ Pérez Bayer, 16-181 - 12540 Vila-real (Castellón)               |                         |
| 14  |                         |
| EN 14342<br>Pavimentos de madera para colocación flotante sin cola.<br>Sistema LOCKSTP: |                         |
| Densidad y grosor:  | 706,26                  |
| Reacción al fuego (EN 13501):   | Clase C <sub>s</sub> p1 |
| Emisión de formaldehído (EN 717-2):   | E1                      |
| Resistencia a la rotura (carga máxima):   | PND                     |
| Deslizamiento (EN 13983):   | DS                      |
| Conductividad térmica (EN 12524):   | 0,17 W/m K              |
| Durabilidad biológica:  | Clase 1                 |



| CARACTERISTICAS<br>CARATTERISTICHE<br>FEATURES   | NORMA<br>NORMA<br>NORM           | VALORES NORMA<br>VALORI NORMA<br>NORM VALUE | VALORES STP<br>VALORI STP<br>STP VALUE  |
|--|----------------------------------|---|---|
| Limpieza* - Aceite<br>Pulibilità* - Olio<br>Cleaning* - Oil  | IOS-T-0017                       | Escala 0-5                                  | 5   |
| Limpieza* - Ketchup<br>Pulibilità* - Ketchup<br>Cleaning* - Ketchup  | IOS-T-0017                       | Escala 0-5                                  | 5   |
| Limpieza* - Alcohol<br>Pulibilità* - Alcool<br>Cleaning* - Alcohol   | IOS-T-0017                       | Escala 0-5                                  | 5   |
| Limpieza* - Detergente amoniaco<br>Pulibilità* - Detergente con ammoniaco<br>Cleaning* - Ammoniacal detergent  | IOS-T-0017                       | Escala 0-5                                  | 1 con evidente alteración de color<br>1 con evidente alterazione di colore<br>1 clearly discoloration |
| Limpieza* - Vino tinto<br>Pulibilità* - Vino rosso<br>Cleaning* - Red wine   | IOS-T-0017                       | Escala 0-5                                  | 5   |
| Limpieza* - Coca cola<br>Pulibilità* - Coca cola<br>Cleaning* - Coke   | IOS-T-0017                       | Escala 0-5                                  | 5   |
| Test de rechazo al aceite<br>Test oleo-repellenza<br>Test oil refusal  | AATCC-118                        | Escala 0-10                                 | 0/6   |
| Test de rechazo de agua<br>Test idrorepellenza<br>Test water refusal   | AATCC-193                        | Escala 0-10                                 | W/7   |
| Resistencia a abrasión (Taber) CS 10-500gr<br>Resistenza all'abrasione (Taber) CS 10-500gr<br>Abrasion resistance (Taber) CS 10-500gr<br>Pérdida de peso / Perdita di peso / Weight loss<br>Degradación superfi cial / degradazione superfi ciale / Surface Degradation  | DIN 53109:1993                   | mg  | 53.000<br>Ligera alteración / Leggera alterazione / Slight alteration                                 |
| Reacción al fuego, velocidad de la flama<br>Reazione al fuoco, velocità della flamma<br>Fire reaction, speed of the flame  | EN 13501<br>ISO 3795 SAE J369    | -<br>mm/min                                 | Clase C <sub>s</sub> -d <sub>1</sub><br>no hay ignición / nessuna accensione / no ignition            |
| Resistencia a la luz artificial. Tiempo de exposición 120 h, humedad relativa.<br>Solidità alla luce artificiale. Tempo di esposizione 120 h, umidità relativa.<br>Resistance to artificial light. Exposure time 120 h, relative humidity.<br>sala de pruebas 40% U.R., temperatura BST / camera di prova 40% U.R., temperatura BST /<br>room test 40% U.R., temperature BST<br>45 °C lampara: ATLAS XE 2000 / 45 °C lampada ATLAS XE 2000 / 5 °C lamp ATLAS XE 2000 | UNI EN ISO 105<br>B02:2004       | Escala de azules (0-5)                      | 4/5   |
| Humedad y sustancias volátiles<br>Umidità e sostanze volatili<br>Moisture and volatile substances  | I.U.C./5                         | -   | 7,2%  |
| Contenido en Pentaclorofenolo<br>Contenuto in Pentaclorofenolo<br>Content in Pentachlorophenol   | CEN/TS 14494:2003                | mg/Kg PCP                                   | < 50  |
| Contenido en Formaldehído<br>Contenuto in Formaldeide<br>Formaldehyde content<br>Valor / Valore / Index value<br>Indice de recuperación / Indice di recupero / Index of recovery   | ISO/TS 17226<br>(03) (I.U.C./19) | mg/Kg                                       | 200<br>99,00  |
| Contenido en Cromo Hexavalente<br>Contenuto in Cromo Esavalente<br>Content in Chromium Hexavalent  | CEN/TS 17226<br>(03) (I.U.C./19) | mg/Kg CrVI                                  | < 50  |
| Aminas aromáticas AZO prohibidas<br>Ammine aromatiche AZO vietate<br>Aromatic amines prohibited AZO  | DIN 53316:1997-03                | mg/Kg                                       | < 30  |

\*The tests consist of conducting a cycle of stained/ cleaning, with assessment every 24 hours of the residual stain on a gray scale of 0 to 5. (5 corresponds to the value without blemish). To ensure the same result it is imperative to clean immediately according to the instructions.  
Note: The value of the evidence relates to the product as presents to the market, the company is not liable for any manipulation or treatment provided to the material later.  
\*Las pruebas consisten en la realización de un ciclo de manchado/limpieza, con evaluación cada 24 horas de la mancha residual sobre una escala de grises del 0 al 5 (5 corresponde a ausencia de manchas). Para garantizar el mismo resultado es imprescindible realizar la limpieza inmediatamente según las instrucciones indicadas.  
Atención: El valor de la prueba se refiere al producto tal y como se presenta al mercado, la empresa no se hace responsable sobre cualquier manipulación o tratamiento realizado al material con posterioridad.  
\*Pulibilità: il test consiste nell'esecuzione di un ciclo di macchiatura/pulizia, con la valutazione dopo 24 ore della macchia residua su una scala di grigi da 0-5 (5 corrisponde a nessuna macchia). Per garantire lo stesso risultato è essenziale applicare il sistema di pulizia immediatamente e secondo le modalità prescritte.  
N.B. I valori delle prove sono riferiti al prodotto come viene presentato sul mercato, l'azienda non risponde per qualunque manipolazione o trattamento successivo.

|               |   |
|---------------|---|
| SOPORTE       | 9 capas de madera contrachapada FSC mecanizadas |
| ESPESOR       | 15 / 16 mm                                      |
| INSTALACIÓN   | Flotante sin cola o encolado                    |
| TECNOLOGÍA    | Lock STP  |
| SUPPORTO      | 9 strati alternati di multistrato FSC           |
| SPESSORE      | 15 / 16 mm                                      |
| INSTALLAZIONE | Flottante senza colla o incollato               |
| TECNOLOGIA    | Lock STP  |
| SUPPORT       | 9 alternating layers of FSC engineered plywood  |
| THICKNESS     | 15 / 16 mm                                      |
| INSTALLATION  | Floating without glue or glued down             |
| TECHNOLOGY    | Lock STP  |



The mark of responsible forestry  
CERTIFICATION FSC®, which identifies the products containing wood originated from forests which are managed in a correct and responsible way according to rigorous environmental, social and economical standards.  
The originating forest is controlled and valued independently according to these standards (principles and rules for a good forest management) which are established and approved by the Forest Stewardship Council a.c. with the participation and the consent of the involved parts.  
FSC under request.



100% Made in Spain

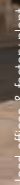


PACKING

## ECOPACKING\_V01

| FORMAT                         | SQM/PC | SQM/BOX | PC/BOX | WEIGHT/<br>BOX. | PC/<br>PAL. | BOX/<br>PAL. | SQM/<br>PAL. | MES./PALLETS   | WEIGHT/<br>PAL. |
|--------------------------------|--------|---------|--------|-----------------|-------------|--------------|--------------|----------------|-----------------|
| Wood+ /Dados/Mosaic<br>290x290 | 0,0841 | 1,6820  | 20     | 20 kg           | 520         | 26           | 43,732       | 1283x683x1150  | 560kg           |
| 580x580                        | 0,3364 | 1,6820  | 5      | 20 kg           | 130         | 26           | 43,732       | 1283x683x1150  | 560kg           |
| WoodLeather<br>580x580         | 0,3364 | 1,3456  | 4      | 16 kg           | 104         | 26           | 34,986       | 1283x683x1150  | 460kg           |
| 580x290                        | 0,1682 | 1,6820  | 10     | 20 kg           | 260         | 26           | 43,732       | 1283x683x1150  | 590kg           |
| 580x145                        | 0,0841 | 1,6820  | 20     | 20kg            | 520         | 26           | 43,732       | 1283x683x1150  | 590kg           |
| 580x145<br><b>Slim 13mm</b>    | 0,0841 | 2,0184  | 24     | 24kg            | 624         | 26           | 52,478       | 1283x683x1150  | 665kg           |
| 870x870                        | 0,7569 | 1,5138  | 2      | 18 kg           | 100         | 50           | 75,690       | 1895x953x1150  | 960kg           |
| 870x580                        | 0,5046 | 2,0184  | 4      | 24 kg           | 112         | 28           | 56,520       | 1283x953x1150  | 725kg           |
| 870x290                        | 0,2523 | 2,0184  | 8      | 24 kg           | 224         | 28           | 56,520       | 1283x953x1150  | 725kg           |
| 870x145                        | 0,1262 | 2,0192  | 16     | 24 kg           | 448         | 28           | 56,520       | 1283x953x1150  | 725kg           |
| 1160x1160                      | 1,3456 | 1,3456  | 1      | 16 kg           | 50          | 50           | 67,280       | 1283x1283x1150 | 850kg           |
| 1160x580                       | 0,6728 | 2,0184  | 3      | 24 kg           | 54          | 18           | 36,330       | 1283x685x1150  | 500kg           |
| 1160x290                       | 0,3364 | 2,0184  | 6      | 24 kg           | 108         | 18           | 36,330       | 1283x685x1150  | 500kg           |
| 1160x145                       | 0,1682 | 2,0184  | 12     | 24 kg           | 216         | 18           | 36,330       | 1283x685x1150  | 500kg           |
| 1160x145<br><b>Slim 13mm</b>   | 0,1682 | 2,6912  | 16     | 24 kg           | 288         | 18           | 48,440       | 1283x685x1150  | 500kg           |
| 1450x145                       | 0,2103 | 1,2618  | 6      | 15,12 kg        | 360         | 60           | 75,708       | 1560x1053x1150 | 908kg           |
| 1740x195                       | 0,3393 | 1,6965  | 5      | 20 kg           | 300         | 60           | 101,790      | 1833x1125x1150 | 1200kg          |
| 1740x145                       | 0,2523 | 1,5138  | 6      | 18 kg           | 360         | 60           | 90,828       | 1833x1053x1150 | 1280kg          |
| 2030x195                       | 0,3959 | 1,9795  | 5      | 24 kg           | 300         | 60           | 118,755      | 2135x1143x1100 | 1440kg          |
| 2030x195<br><b>Slim 13mm</b>   | 0,3959 | 2,3754  | 6      | 22,50 kg        | 360         | 60           | 142,524      | 2135x1060x1100 | 1400kg          |
| 2030x145                       | 0,2944 | 1,7664  | 6      | 21 kg           | 360         | 60           | 105,984      | 2135x1060x1100 | 1260kg          |
| 2030x145<br><b>Slim 13mm</b>   | 0,2944 | 2,0608  | 7      | 19,25 kg        | 420         | 60           | 123,648      | 2135x1060x1100 | 1300kg          |
| 2320x230                       | 0,5336 | 1,6008  | 3      | 19 kg           | 216         | 72           | 115,258      | 2400x1063x1100 | 1520kg          |
| 2320x195                       | 0,4524 | 2,2620  | 5      | 27kg            | 300         | 60           | 135,720      | 2400x1143x1100 | 1620kg          |
| 2900x230                       | 0,6670 | 2,0010  | 3      | 24 kg           | 204         | 68           | 136,068      | 2983x1050x1050 | 1900kg          |
| <b>Chevron</b><br>410x145      | 0,0595 | 1,1900  | 20     | 15 kg           | 520         | 26           | 30,940       | 1283x683x1150  | 430kg           |
| <b>Chevron</b><br>580x145      | 0,0841 | 1,1774  | 14     | 14 kg           | 840         | 60           | 70,644       | 2283x863x1150  | 940kg           |
| <b>Chevron</b><br>870x145      | 0,1262 | 1,7668  | 14     | 20 kg           | 840         | 60           | 105,924      | 2283x1133x1150 | 1300kg          |
| <b>Chevron</b><br>580x205      | 0,1189 | 1,1890  | 10     | 14,60 kg        | 600         | 60           | 71,340       | 2283x863x1150  | 900kg           |
| <b>Chevron</b><br>870x205      | 0,1784 | 1,7840  | 10     | 21,60 kg        | 600         | 60           | 107,040      | 2283x1133x1150 | 1300kg          |
| <b>Hexagon</b><br>580x502      | 0,2185 | 1,0925  | 5      | 13,13 kg        | 130         | 26           | 28,405       | 1283x683x1150  | 385kg           |
| <b>Hexagon</b><br>1160x1004    | 0,8740 | 0,8740  | 1      | 10,50 kg        | 50          | 50           | 43,695       | 1210x1009x1150 | 575kg           |
| <b>Silhouette</b><br>783x580   | 0,3364 | 1,3456  | 4      | 16 kg           | 112         | 28           | 37,677       | 1283x953x1150  | 500kg           |
| <b>Morisco</b><br>290x290      | 0,0467 | 0,9340  | 20     | 15 kg           | 520         | 26           | 24,284       | 1283x683x1150  | 430kg           |
| <b>Squama</b><br>290x290       | 0,0471 | 1,1775  | 25     | 16,25 kg        | 650         | 26           | 30,615       | 1283x683x1150  | 465kg           |
| <b>Diamond</b><br>502x290      | 0,0728 | 1,0920  | 15     | 13,13 kg        | 390         | 26           | 28,392       | 1283x683x1150  | 380kg           |
| <b>Braid</b><br>580x145 A      | 0,0736 | 0,3680  | 5      | 18,13kg         | 130         | 26           | 41,002       | 1283x683x1150  | 515kg           |
| 580x145 B                      | 0,0736 | 0,3680  | 5      |                 | 130         |              |              |                |                 |
| 615x410 Hexagon                | 0,1682 | 0,8410  | 5      |                 | 130         |              |              |                |                 |





NOTES:

This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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