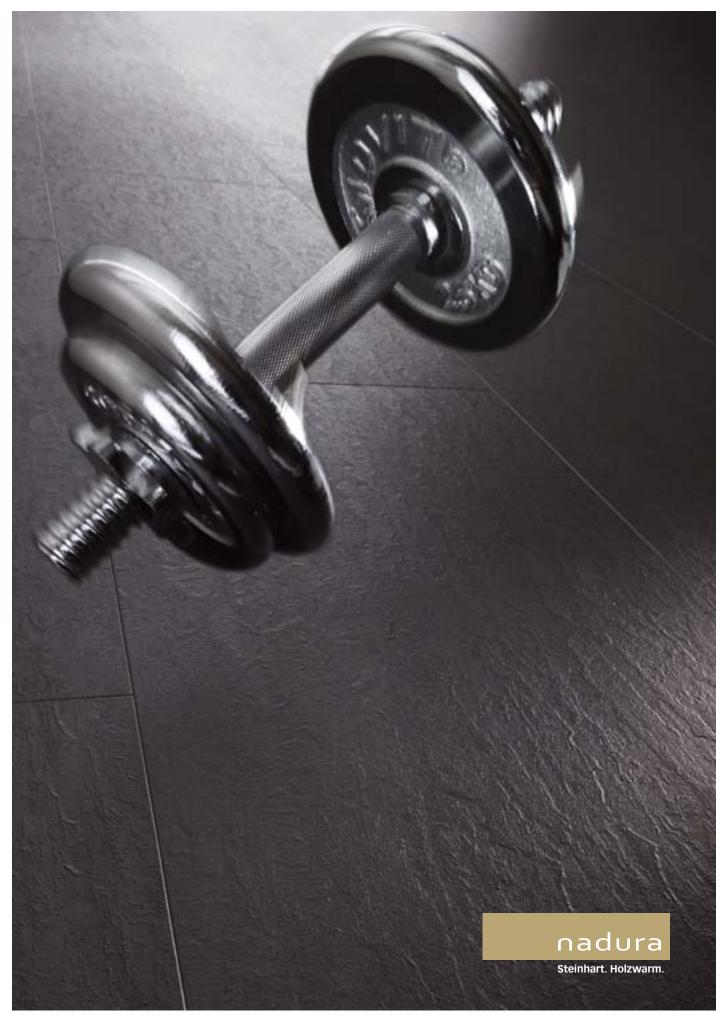


## Nadura flooring



www.meister.com

Rooms full of life.



## Nadura. As hard as a rock. As warm as wood. In a class of its own

commitment and tradition to develop new ideas into innovative products. Some of these ideas have been ground breaking for the market and industry. Others come from the network that we foster with other forward-looking companies. As a result,

our attention was drawn to wood powder, a new material made from wood and mineral substances early on. MEISTER was the first company in the world to develop an innovative manufacturing technology for series production in order to be able to offer entirely new floors based on wood powder. The name: Nadura.

The combination of a naturally warm material and a rock hard nature is fascinating. For this, fine wood fibres are mixed with mineral ingredients and compressed together using pressure and temperature. The resulting material combines the best qualities of the two main components: the pleasant warmth of wood and the extreme toughness of rock.

Making innovative nadura floors from MEISTER an extremely durable and healthy living alternative to many ceramic, fine stoneware and PVC tiles.









NB 400 | Light grey sandstone 6313 | Imitation

# The new flooring class.

Steinhart. Holzwarm.

### Considerably different. Considerably better.

Nadura makes the difference: a floor that is similar to ceramic and fine stoneware in hardness and is fitted with the warm to the foot feel-good factor of wood. The innovative material allows for a whole range of surface versions that replicate elegant slate and sandstone or authentic wood structures. MEISTER even has a modern rust look in its range that replicates oxidising iron and yet feels cosy. Open up your rooms to a new dimension of design.

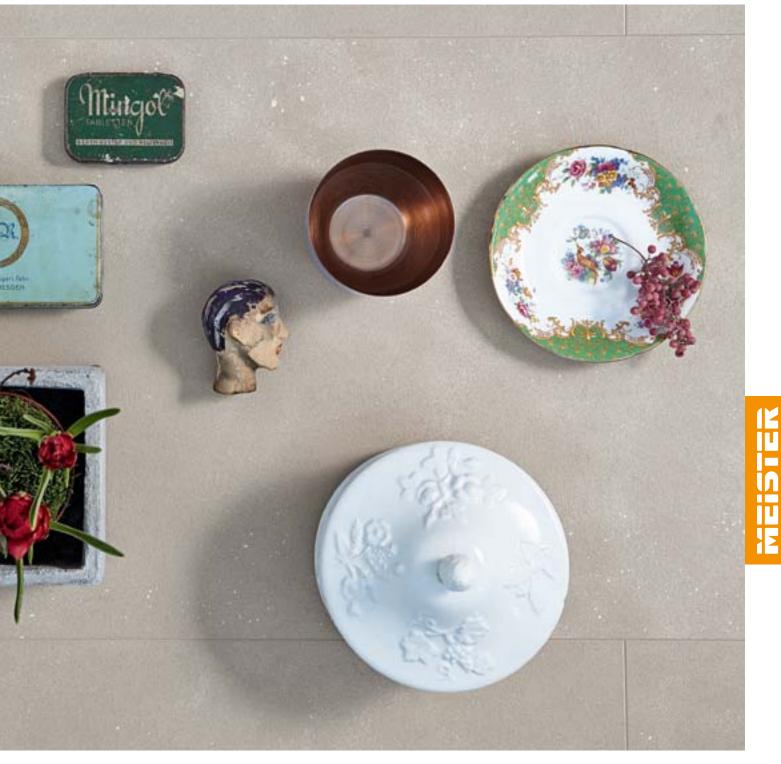




NB 400 | Light grey sandstone 6313 | Imitation









NB 400 | Slate anthracite 6220 | Imitation



Skirting board profile 8 PK | Slate anthracite 6220 | Imitation

# Floors with a **unique character.**

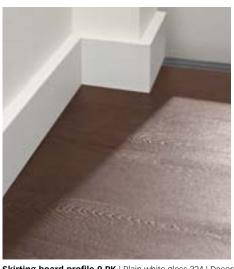
A wooden floor for the kitchen? A stone floor in the bedroom? Durable and warm to the foot nadura floors for both rooms! As nadura plays to its individual strengths in any environment: just as tough as tiles and yet just as cosy as a wooden floor. Children's rooms, living rooms, guest rooms, hallways and studies all benefit from this.





NB 400 | Rustic wood dark brown 6303 | Wood effect





Skirting board profile 9 PK | Plain white gloss 324 | Decorative film

## The intelligent recipe **for permanent pleasure.**



NB 400 | Slate grey 6221 | Imitation



It can happen very quickly, especially in the kitchen: a pot falls or a glass tips over. What leaves behind permanent traces on other floors is not even worth mentioning with MEISTER nadura floors: just clean it up and it's all forgotten. What remains are wonderful memories of cooking experiments, festive baking and family celebrations.





## Peak loads? Not a problem!

BIGGER





NB 400 | Warm grey structural concrete 6314 | Imitation

## A floor for all eventualities.



The look also pays off in business. Besides the surface structure, the colour of the floor in particular influences the room's look. From light concrete look to authentic wood effects to dark slate, there is a selection of attractive colour varieties with nadura. At the same time, nadura floors are not just attractive – with wear class 34 they are also very forgiving when it comes to intensive wear. 

NB 400 | Rust 6300 | Imitation

# Wonderfully **convincing**.

This flooring always makes a statement and still fits perfectly into its environment. In modern rust look nadura exudes a pure industrial charm, in warm sandstone imitation it strikes a Mediterranean note. One thing always remains the same though: nadura can cope with any load in any place with its extreme abrasion resistance and durability.









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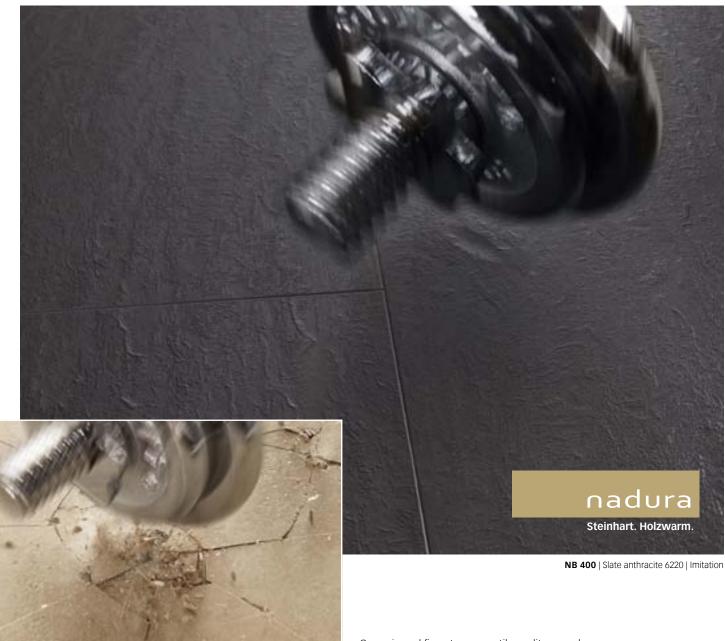


# Nadura – definitely **durable.**

You can rely on your nadura flooring. It can withstand anything.

- | The high share of mineral substances gives the floor the toughness of a stone or ceramic tile.
- | Whereas ceramic tiles split or crack when subject to impact, with nadura only small dents or scratches result that can partly be repaired.
- | The homogeneous surface coating is dyed right through and up to three times thicker than standard coated flooring.

#### Nadura. The tough version of a warm to the foot floor.



Ceramic and fine stoneware tiles split or crack when subject to heavy impact. The alternative: Nadura flooring.



Stone and ceramic tiles on floors are one thing above all: cool. The alternative: Nadura flooring.

## Nadura – pleasantly warm to the foot.

Nadura floors are also distinguished by their exceptional comfort and the warm to the foot nature of real wood floors.

| Due to the high share of wood fibres, body heat is drawn away slower than with ceramic or fine stoneware floors.

| Due to the share of mineral substances, nadura floors are just as tough as stone or ceramic tiles.

Nadura. The cosy version of a rock hard floor.

# Nadura<sup>°</sup>– the favourite for cleaning **that forgives plenty.**

If only everything were as easy to clean as nadura flooring.

- | Red wine, oils and other liquids can permanently discolour the necessary cement joints between stone and ceramic tiles.
- They can be removed without a trace from the nadura joints.
- | With nadura there are no partial repairs and resulting differences in colour as with cement joints.

#### Nadura. Because the joint makes the difference.



Cement joints between tiles soak up liquids and oils and are often permanently discoloured. The alternative: Nadura flooring.

Nadura: even neat and clean after heavy wear.



nadura Steinhart. Holzwarm.

NB 400 | Rustic wood cream grey 6304 | Imitation

## Nadura – flooring for rough stuff too.

Even wet clay and coarse dirt are easy to remove from nadura flooring without leaving any trace. | Anti-slip, resistant to humidity and easy to clean<sup>o</sup>– nadura can even cope with heavier wear. | Wet, coarse dirt can even be removed from the deeper surface structures as nadura is extremely scrub and abrasion resistant.

Nadura. For permanently beautiful floors.

## Nadura – with the hardness of stone and the warmth of wood.

As with every MEISTER product, the reliable combination of innovation and craftsmanship quality goes into nadura. Resulting in products that leave nothing to be desired in terms of quality and long life. nadura itself is also the combination of the best properties.

The mix of natural materials and innovative workmanship result in flooring that is easy to clean, extremely abrasion resistant and also pleasantly warm to the foot. Its look is also impressive: Deeply embossed 3D surface structures and modern decor make high-quality floors look deceptively real.

**Robust and unbreakable** 

when subject to heavy mechanical wear. Visible signs of wear are characteristic with hard flooring, depending on wear. The homogeneous surface coating is up to three times thicker than standard coa-

Nadura remains durable even

ted flooring.

#### Authentic

The embossed 3D surface structures make nadura floors look very realistic. nadura is a natural product, each plank is a one-off.





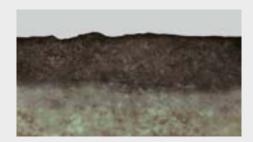
#### Anti-slip

The innovative surface combined with the embossed structure makes nadura floors very anti-slip. The Bergische Universität Wuppertal has classified it as having an anti-slip property of R9 | R10.



### Material, properties and look<sup>o</sup>– **three cheers for nadura**.

Nadura is the name for a completely new product category that is based on wood powder technology. Wood powder is an innovative, natural mix of materials consisting of wood fibres, mineral substances, colouring and additives. Resulting in floors that are extremely abrasion resistant and also pleasantly warm to the foot. Deeply embossed 3D surface structures give the floors an authentically real and first-class look. The homogeneous surface coating is up to three times thicker than standard coated floors and combined with our stable Aqua*Safe* special board it is extremely tough.



Cross-section of a nadura element with heavily reinforced wear layer directly attached to a special board<sup>o</sup>– in an electron microscope.

#### **Close examination of Nadura**

The significantly reinforced wear layer consists of a special mix of wood fibres, mineral substances and colouring additives. It is applied onto a special Aqua*Safe* board, which is based on a wood material. The final backing provides for stability.



Cross-section of laminate with a wear layer made of overlay, decor paper and HDF middle layer in an electron microscope.

#### Layered structure of laminate

Laminate elements are structured over several layers. The special sequence of individual layers ensures greater strength on the one hand and protects the decor paper due to the overlay on the surface on the other hand. The illustration clearly shows: the wear layer is thinner compared to the nadura element.

#### Healthy living

Nadura consists of natural materials such as wood fibres and mineral substances. These guarantee environmentally friendly, healthy living.



#### Easy to clean

The innovative manufacturing technology makes the surface hard and durable. The floors allow for convenient and easy cleaning in living areas.



## Award-winning! Nadura from MEISTER.

#### Nadura

Nadura is the name for a completely new product category that is based on wood powder technology. Wood powder is an innovative natural mix of materials consisting of wood fibres, mineral substances, colouring and other additives, which was developed by the Swedish company Välinge.

### REAUF ENER CONSULT OF CONSULT

Nadura®–produced under license of Välinge

na<u>dura</u>

#### The Blue Angel

The result of our responsible choice of materials and modern production processes is that all nadura floors from MEISTER carry the Blue Angel<sup>o</sup>– the world's first and most well-known award for environmentally friendly products and services. This means you can be sure you are choosing a low-emissions, ecological product.



#### Institut Bauen und Umwelt e.V.

MeisterWerke Schulte GmbH supports sustainable building using environmental product declarations from the Institut Bauen und Umwelt e.V. (Institute Construction and Environment (IBU) e.V.). Declaration number: EPD-MWS-20130229-IBD1-DE



#### **MEISTER warranty**

We are so convinced of the quality of our nadura flooring that we give you a lifetime warranty on surface wear in private living areas. You receive products from MEISTER which you will love for many, many years to come because they are so easy to clean and have such a high-quality appearance and excellent durability. A 10-year warranty applies to commercial areas. Warranty according to the MeisterWerke warranty conditions at www.meister.com



#### General building supervision

Granted by the German Institute for Building Engineering (DIBt).



#### **CE mark**

All MEISTER nadura flooring complies with all basic European health and safety regulations.



#### MADE IN GERMANY

We are firmly rooted in our location and see it as much more than just the name of where we come from. For us, "Made in Germany" also means top quality standards. It is our daily challenge to meet these.

## Welcome to **MeisterWerke**.

We have been passionately developing and making products for rooms full of life for many years. At our company headquarters in Rüthen-Meiste, in the beautiful region of Sauerland, it is our daily challenge to perfect these and therefore ensure the greatest benefit for our customers.

Our love of innovation is evident in everything: in our huge range, in our company and in the way we work together. Always collaboratively and fairly but also purposefully and reliably. Our company motto is: a MeisterWerke masterpiece every day!

As a family-run company we also think about future generations. That's why respect for nature and natural resources is a matter of course for us. We place great importance on environmentally sound origin and short transport routes when choosing our materials. Independent test institutes verify that the materials used are harmless. Resulting in products that combine top quality, maximum comfort and a great feeling year after year. For your rooms full of life.







The careful selection of materials and decor guarantees the best result.



Our products undergo extensive quality tests on their way to becoming the perfect interior design object.

## Through and through<sup>o</sup>– Innovation with quality.

Three things give nadura flooring from MEISTER a particularly long life:

- The high-quality, carefully selected materials,
- 2| The intelligent multi-layer construction and
- 3| innovative production process.

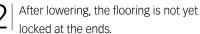
Together with the dimensionally stable middle layer used by us, this guarantees durable, beautiful products for years, which are ideal for private homes and commercial use.

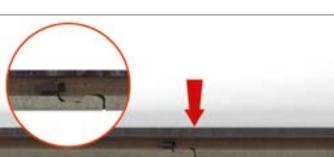
#### **Masterclic Plus**

Easy, fast and safe to install<sup>o</sup>– this applies to all our nadura floors. Click systems that are configured to the floor's respective characteristics and the planks' dimensions provide the proverbial ease of installation. For example, the patented Masterclic Plus end connection, which was developed in our company and the tried and tested longitudinal Uniclic connection.

The flooring ends are lowered right next to the neighbouring plank.







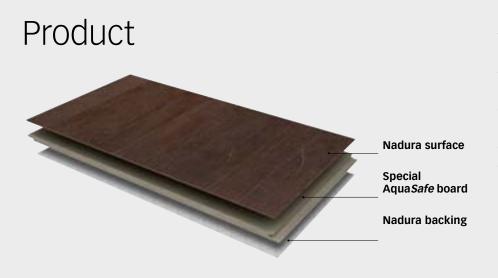


The tongue is only activated when the next row is laid.









The unique properties of nadura floors are achieved by three layers bonded tightly together using pressure and heat. The core layer connects to the surface made from an extremely tough mix of wood and minerals. A special Aqua*Safe* board made from special wood materials is used for the floors. nadura backing stabilises the construction.

Nadura flooring is also suitable for laying on subfloors with controlled hot water underfloor heating.

## For the perfect finish<sup>o</sup>– details that simply match.

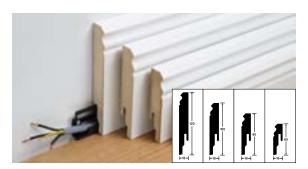
A perfect living atmosphere results when all the elements in a room are perfectly coordinated to one another. The modern square shaped mouldings in many surfaces and the classic Hamburg skirting board can be combined with all floors and harmoniously round off the overall impression.

#### Skirting boards

This skirting board is covered with identical material to the nadura floors and is therefore extremely durable. The top edge is also covered with a stainless steel decorative film.



Skirting board profile 8 PK (50mm)



These modern square-shaped skirting boards are available in many surfaces. Skirting boards coated in a white film can be painted any colour you like.



Skirting board profile 9 PK (80mm), profile 8 PK (50mm)

#### Hamburg skirting boards

The elegant classic among skirting boards can be combined with any floor.

You can find the whole accessories range at www.meister.com.

Skirting board profile 13 PK (120mm), 12 PK (100mm), 11 PK (80mm), profile 10 PK (60mm)

# Beautiful and also intelligent? It is possible!



It could be easy to lose track of the many excellent properties the MEISTER nadura floors have – but you don't have to. We have allocated a symbol to every property that makes it easier for you to find your way around.



Durable thanks to homogeneous high-tech surface



Warm to the foot thanks to the product's specific structure



Anti-slip R9 | R10 thanks to its special surface structure



Unbreakable thanks to special material properties



Authentic thanks to its 3D structures



**Environmentally friendly** thanks to the use of wood fibres and mineral substances



Timeless thanks to its elegant design





### NB 400

Wear class 23   34	Nadura surfa
14 Surfaces	Click system
All-round V-bevel	MEISTER war
Extensive protection against humidity with	Lifetime in liv
the Aqua <i>Safe</i> system	10°years in c

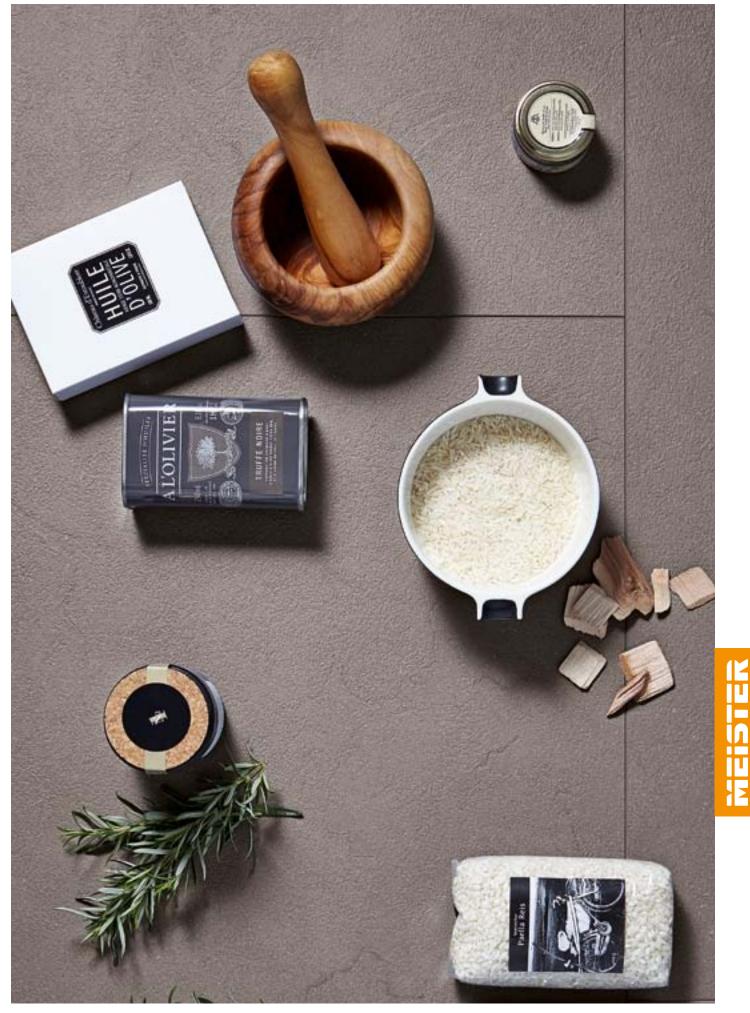
Nadura surface Click system: Masterclic Plus MEISTER warranty\* Lifetime in living area 10°years in commercial areas | Thickness: 10.5mm | Effective measurement: 853 × 395mm

MEISTER

\* Warranty according to the MeisterWerke warranty conditions at www.meister.com

Slate grey 6221   Imitation	Slate anthracite 6220   Imitation
Hickory concrete grey 6223   Imitation	Dark brown hickory 6306 Imitation
Rustic wood cream grey 6304   Wood effect	Rustic wood dark brown 6303   Wood effect
Light grey structural concrete 6312 Imitation	Warm grey structural concrete 6314 Imitation
Rust 6300   Imitation	Sienna grey 6305   Imitation





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## Every day a masterpiece.

We have been impressing with innovative products, practical system solutions and attractive designs for more than 80 years over three generations. We are constantly developing ourselves, our company and our range. As we know: you expect the best all the time. And that's what we want to give you.

#### **MEISTER** is committed to its location.

We think internationally but remain a German company – 640 employees guarantee Made in Germany premium quality day in day out.

#### MEISTER is a leading innovator.

Intelligent ideas make us the driving force behind the industry – over 200 patents and utility models are impressive evidence of this.

#### MEISTER accepts responsibility for the environment.

We act sustainably in all areas - careful product selection protects resources and the climate.

#### MEISTER is committed to specialist retail.

We focus on reliable partnerships with specialist trade and specialist craftsmanship – our "100% PRO Producer/Dealer/Craftsmen" network guarantees first-class products, professional advice and expert assembly.





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