



**Anniversary Edition**  
2020/2021

# ESTA Parket

## Wood Flooring

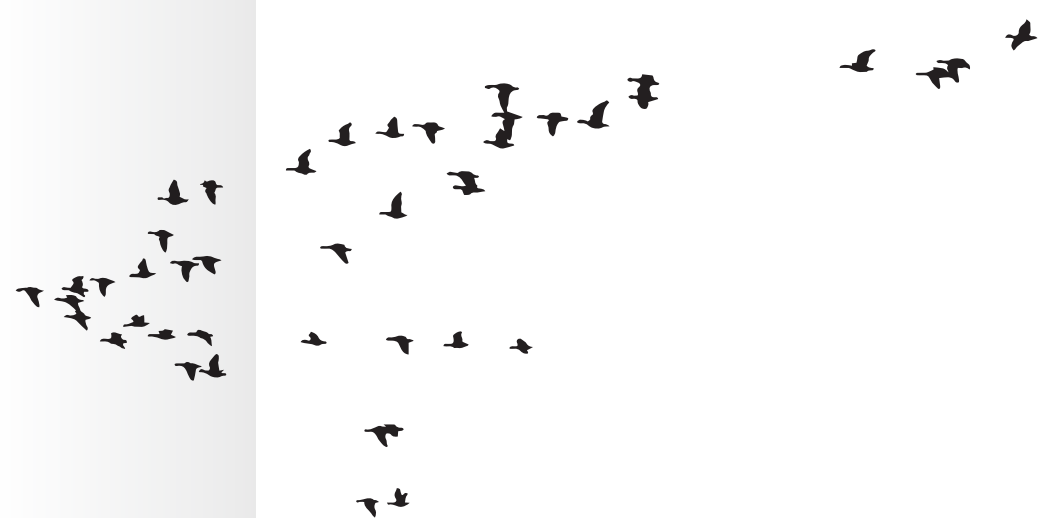
Introduction .....	4-5
Surface Options .....	11
Grading .....	6-10
Natural Collection .....	12-19
White Collection .....	20-27
Beige Collection .....	28-35
Grey Collection .....	36-43
Mid-Tone and Dark Collection .....	44-51
Cleaning & Maintenance .....	52
General Cleaning .....	55
General After-Care .....	55
Construction Options .....	56-57
The Structure Drawing & Explanation .....	58
ESTA Click .....	59
Environment .....	60-61
ESTA Sport .....	62
Climate .....	63
Parquet Boards & Heated Floors .....	63
References .....	66-67
About ESTA .....	68-69



1 Strip Oak Village Kose Grey Pores  
Extra Matt Lac 5% Gloss



# Introduction



## Floors engineered to last and designed to stay beautiful

Initially ESTA Parket was designed to work in tough Scandinavian climate conditions with low moisture in winter and high moisture in summer. It turned out that unique product design allowed our floors to fit into various climate conditions around the globe.

ESTA Parket can be found in Europe, Asia, America, Australia and Africa. Continious innovation of our products and implementation of new technologies has made our floors truly exclusive.



1 Strip



Stained



Brushed



2 Side Bevel



2 Strip



Lacquered



Light Brushed



Herringbone



3 Strip



UV-Oil



Engraved



4 Side Bevel



# 1 Strip Oak Grading



**1 Strip Oak City**

Little or no color variation. Sapwood not allowed, healthy knots diameter below 10mm, no repaired knots



**1 Strip Oak Elite**

Moderate or little color variation allowed. Minimal sapwood presence, healthy knots diameter below 10mm, knot repairs with filler below 7 mm



**1 Strip Oak Town**

Moderate color variation allowed. Occasional sapwood below 30 mm width, healthy knots diameter below 30 mm, knot repairs with filler below 20 mm

# 1 Strip Oak Grading



**1 Strip Oak Nordic**

Moderate color variation with sapwood present, healthy knots diameter below 10mm, knot repairs with filler below 7 mm



**1 Strip Oak Village**

Higher color variation allowed. Occasional sapwood below 30 mm width, healthy knots and fallen out repaired knots diameter below 35 mm, filled crack < 50 mm



**1 Strip Oak Ranch**

Higher color variation allowed. Occasional sapwood below 50 mm width, unlimited healthy knots and fallen out repaired knots diameter below 60 mm, filled crack < 150 mm

# 3 Strip Oak Grading



**3 Strip Oak City** Very light natural color variation. Sapwood not allowed, healthy knots diameter below 5 mm, no repaired knots



**3 Strip Oak Town** Moderate color variation. Sapwood not allowed, healthy knots diameter below 10 mm, repaired knots diameter below 10mm



**3 Strip Oak Nordic** Moderate color variation with sapwood present, healthy knots diameter below 10 mm, repaired knots diameter below 10mm

# 3 Strip Oak Grading



**3 Strip Oak Village** Natural color variation with sapwood allowance < 15mm on lamella sides, healthy and repaired knots diameter below 17 mm



**3 Strip Oak Vintage Light Brush** High color variation and sapwood allowed, healthy and repaired knots diameter < 23mm



# 1 & 3 Strip Ash Grading



## 1 Strip Ash Elegant

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diam. below 25mm



## 1 Strip Ash Elite

Light natural color variation with no brownheart allowed, no dark and light contrast



## 3 Strip Ash Elegant

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diam. below 10mm



## 3 Strip Ash Elite

Very light natural color variation, no brownheart allowed

# Surface Options



Dark Filler Knot



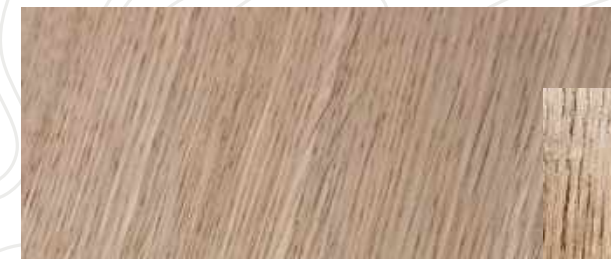
Light Color Filler Knot



Matt Lacquer  
15-20% Gloss



Extra Matt Lacquer  
5% Gloss



Pure Line  
Light Brush



Brush



UV-Oil, Brush



UV-Oil, Light Brush



# Natural Collection

Inspired by Nature

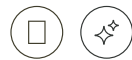
This is a timeless classical collection that enhances beauty of raw wood. Innovative finishing options show the pure exquisiteness of natural wood.



# Natural Collection



1 Strip Oak City Matt Lac  
#11087



1 Strip Oak Nordic Matt Lac  
#11126



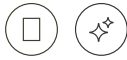
1 Strip EU Oak Town Brush Pure Line  
#11093



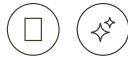
1 Strip Oak Elite Matt Lac  
#11125



1 Strip Oak Village Matt Lac  
#11022



1 Strip Oak Ranch Matt Lac  
#11004



1 Strip Oak Town Matt Lac  
#11023



1 Strip Oak Village Brush Pure Line  
#11127



2 Strip Oak Natur Light Brush Pure  
Line #12016



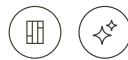
# Natural Collection



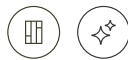
3 Strip Oak City Matt Lac  
#13083



3 Strip Oak Town Matt Lac  
#13082



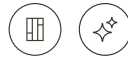
3 Strip Oak Town Pure Line  
#13088



3 Strip Oak Nordic Matt Lac  
#13012



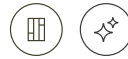
3 Strip Oak Nordic Pure Line  
#13090



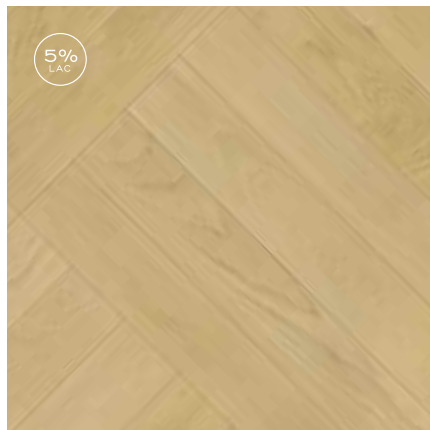
3 Strip Oak Vintage Light Brush  
Matt Lac #13087



3 Strip Oak Village Matt Lac  
#13081



3 Strip Oak Village Brush Pure Line  
#13070



1 Strip Oak Town Herringbone Brush  
4B Pure Line #14002





# Natural Collection



1 Strip Oak Town  
4B Clear



1 Strip Oak Town  
Matt Lac



1 Strip EU Oak Town  
Brush Pure Line



1 Strip Oak Town  
Matt Lac



1 Strip Oak Town  
Matt Lac



# Natural Collection



1 Strip Ash Elite Matt Lac  
#21021



3 Strip Ash Elite Matt Lac  
#23009



1 Strip Ash Elegant Matt Lac  
#21054



3 Strip Ash Elegant Matt Lac  
#23016



1 Strip Ash Light Brush 2B Pure Line  
#21055



3 Strip Ash Elegant Light Brush  
Pure Line #23055



3 Strip Oak Vintage Light  
Brush Matt Lac



# White Collection

Inspired by Nature

Light and bright floors will perfectly suit interiors that need more light. These floors will increase space at your home. Dependent on the interior decoration, they will look warmer or cooler.



# White Collection



1 Strip Oak Town Bianco Perla  
Brush UV-Oil #11089



1 Strip Oak Village Silver Moon  
Matt Lac #11012



1 Strip Oak Village Latte  
UV-Oil #11033



3 Strip Oak Town Bianco Perla  
Brush Matt Lac #13061



3 Strip Oak Town Silver Moon Matt  
Lac #13007



3 Strip Oak Village Latte  
UV-Oil #13038



1 Strip Oak Nordic White Matt Lac  
#11080



3 Strip Oak Nordic Silver Moon  
Matt Lac #13045



1 Strip Oak Wild White 2B Matt Lac  
#11120



# White Collection



1 Strip Oak Town Frost Ivory Pores  
Extra Matt Lac #11090



1 Strip Oak Nordic London UV-Oil  
#11117



3 Strip Oak Town Rose Matt Lac  
#13005



2 Strip Oak Town White Oil  
#12001



1 Strip Oak Village London Light Brush  
2B Extra Matt Lac Gloss 5% #11101



3 Strip Oak Village Frost Ivory  
Pores UV-Oil #13048



3 Strip Oak Promo White Light Brush  
Matt Lac 10-15% Gloss #13084



Oak Herringbone London Town Matt  
Lac 10-15% Gloss #14004



1 Strip Ash Elegant Snow Extra  
Matt Lac #21049





# White Collection



3 Strip Oak Nordic  
White Matt Lac



1 Strip Ash Elegant Frost  
Ivory Pores Matt Lac



3 Strip Ash Frost Ivory  
Pores Matt Lac



1 Strip Oak Town Herringbone  
Brush 4B Pure Line



3 Strip Ash Elite Bianco  
Perla Brush Extra Matt  
Lac 5%



1 Strip Oak Town Bianco  
Perla Brush Matt Lac



# White Collection



1 Strip Ash Elegant Bianco Perla Brush  
Extra Matt Lac 5% Gloss #21051



1 Strip Ash Elegant Frost Ivory Pores  
Extra Matt Lac Gloss 5% #21050



1 Strip Ash Elegant Champagne Extra  
Matt Lac 5% Gloss #21048



3 Strip Ash Elite Bianco Perla Light  
Brush Extra Matt Lac 5% Gloss #23054



1 Strip Ash Elegant White UV-Oil  
#21031



3 Strip Ash Elite Silver Moon Matt Lac  
#23014



3 Strip Ash Elegant White Matt Lac  
#23015



1 Strip Oak Village  
Latte UV Oil



# Beige Collection

Inspired by Nature

This collection presents very practical floors that give a warm and cozy feeling to your home, while still being light and looking natural.





# Beige Collection



1 Strip Oak Village Dazy Light Brush  
Matt Lac #11086



1 Strip Oak Village Monaco Extra  
Matt Lac #11053



1 Strip Oak Town Ivory Brush  
Matt Lac #11097



1 Strip Oak Village Dazy Light Brush  
Extra Matt Lac Gloss 5% #11102



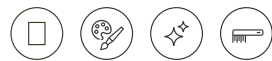
1 Strip Oak Town Pearl Matt Lac  
#11118



Oak Herringbone Village Dazy Light  
Brush Extra Matt Lac 5% Gloss #14003



1 Strip Oak Village Cream Ivory Pores  
Extra Matt Lac 5% #11119



3 Strip Oak Village Olive Grey Ivory  
Pores UV-Oil #13055



Oak Herringbone Dune White Pores  
Extra Matt Lac 5% #14003



# Beige Collection



1 Strip Oak Elite Amber Stonewash  
Ivory Pores UV-Oil #11032



1 Strip Oak Village Kose Grey Pores  
Extra Matt Lac 5% Gloss #11098



1 Strip Oak Village Dune White Pores  
2B Extra Matt Lac Gloss 5% #11104



2 Strip Oak Town Amber Stonewash  
Ivory Pores Matt Lac #12005



1 Strip Oak Village Kose Grey  
Pores Matt Lac #11058



3 Strip Oak Village Dune White Pores Light  
Brush Extra Matt Lac Gloss 5% #13073



1 Strip Oak Village Bremen Ivory  
Pores Mat Lac #11038





# Beige Collection





# Beige Collection



1 Strip Ash Elegant Sandstone Brush  
Extra Matt Lac 5% Gloss #21043



1 Strip Oak Village Sandstone  
Matt Lac #11091



1 Strip Ash Elegant Dune White Pores  
Extra Matt Lac 5% Gloss #21044



2 Strip Ash Elegant Sandstone Brush  
Matt Lac #22002



1 Strip Oak Village Sandstone Light Brush  
2B Extra Matt Lac Gloss 5% #11103



1 Strip Ash Elegant Olive Grey Ivory  
Pores Extra Matt Lac 5% #21038



3 Strip Ash Elegant Sandstone Brush  
Matt Lac #23053



1 Strip EU Oak Village Antique  
Reactive Stain 2B Pure Line #11095



1 Strip Oak Village Sandstone  
Brush Extra Matt Lac 5% Gloss



# Grey Collection

Inspired by Nature

Floors from this collection would fit most of the interiors and help you to make the right accents in the decoration of your home. There are plenty of cool and warm grey shades to choose from.



# Grey Collection



1 Strip Oak Town Stone Grey UV-Oil #11074



1 Strip Oak Town Dune Ivory Pores UV-Oil #11078



3 Strip Oak Village Dusky Grey White Pores Matt Lac #13062



2 Strip Oak Town Stone Grey Oil #12003



1 Strip Oak Town Dune Stonewash Ivory Pores UV-Oil #11054



1 Strip Oak Town Victoria Stonewash Ivory Pores UV-Oil #11036



1 Strip Oak Town Dusky Grey Brush Matt Lac #11111



3 Strip Oak Village Dusky Grey Brush Matt Lac #13023



1 Strip Oak Village Dusky Grey Ivory Pores Matt Lac #11073



# Grey Collection



1 Strip Oak Village Caste Grey UV-Oil #11039



3 Strip Oak Promo Grey Light Brush Matt Lac 10-15% Gloss #13086



1 Strip Ash Elegant Dusky Grey Light Brush UV-Oil #21030



1 Strip Oak Village Lava Grey UV-Oil #11121



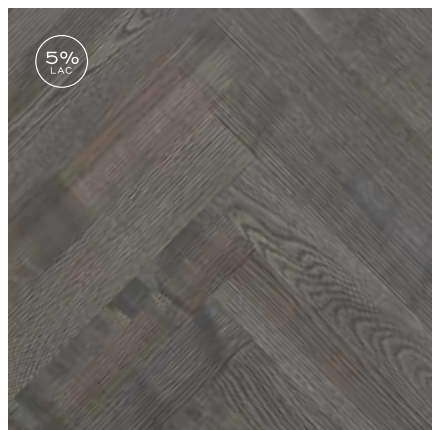
Oak Herringbone Lava Grey 4B Extra Matt Lac 5% Gloss #14005



1 Strip Ash Elegant Castle Grey Light Brush Grey Matt Lac Gloss 5% #21041



1 Strip Oak Town Onyx Brush Matt Lac #11046



Ash Herringbone Elegant Castle Grey 4B Extra Matt Lac 5% Gloss #24001



1 Strip Ash Elegant Lava Grey 2B Extra Matt Lac Gloss 5% #21040





# Grey Collection



1 Strip Oak Town Dusky Grey  
White Pores Matt Lac



1 Strip Oak Village  
Castle Grey UV-Oil



3 Strip Ash Elite Dusky Grey  
White Pores Matt Lac



3 Strip Oak Natur Dusky  
Grey White Pores Matt Lac



1 Strip Oak Village Lava  
Grey UV-Oil



1 Strip Ash Elegant Dusky  
Grey White Pores Matt Lac



# Grey Collection



1 Strip Ash Elegant Dusky Grey Ivory Pores Engraved Matt Lac #21052



1 Strip Ash Elegant Stone Grey Extra Matt Lac 5% Gloss #21053



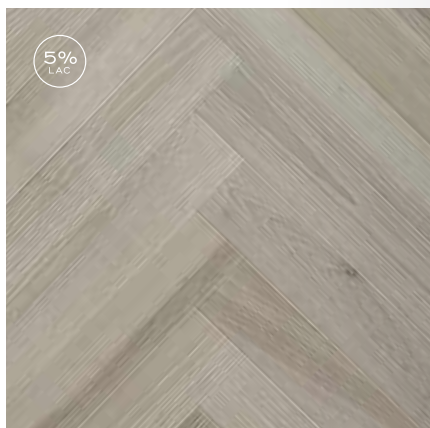
1 Strip Oak Town Olive Grey Ivory Pores Extra Matt Lac 5% Gloss #11105



1 Strip Oak Town Rose Ebony Pores Matt Lac #11009



1 Strip Ash Elegant Dusky Grey White Pores 2B Matt Lac #21046



Ash Herringbone Elegant Olive Grey Ivory Pores Extra Matt Lac 5% Gloss #24002



3 Strip Oak Village Rose Ebony Pores Matt Lac #13005



3 Strip Ash Elegant Stone Grey Matt Lac #23022



1 Strip Ash Elegant Castle Grey UV-Oil #23024



1 Strip Oak Vintage Grey Light Brush Matt Lac



# Mid-Tone & Dark Collection

Inspired by Nature

Here you will find species of Oak, Ash, Walnut, Teak, Jatoba and Merbau. Most of the designs are stained, while exotic wood is mostly finished with transparent coating.



# Mid-Tone & Dark Collection



1 Strip Oak Village Stavanger  
Brush Extra Matt Lac 5% #11122



3 Strip Oak Nordic Smoked UV-  
Oil #13041



1 Strip Oak Town Brandy  
Engraved Matt Lac #11051



1 Strip Oak Village Ebony Pores  
Matt Lac #11007



1 Strip Oak Town Antique 6011  
Matt Lac #11047



1 Strip Oak Town Smoky Matt Lac  
#11035



1 Strip Oak Village Smoked Brush  
2B Lac #11065



1 Strip Oak Town Tobacco Brown  
Matt Lac #11123



1 Strip Oak Town Ebony Matt Lac  
#11052



# Mid-Tone & Dark Collection



1 Strip Oak Elite Dark Brush  
UV-Oil #11113



1 Strip Oak Village Nero Brush  
Matt Lac #11027



1 Strip Oak Town Brandy Brush  
Matt Lac #11118



1 Strip Oak Town Teak Matt Lac  
#11068



2 Strip Oak Town Nero Brush  
Matt Lac #12009



1 Strip Teak Matt Lac  
#81001



1 Strip Oak Village Stained as  
Thermo Matt Lac #11124



3 Strip Oak Town Honey Matt Lac  
#13016



1 Strip Ash Elegant Honey  
Matt Lac #21002





# Mid-Tone & Dark Collection



1 Strip Ash Elegant Teak Color  
Matt Lac #21026



2 Strip Ash Elegant Teak Color  
Brush Matt Lac #22003



3 Strip Ash Elegant Walnut Color  
Matt Lac #33004



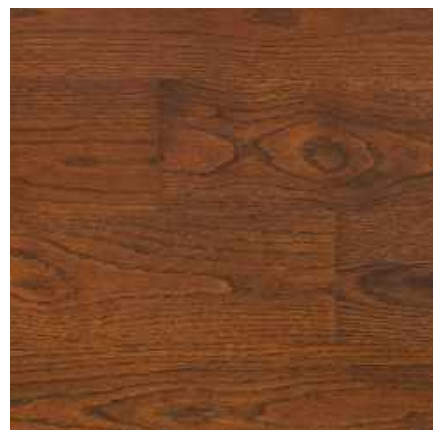
1 Strip Ash Elegant Walnut Color  
Matt Lac Gloss 10-15% #21025



1 Strip Ash Elegant Nero Brush  
Matt Lac #21012



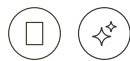
3 Strip Ash Elegant Antique 6011  
Matt Lac #23028



1 Strip Oak Town Merbau  
Matt Lac #11059



1 Strip Merbau Matt Lac  
#11059



3 Strip Jatoba Matt Lac  
#63001



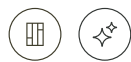
# Mid-Tone & Dark Collection



1 Strip Ash Elegant Merbau Color  
Matt Lac #21027



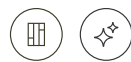
3 Strip Merbau Matt Lac  
#13036



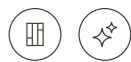
1 Strip Merbau S Matt Lac  
#41001



3 Strip Ash Elegant Golden  
Thermo Matt Lac #21004



3 Strip Jatoba Matt Lac  
#61001



3 Strip Merbau S Matt Lac  
#43002



1 Strip Walnut Village Pure Line  
#31006



1 Strip City+SAP Walnut  
Matt Lac #31008



3 Strip Walnut City Light Brush  
Pure Line #33006





# Mid-Tone & Dark Collection



1 Strip Walnut Village UV-Oil  
#31003



1 Strip Walnut Village Rotary  
Matt Lac #31002



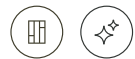
1 Strip Walnut Town Extra Matt  
Lac 5% Gloss #31007



1 Strip Walnut City Matt Lac  
#31005



3 Strip Walnut NY Matt Lac  
#33000



3 Strip Walnut City Matt Lac  
#33007



2 Strip Oak Natur Light  
Brush Pure Line



# Cleaning & Maintenance

T°C  
14–23°C

RH  
40–60%

100%  
Natural

## General Care and Damage Prevention

Please monitor moisture and temperature as set out below and take corrective measures if necessary.

Place doormats on both sides of your front door.

Remove any grit or other abrasives immediately.

Immediately wipe up liquid spills.

If you spill (food or drinks), wipe up immediately with cloth or paper towels to prevent any permanent damage or staining.

Protect all furniture with felt pads to avoid any scratching with movement.

Avoid wearing high-heeled shoes on the floor, as they can dent or scratch the floor.

Close curtains or blinds to limit direct sun exposure.

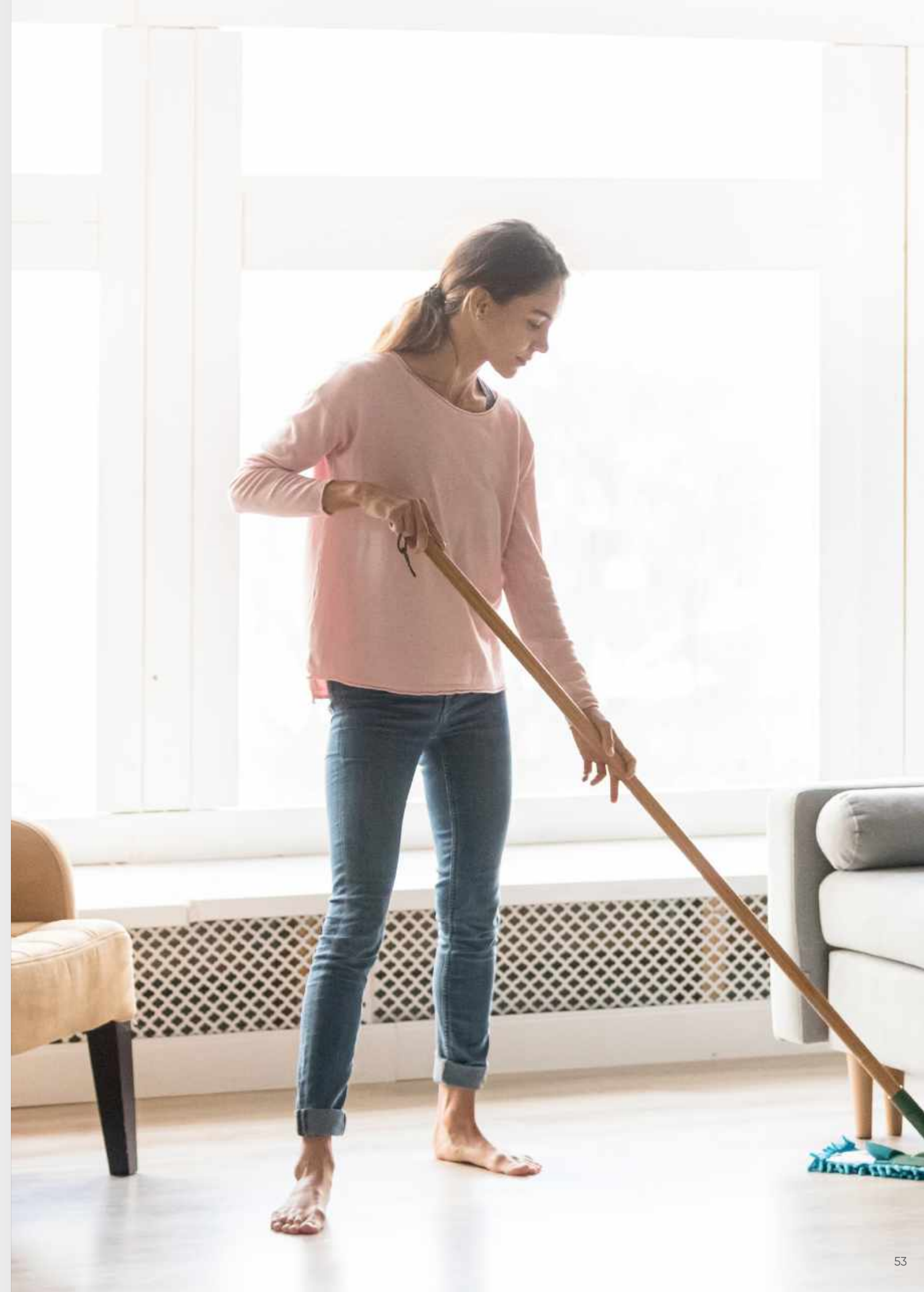
Keep pet's nails trimmed to minimize damage to the surface.

## Air temperature and air moisture

Parquet boards are produced of 100% natural timber. Therefore significant moisture variations can influence it.

It is important to maintain the relative humidity in the room as stable as possible. Our recommended humidity is RH 40–60%

Recommended average temperature is 14–23°C







# General Cleaning

## Dry Cleaning

Floors should be cleaned daily using dry cleaning methods, such as vacuum, soft broom or scissor mop. It is important to remove any abrasive particles of grit and dirt which may scratch the lacquered surface when trafficked under footwear, chair legs, and other items moved across the floor.

## Damp Cleaning

When necessary, the floor can be washed with a mild detergent (pH 6–8). Dip the mop into the bucket of prepared cleaning solution, wring it out completely, mop in the direction of the wood grain and repeat. When the water gets dirty, empty the bucket, mix a new batch of cleaning solution and continue mopping.

## Mopping Technique

Always keep water to a minimum when cleaning your floors. Water is wood's worst enemy, so use a damp mop rather than a soaking wet one. Wipe up any spilled liquids and avoid any standing water or liquid as wood will absorb liquid and expand which could effect the stability of the floor. Do use a floor-cleaning product recommended by the floor finisher or opt for plain soap and water.

# General After-Care

## Lacquered Wood Floor

Normal cleaning to remove surface debris is accomplished using a broom or vacuum cleaner. To remove normal stains and dirt, the floor should be cleaned with a lacquered floor cleaning spray. Simply spray evenly across the floor, allow a minute to work on any stubborn marks and simply mop over.

## Oiled Wood Floor

Maintaining with maintenance oil: After a certain period of use, the oiled floor will perhaps look slightly worn and matt and should be maintained with a small quantity of Maintenance Oil.

Before oiling, clean the floor with a cleaner mixed with water.

Maintenance Oil should be sprayed onto the floor and immediately polished in by hand or with polishing machine.

Respray with oil if necessary.

After approx. four to five hours (at 18–20 degrees Celsius) the floor may be used again.

After 24 hours, the floor may be cleaned with soap.



# Construction Options

## General Info

Symmetrically Balanced 3-Layer Oak flooring construction ensures maximum structural stability of wood flooring board. Minimized shrinkage & swelling, especially in environment with extreme climate changes.



14 mm thick with 3 mm top layer / 1.5 mm back layer / Standard Construction  
Top: Solid European Oak / Middle layer: Spruce / Base: Birch Veneer



15 mm thick with 3 mm top layer / 3 mm back layer / Oak Balanced Construction  
Top: Solid European Oak / Middle layer: Spruce / Base: Solid European Oak



10-12 mm thick with 0.5 mm top layer / Birch Plywood Core (multilayer parquet)



14 mm thick with 3 mm top layer / Birch Plywood Core (multilayer parquet)



16 mm thick with 6 mm top layer



22 mm thick with 3 mm top layer



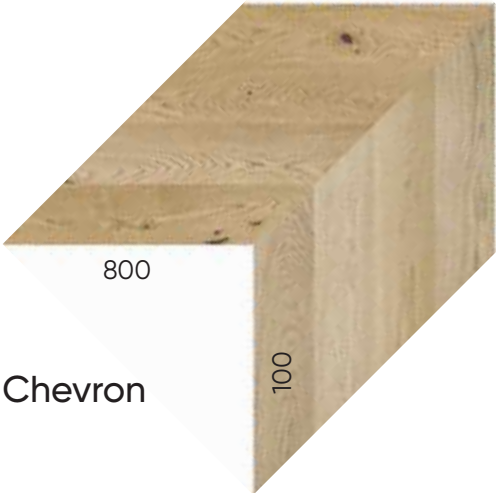
22 mm thick with 6 mm top layer



14 mm Construction With T&G Lock System / 3 mm top layer



Herringbone



Chevron





# The Structure Drawing & Explanation

## General Info

All wood materials used in the production of ESTA Parket are dried /conditioned within our factory complex, and this guarantees stability of the boards construction.

Flooring boards are glued at low temperatures, there is no inner tension like in solid wood within the components making up the finished product, and therefore they perform better as a laid floor.

The bottom layer is a Birch veneer, that adds to the board stability.

The resins used in production are non-toxic, and the parquet complies with the severest health requirements.

ESTA Parket is recommended to be used over underfloor heating. Our parquet performs well even under Scandinavian variations of moisture and temperature.



# ESTA Click by Unilin or T&G

## Strong profiled ends from birch veneer

Use of Birch Plywood on the profiled ends helps us to ensure durable, long-lasting and highly stable product in unstable Scandinavian climate.

## Impeccable look

Unilin Lock Systems provides a perfectly flat joint, smooth surface and uniformity of the floor.

## Easy & quick installation

Floors are ready for immediate use after installation. Provides you with an opportunity to remove the floor and install it in other place.

## Perfect geometry of lock system

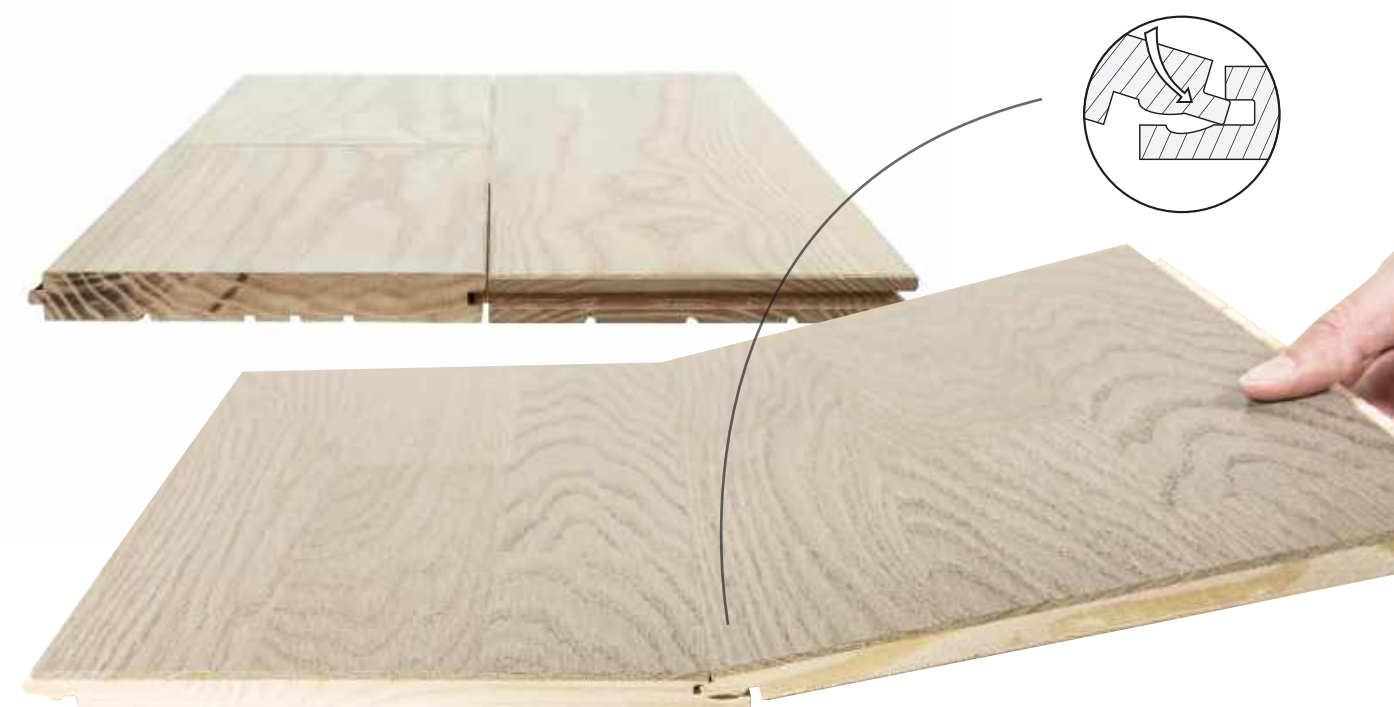
Tight locking protects the boards against occasional spills of water and does not allow any gaps between boards.



ESTA Click by Unilin

T&G

ESTA Click by T&G





# Environment



Technomar & Adrem AS is committed to conserving the **environment** and it contributes to sustainable development by responsible and transparent decisions on sourcing of material and the disposal of waste. Our objective is to live in harmony with nature – now and in the future.

## Environmental Policy

This is a sphere of the utmost importance for the company. Our goal is to develop products environmentally friendly and the company is constantly working on it, strictly following the international and national regulations. The glue, lacquer and oil, we use in the production, are harmless for the environment and health. We are committed to the sustainability of exotic wood species. By using the latest advancements in wood staining technology on renewable tree species we are able to offer floors in different shades resembling many of the rare exotic wood species. This way we contribute to the preservation of rainforests.



We use our raw materials sparingly, almost without **any waste**, the off cuts are used for packaging and heating of our factories and offices, thus the minimum expenditures for energy consumption are achieved. External audits and reviews of our environmental management systems are carried out on a regular basis.



# ESTA Sport

For Top Layers of Sports Floor we offer 3 strip Oak, Ash, Beech, Merbau and Maple in thickness 3.5 or 6 mm for Long Life products. Any of the presented species can be offered stained. Please note that there is a possibility of making 9 strip flooring on plywood core.

Esta Parket sport floors meet EN-14904 athletic floor performance standard. Dance and Sports Floor solutions available upon request

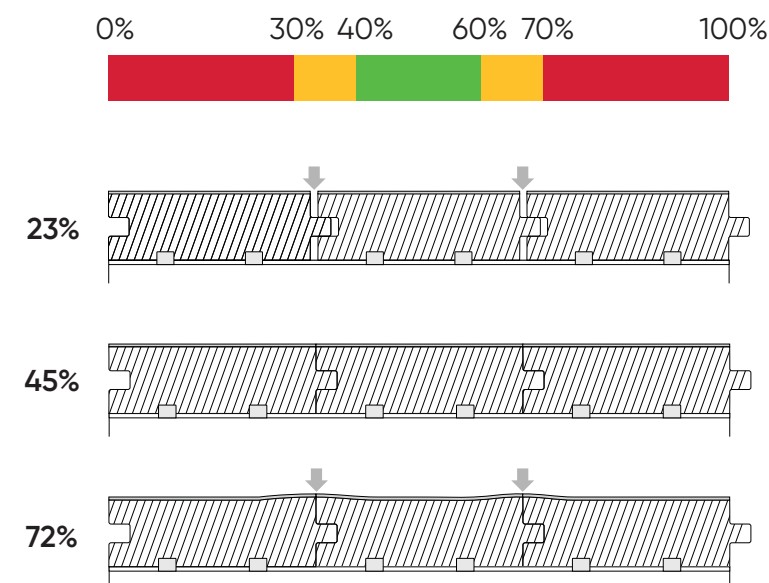


The sports floor supplied by Esta Parket to Sport Events like Olympic Games in London 2012 has demonstrated a great performance.

## Climate

To minimize the expansion or contraction of your floor, the building should be well ventilated and relative humidity level maintained between 40%–60% at all times, before You bring parquet to the sight.

Before the floor installation, painting, plastering and cement work must be completely dry. Parquet boards must be left in the room unopened to acclimatize at a temperature between 14°C–23°C for a period of at least 48 hours at a relative humidity level between 40%–60%.



## Parquet Boards & Heated Floors

Floors with underfloor heating are more and more popular.

For heated floors we recommend to use ESTA Parket 14 mm thick either laid as a floating floor, or glued down to the subfloor. Glued down floors distribute the heat more uniformly.

The heating system should be adjusted so that the parquet temperature never exceeds +27°C. The maximum variation in temperature should not be more than +5°C within 24 hours.









# References

## HOTELS

- Consto Rica Hotell Narvik, Narvik, Norway
- Clarion Hotel, Stavanger, Norway
- Myrkdalen Hotel, Vossestrand, Norway
- Ramberg-Skedsmo, Skedsmokorest, Norway
- RICA Victoria, Oslo, Norway
- RICA Oslo, Oslo, Norway
- RICA, Götheborg, Sweden
- Quality Hotel Stavanger, Stavanger, Norway
- Quality hotel Tønsberg, Tønsberg, Norway
- Soria Moria hotel, Oslo, Norway
- Klaus K, Helsinki, Finland
- Högfjällshotellet, Sälen, Sweden
- Radisson Blu, Lillehammer, Norway
- Scandic Oscar, Varkaus, Finland
- Hilton, Tallinn, Estonia
- Clarion, Helsinki, Finland
- Hanasaari, Espoo, Finland
- Hanko Regatta Suites, Hanko, Finland
- Mariott, Athens, Greece
- Arkaden, Mästra, Sweden
- Marklandet, Täby, Sweden
- Tripla, Helsinki, Finland
- Radisson Blu, Oulu,Finland
- Maximilian, Prague, Czech Republic
- ...

## THEATERS AND PUBLIC HALLS

- Mariinsky Theatre Orkestra hall, Saint Petersburg, Russia
- Saint Petersburg State University of Economics, Saint Petersburg, Russia
- Istanbul University, Istanbul, Turkey
- Planet Wellness Village, Switzerland
- London 2012 Olympics Basketball Courts
- ...

## APARTMENTS

- Kista Torn (tallest residential building in the city), Stockholm, Sweden
- Horisont (tallest building in Jutland), Jutland, Denmark
- One Bloor (tallest residential building in Toronto), Toronto, Canada
- The Alba Takapuna block of flats (tallest building in the area), New Zealand
- Young and Rich, Toronto, Canada
- X2 Condos, Toronto, Canada
- Charle Condos, Toronto, Canada
- ...



**Marinsky Theatre**  
St. Petersburg, Russia



**Mariott Hotel**  
Athens, Greece



**Hilton Hotel**  
Tallinn, Estonia



**One Bloor Building. Tallest residential building in North America**  
Toronto, Canada



**London Olympics Basketball**  
London, UK



# About ESTA



ESTA Parquet is the Brand name for the parquet manufactured by Technomar & Adrem AS, a family owned private Company founded in 1991. From the beginning the main activity of the Company was further processing of plywood and timber. At least 95% of our products are produced for Customers in more than 72 countries throughout Europe, America and Asia.

Making use of the latest technological advancements enabled the Company to manufacture a **high quality product from the very beginning.**

The results of the tests made by independent laboratories show that the quality of ESTA Parquet, is on same or higher level compared to other premium parquet manufacturer, particularly in the quality of the finished surface.

The factory is capable of producing up to **2.5 million square meters** of parquet per year.

In 2005 a new factory was built on the main Tallinn site and fitted out with the latest technically advanced machinery supplied by specialists in this field: Germany – Bürkle, Homag, Schröder, Sweden – Wood-Eye, Finland – Martek, Italy – Cefla/Sorbini, Costa.

- ✓ ESTA Parquet is produced by a workforce who exercise great care and are justly proud of their Product.
- ✓ Laid Esta Parquet floor will provide pleasure and enjoyment for many years to come.



FSC



EPH Parquet Properties



FEP Certificate



Bureau Veritas



Miraphen UV-Parquet Coatings



EPH Parquet Construction



M1 Emission Class  
The Building Information Foundation RTS



European Business Awards



# ESTA Parket

## Top Quality Variable Designs

Technomar & Adrem AS  
Vana-Narva mnt 22, 74114  
Maardu, Estonia

Tel. +372 603 4865

+372 603 4896

Fax +372 603 4844

+372 603 4845

[www.estaparket.eu](http://www.estaparket.eu)  
[info@estaparket.eu](mailto:info@estaparket.eu)

